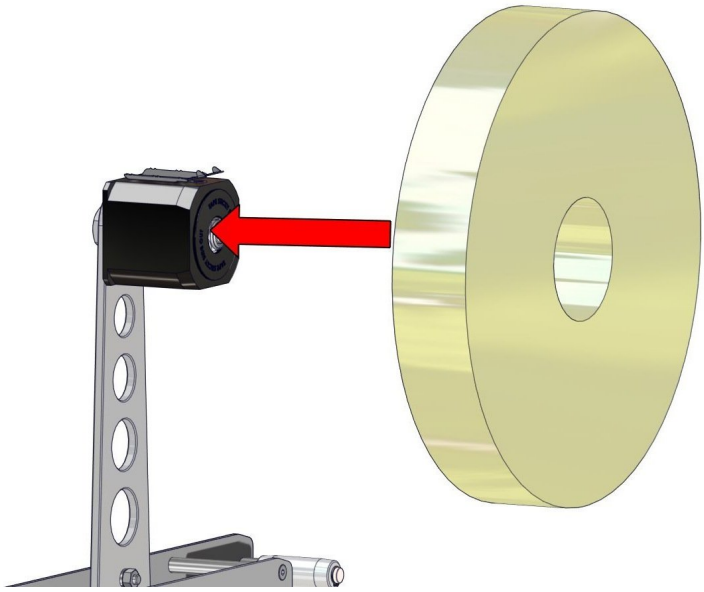
WEXXAR BEL

Quick Start Guide

A quick start guide to get you up and running with your new Dekka SE V3 tape head.

Written By: Wexxar WISE Admin



INTRODUCTION

Get your new tape head sealing with these quick and easy steps.

TOOLS:

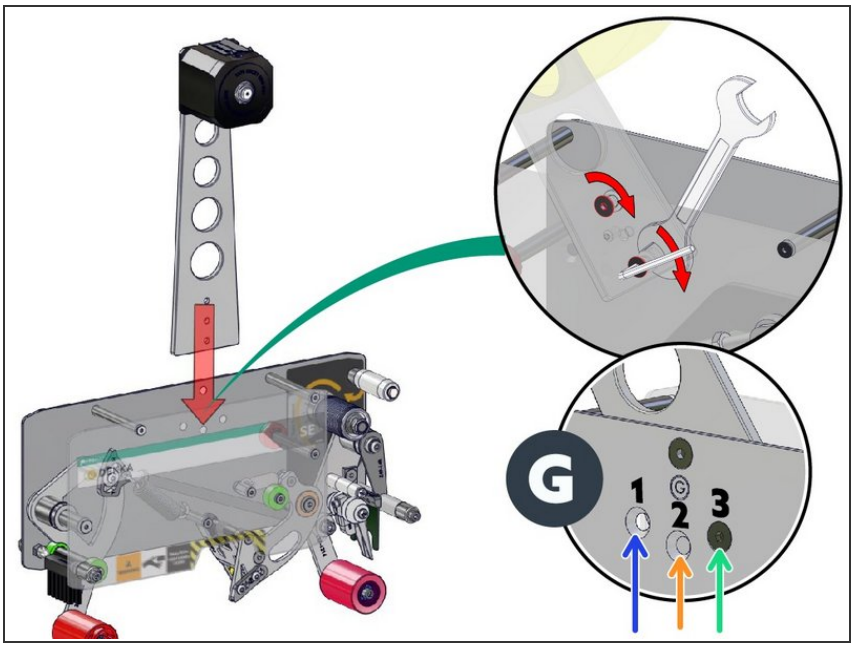
- 5/32" Hex Key (1)
- 7/16" Wrench (1)
- Lubricating Oil (1)

PARTS:

- Tape Roll (1)

