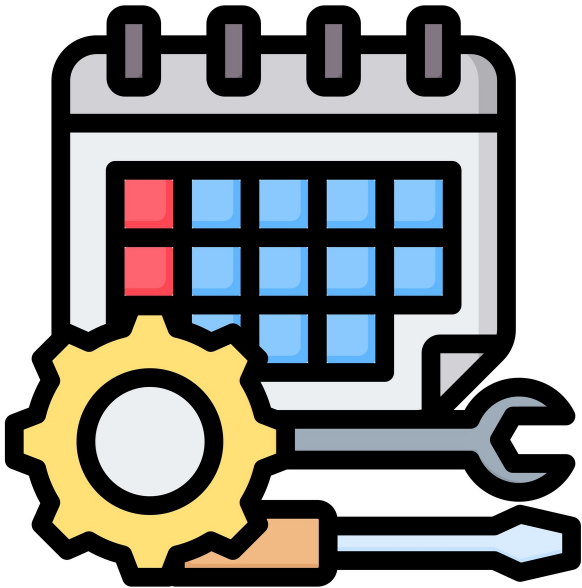




WF30 Maintenance Schedule

Daily and Weekly Maintenance Recommendations for the WF30

Written By: Ian Ho



Step 1 — Daily



- Visually inspect the WF30 for loose fasteners, and leaks in the pneumatic system, and drain bottle overflow.
- Ensure that the guide rods are adequately lubricated.
- Remove any glue residue from the machine.
- Inspect hot melt system for leaks.

Step 2 — Weekly



- Check reducer lubricant level and replenish as required.
- Check conveyor belt condition, tracking, and tension.

Step 3 — Monthly



- Timeframes are based on a WF30 running 20 cycles per minute, 8 hours per day, and 22 days/month, or 3,800,000 cycles per year. Adjust your schedule according to your machine use.
- Thoroughly clean all sprockets, chains, and sliding components, and then lightly grease with Fuchs FM Grease AX/EP 2 Food Grade Oil.
- Grease guide wheels on mast with Fuchs FM Grease AX/EP 2 Food Grade Oil.

Step 4 — Every 3 Months



- Timeframes are based on a WF30 running 20 cycles per minute, 8 hours per day, and 22 days/month, or 3,800,000 cycles per year. Adjust your schedule according to your machine use.
- Grease guide wheels on mast and discharge pusher with Fuchs FM Grease AX/EP 2 Food Grade Oil.

Step 5 — Annually



- Timeframes are based on a WF30 running 20 cycles per minute, 8 hours per day, and 22 days/month, or 3,800,000 cycles per year. Adjust your schedule according to your machine use.
- If an enclosure air cooling fan and venting system is present on the electrical control panel, remove the filter covers and wash the foam filters with soap and warm water periodically to keep them clean.
- For more information on the recommended schedule for replacing parts for wear, see the Maintenance Parts List & Schedule, and the Recommended Spare Parts List which are located in the Supplementary Manual.