



Installation Instructions - BEL507

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Step 1 — Unpacking



- Uncrate the machine and remove any packing material from the interior. Remove from underneath any supports used to protect components during shipping

Step 2 — Leveling



- The base of the tilting frame should be made level to ensure personnel safety, provide optimum performance, and avoid frame stress. The machine should be securely mounted to the floor and/or adjoining equipment to prevent the machine moving as it operates

Step 3 — Air Connection



- ⚠ The tilt packing station will immediately move into the tilted position when first pressurized from an air supply if the position of the red 'EMERGENCY STOP' button is in the operating position (UP).
- ⚠ Ensure that the main 'ON/OFF' valve at the air connection is turned OFF and that the red 'EMERGENCY STOP' button is pushed down before connecting an air supply to the machine.
- Connect the machine to an air supply via the port on the combined 'SHUTOFF' valve, air filter, regulator and lubricator attached to the front machine guard.
- The air may come from either a separate source or by tapping off the supply of an adjoining case closer. The supply must be clean factory air and must be lubricated. Pressure should be set to a minimum of 65 PSI., maximum of 100 PSI.