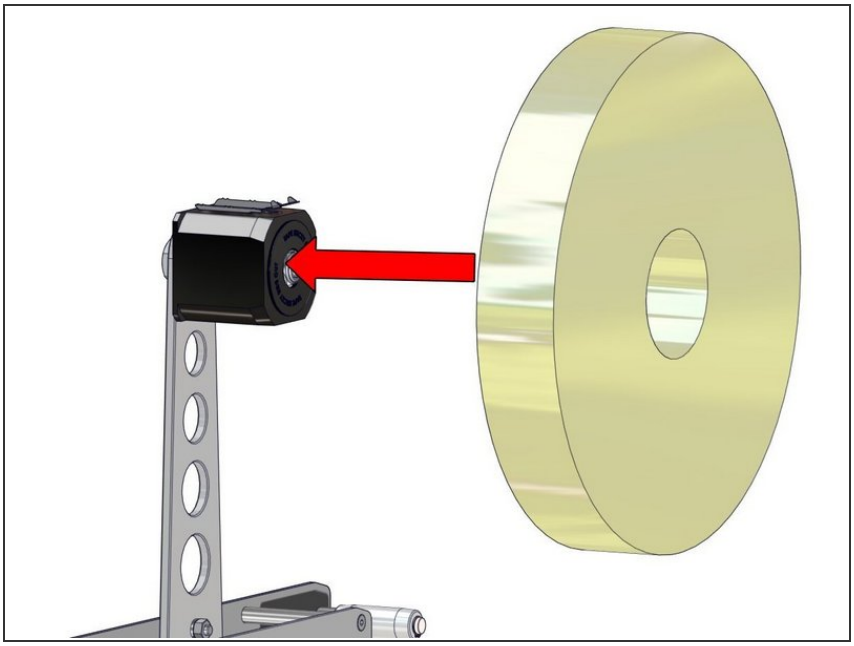
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Step 1 — Install Tape Arm and Adjust Arm Angle (G)



- Use a 5/32" wrench and 7/16" hex key to install the Tape Arm.
- ⓘ Position the Tape Arm at one of three angles:
  - **Angle 1**: Wexxar Erectors
  - **Angle 2**: 2000 Yard Tape Rolls
  - **Angle 3**: BEL Sealers

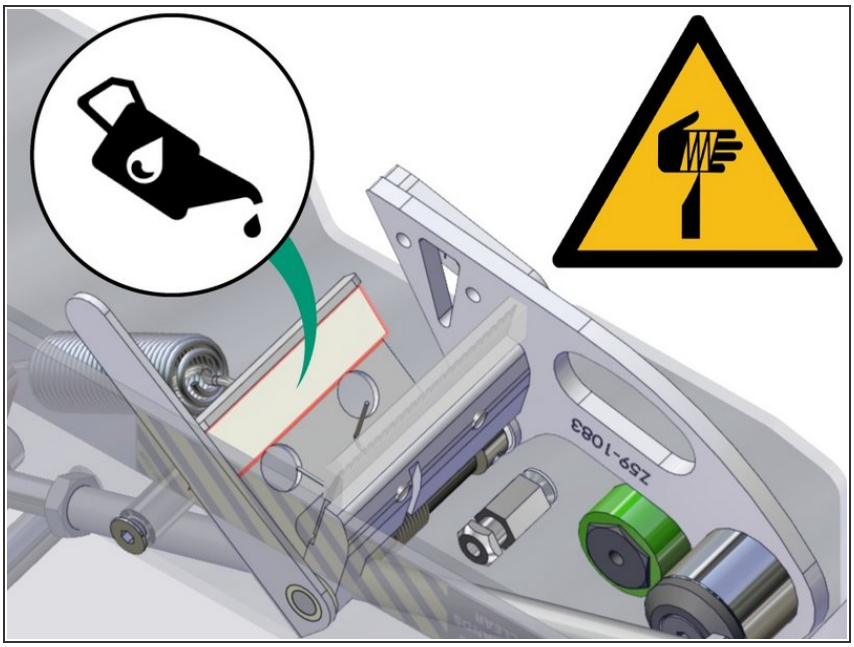
Step 2 — Slide on a Tape Roll



- Slide on a new tape roll.
- ⓘ Ensure the roll is pushed fully onto the Tape Roll Hub.

