



Installation Instructions - BEL505V2

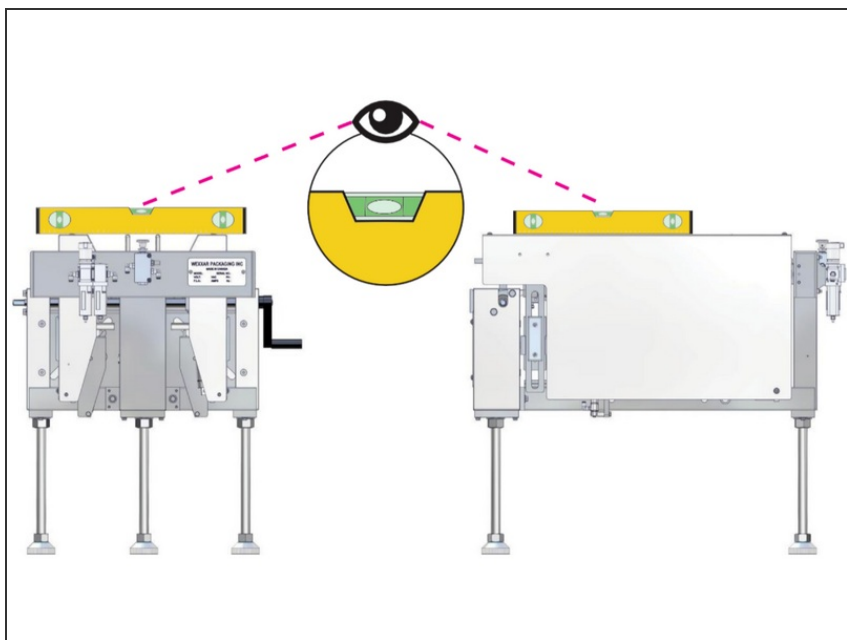
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Step 1 — Unpacking



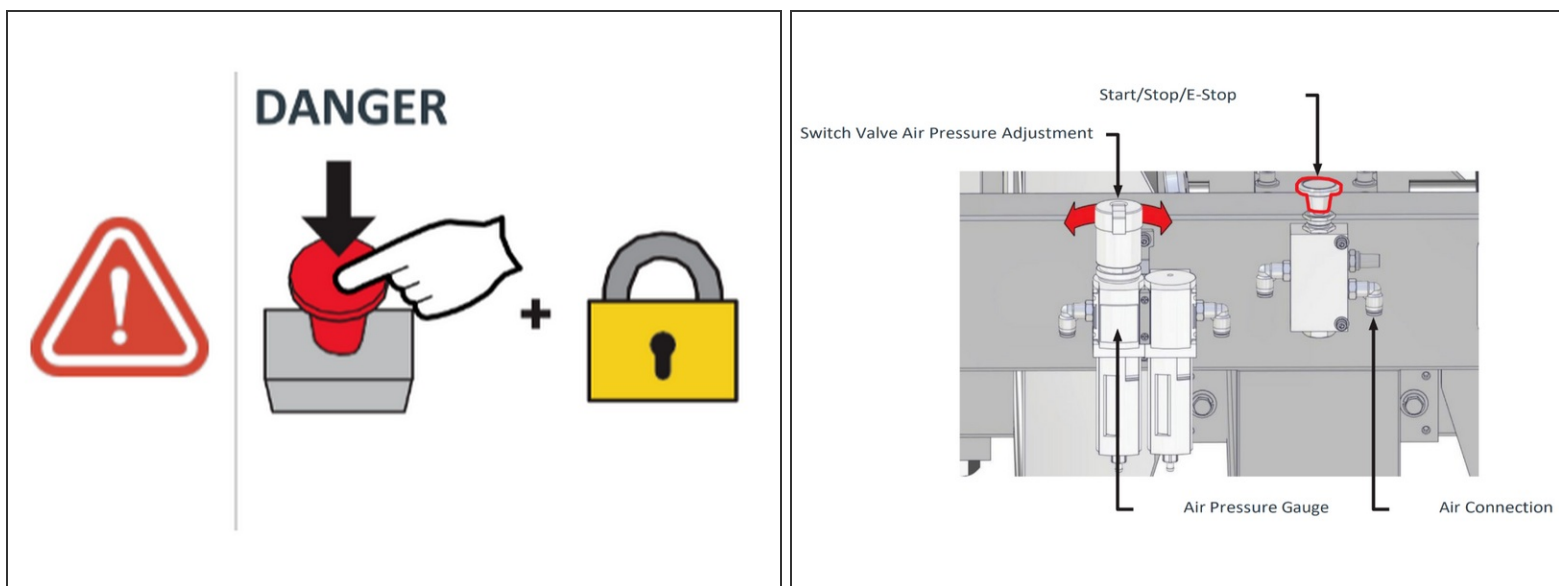
- 1-Remove all packing materials and supports from the interior and from underneath your machine
- 2-For all three machine frame legs, slide a leg extension through each hole on the frame. Tighten the nut and washer on either side of the frame to secure each leg extension.

Step 2 — Leveling



- ⚠ Level machine before operating. Adjust all three leg extensions with pads or casters, as needed
- ⚠ If your machine is not level, using the width adjustment screw can cause frame stress and changes to alignment.

Step 3 — Power Connection - Compressed Air



- -Before operating your machine, read and understand the Safety section on page 7. -Turn OFF the manual Start/Stop/E-Stop Switch Valve and lockout the Filter Regulator before making any adjustments.
- -The supply must be clean factory air. Air pressure should be set to 80 PSI for most applications with a minimum setting of 65 PSI and a maximum of 100 PSI.
- -The air may come from either a separate source or by tapping off the supply of an adjoining case sealer. Your machine comes with a push-to-connect fitting for 1/4" O.D. air tubing. The supply must be clean factory air without excessive moisture