



BEL 505V2 Maintenance Schedule

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Step 1 — Daily



- Keep framework and Tower Guide Support clean of dirt build-up, grease, and oil residues.
- Check for worn or broken air lines and connections.
- If supplied, check that all casters are in the locked position.

Step 2 — Every 3 Weeks



- Clean and lightly lubricate the tower folder guide rail with a food-grade grease (JAX Magna-Plate 44-2 from Behnke Lubricants, or equivalent), a synthetic Teflon grease (Loctite—Super Lube) or an appropriate equivalent.
- Check Major Flap Folding Plates and Rollers for damage. Clean as required.
- Inspect case hold-down rollers (Red) Z25-386 or Z25-547. Replace if worn or damaged.
- Test all case length and width adjustments and check for binding.

Step 3 — Every 3 Months



- Lubricate adjusting lead screws as required with a food-grade grease or a synthetic Teflon grease.
- Inspect all pneumatic switches to ensure that they are properly adjusted and in good working order. Inspect all pneumatic cylinders and connections for worn or broken parts.
- Inspect the Vertical Guide Tracks (bottom major flap Floor switch adjustments) to ensure that they are not bent or loose.
- Inspect Cam Followers for wear and ensure that they properly slide in contact with guide slots.
- Lubricate track and guides as required with a food-grade grease or a synthetic Teflon grease. Inspect both Minor Flap Folders. Replace if bent or worn.
- Check that leg extensions are properly secured. Lubricate Swivel Casters if equipped.
- Check for any loose or missing fasteners.