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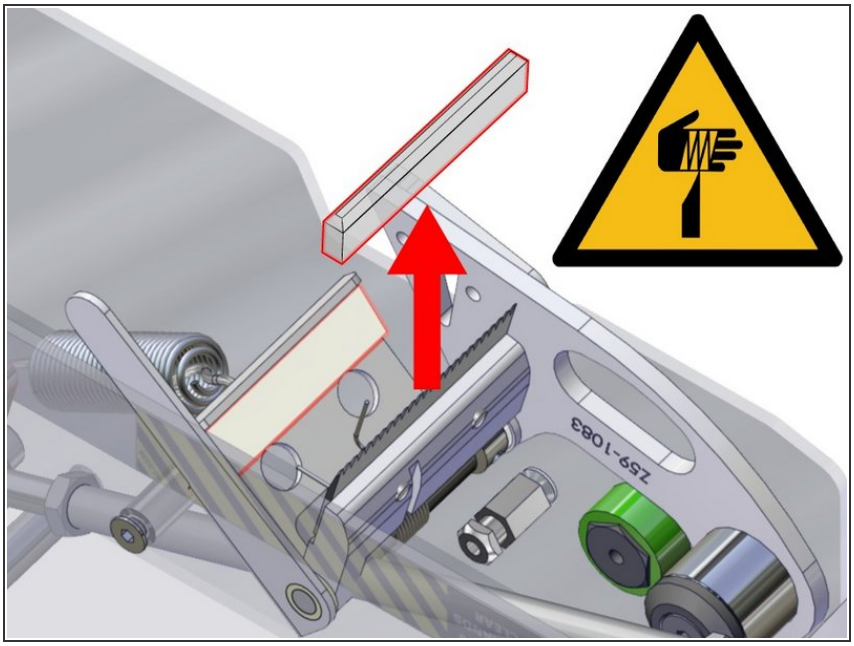
Step 3 — Oil Lubricating Pad



⚠ **WARNING! SHARP BLADE!**

- Add lubricating oil to the Blade Lubricating Pad every few days.
- Lubricating oil will prevent build-up and extend the service life of the Blade.

