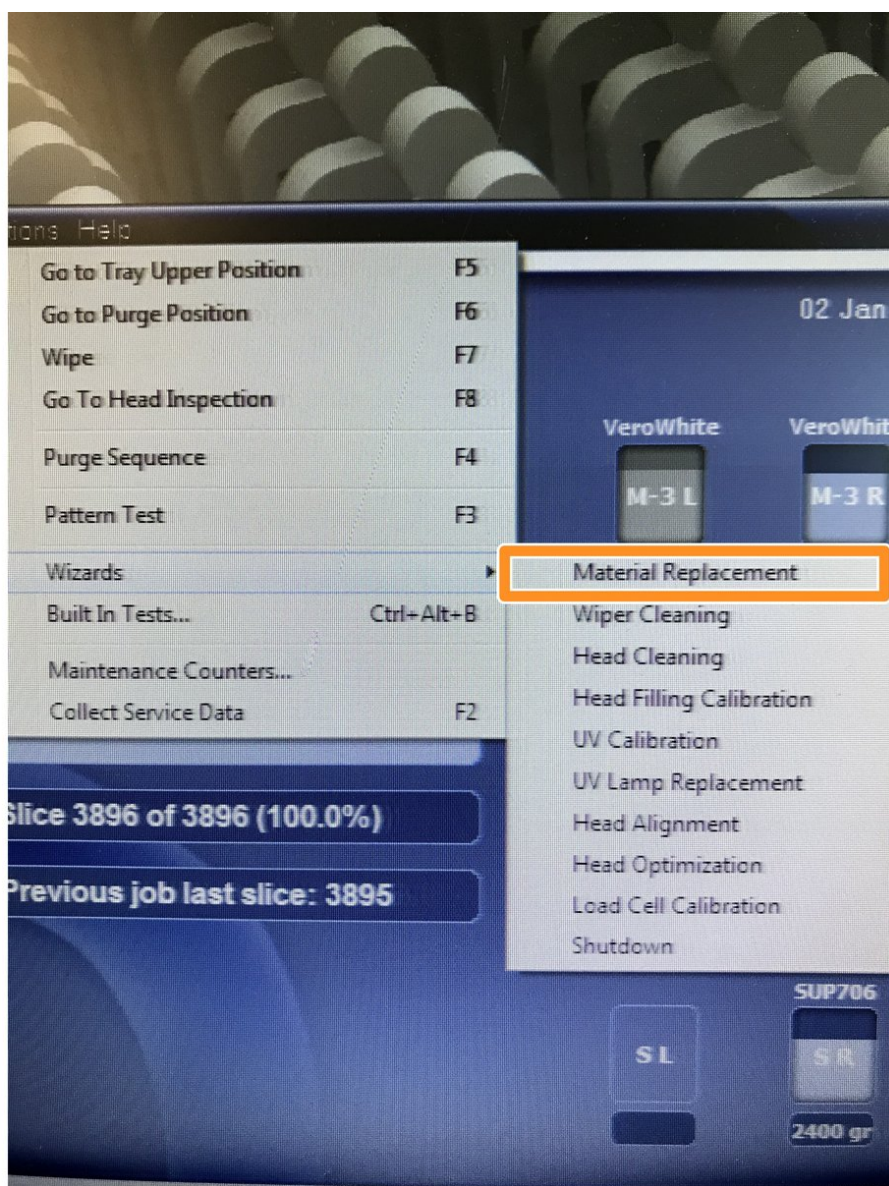




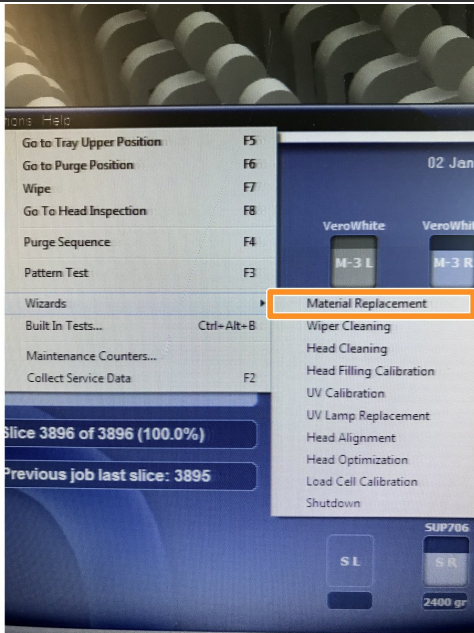
Connex: Material Replacement

How to change materials.

