



Installation Instructions - BEL505XL

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Step 1 — Unpacking



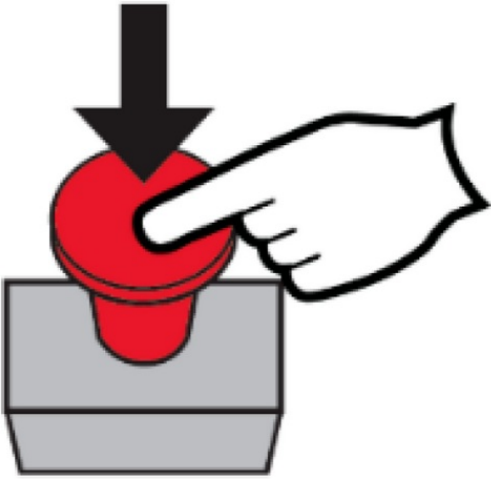
- 1-Uncrate the machine and remove any packing material from the interior.
- 2-Remove from underneath any supports used to protect components during shipping.
- 3-Install the legs at each of the three positions on the machine frame.
- 4-Secure each leg with one nut and washer underneath the frame and another nut and washer on the inside.

Step 2 — Leveling



- Use a spirit level to ensure your machine is level (parallel) to the ground to ensure safety, optimum performance, and to avoid frame stress.
- ⚠ Secure your machine to adjoining equipment to prevent unexpected movement during its operation.

Step 3 — Air Connection



⚠ To prevent unexpected machine cycling, depress the stop button to the off position before connecting an air supply to your machine.

- 1-Connect a dedicated air supply to your machine or an air supply from adjoining equipment.
- ⓘ Note: The supply must be clean factory air and must be lubricated by the unit on the machine.
- 2-Air pressure should be set to 80 psi for most applications with a minimum setting of 65 psi and maximum of 100 psi.