How to Jog the DEKKA 500

Instructions for entering Jog Cycle mode and manually cycling the case former through its forming sequence.

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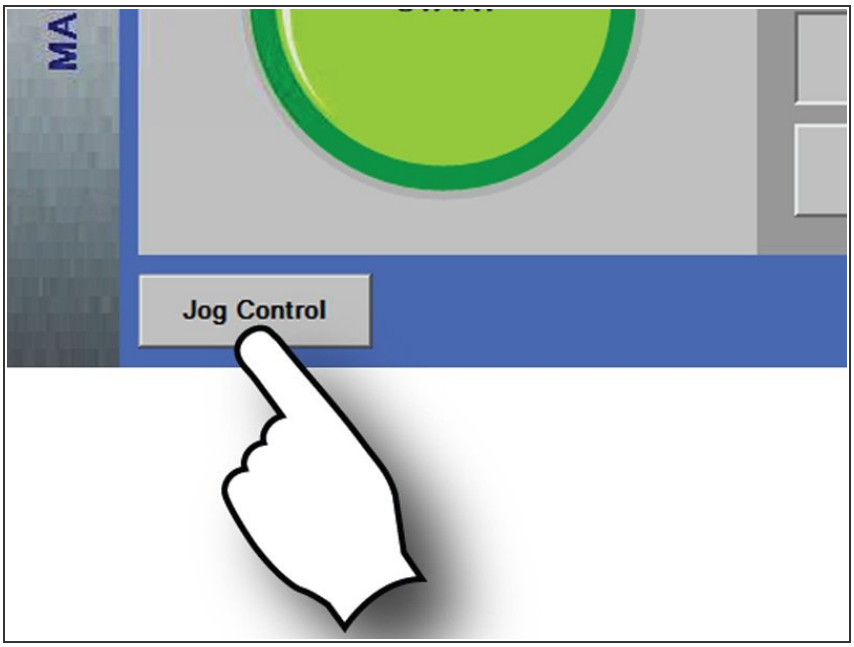


INTRODUCTION

Jog Cycle mode is used for training purposes, troubleshooting, or verifying that a size change has been completed correctly.

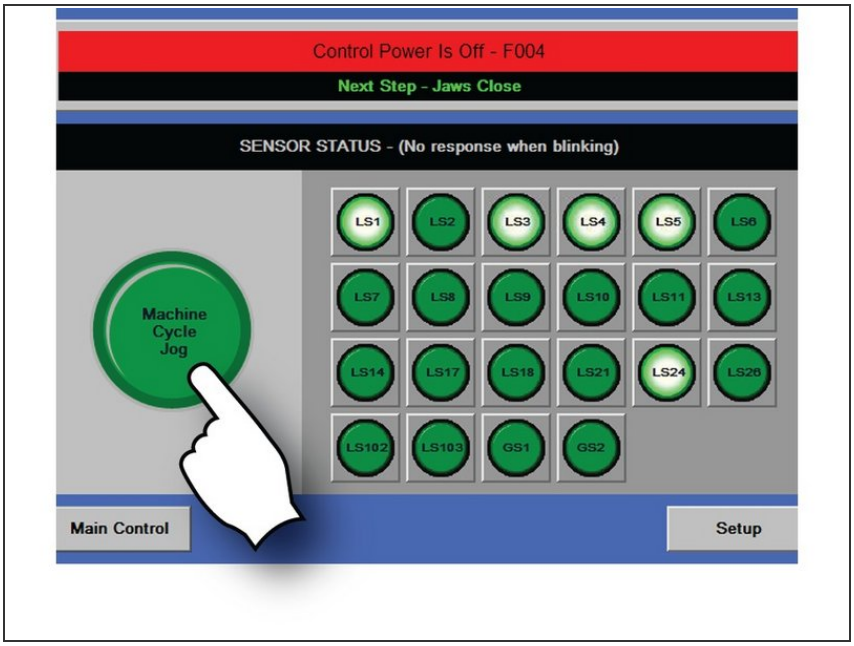
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Step 1 — Go to the Jog Screen



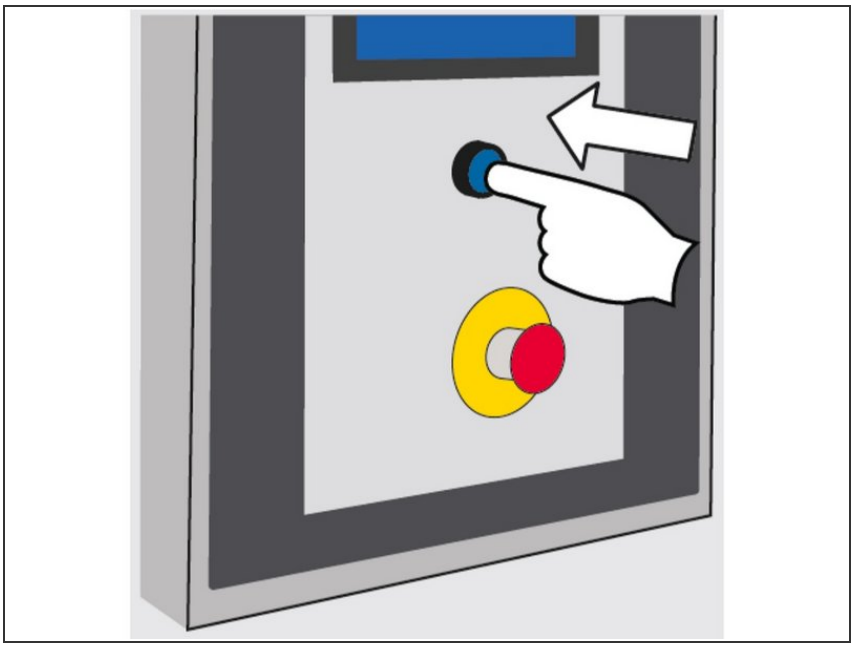
- From the **Main Control** screen, touch **Jog Control**.
- The **Jog Control** screen appears and the case former enters **Jog Cycle** mode.

Step 2 — Jog the Case Former



- Touch **Machine Cycle Jog**. The case former advances to the next forming sequence.
- Continue advancing the case former with the **Machine Cycle Jog** button, or touch **Main Control** to exit **Jog** mode

Step 3 — Reset the Case Former



- Touch the **Reset** button. All components return to their Home position. When **Ready** appears on the HMI, the case former is ready for operation.

Thank you for contacting us. For us to better assist you, please reach out to our technical support by phone at 1.888.565.3219 or 604.930.9300 or by email at Wexxar.Service@promachbuilt.com or Wexxar.Parts@promachbuilt.com along with your machine model and serial number. One of our tech support reps will be glad to answer any questions you may have.

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