Step 4 — Remove the Blade Guard

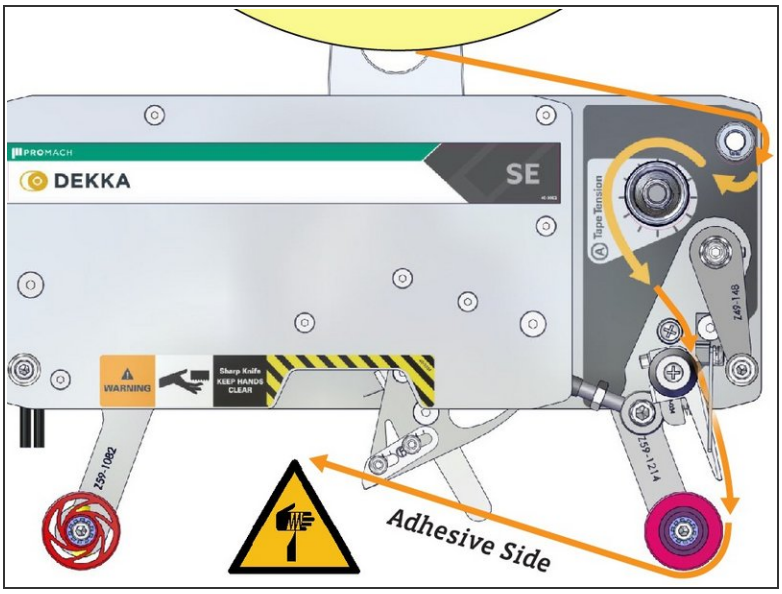


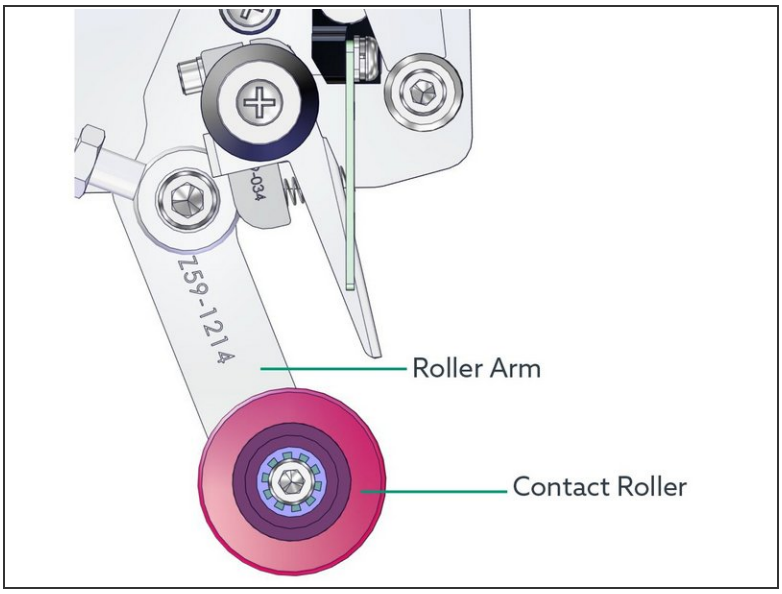
⚠ **WARNING! SHARP BLADE!**

- Carefully remove the plastic Blade Guard.

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Step 5 — Thread Tape



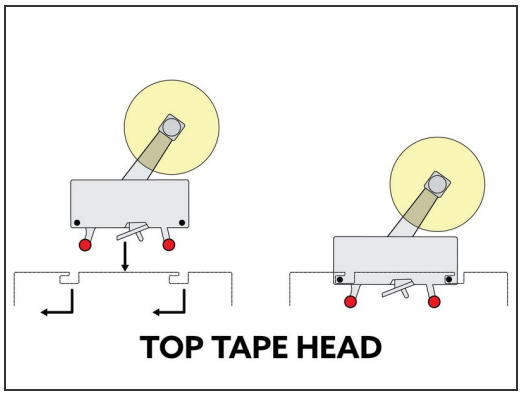


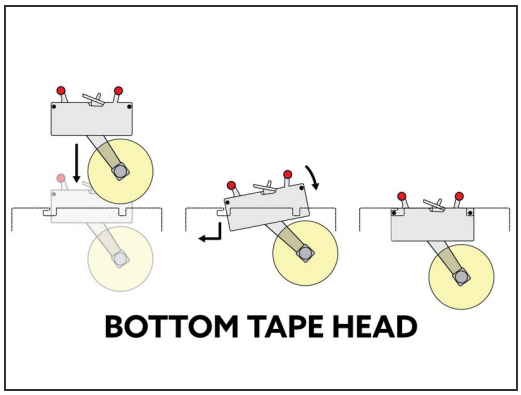
⚠ **WARNING! SHARP BLADE!**

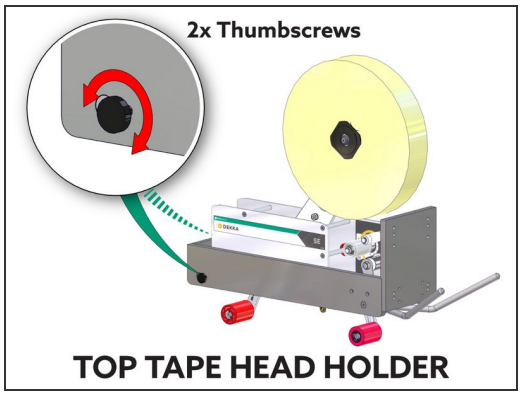
⚠ **NEVER use a blade to cut tape against the rollers.**

- Thread the tape by following the guiding arrows on the tape head, then thread the tape around the Contact Roller.
- Cut the threaded tape by pulling it across the tape head blade.
  - ⓘ The Roller Arm will move ***in*** as you pull the tape across the blade.

Step 6 — Install the Tape Head







- **Mount the Top Tape Head**
  - **Lower** the pins of your tape head into the four mounting slots of the top holder.
  - **Push** back on the tape head to slide it into the slots.
  - ⓘ If the holder has two securing thumbscrews, ensure they are released before mounting and locked after mounting your tape head.
- **Mount the Bottom Tape Head**
  - **Lower** the two rear pins of your tape head into the L-shaped slots of the bottom holder.
  - Gently pivot down your tape head into the remaining two slots.

Thank you for contacting us. For us to better assist you, please reach out to our technical support by phone at 1.888.565.3219 or 604.930.9300 or by email at Wexxar.Service@promachbuilt.com or Wexxar.Parts@promachbuilt.com along with your machine model and serial number. One of our tech support reps will be glad to answer any questions you may have.