Written By: Erik Hung

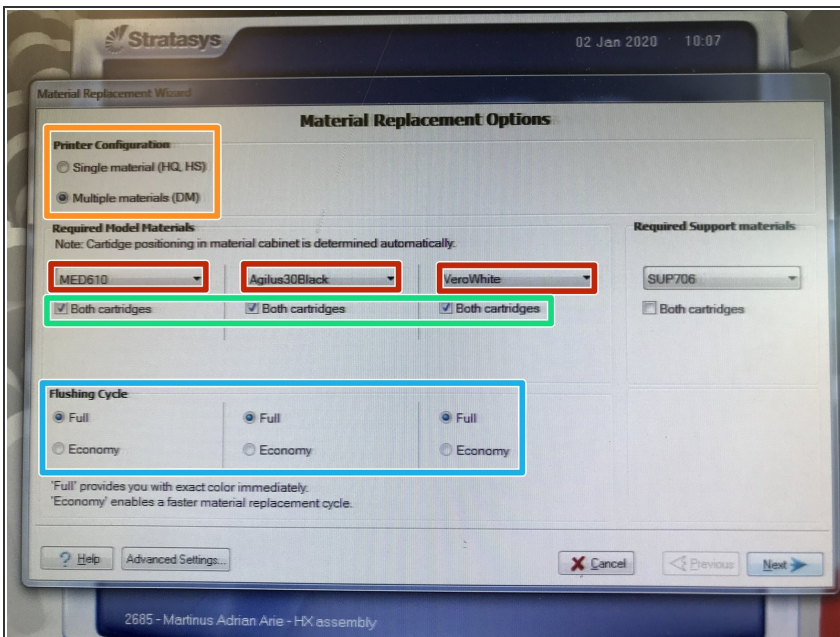


Step 1 — Start Wizard



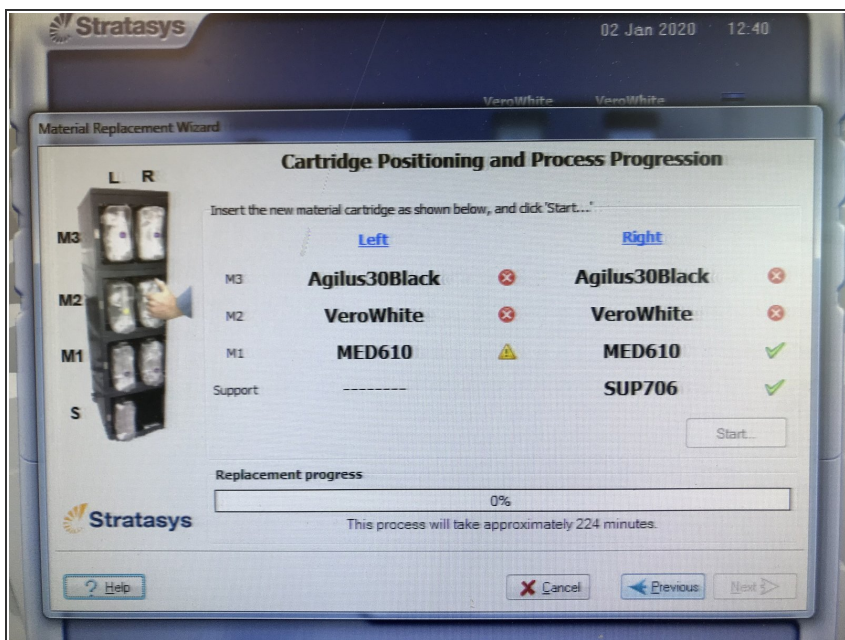
- Options -> Wizards -> Material Replacement

Step 2 — Edit Materials



- Make sure to select "Multiple Materials (DM)" under Printer Configuration
- Change the materials as needed using the drop down menu
- Choose single cartridge if only changing for one cartridge
- Run "Full" flushing cycle if changing materials like Vero to MED610 or Agilus
- If not changing material, change to "Economy" flushing cycle
- If changing Vero to Vero, you can run "Economy" flushing cycle

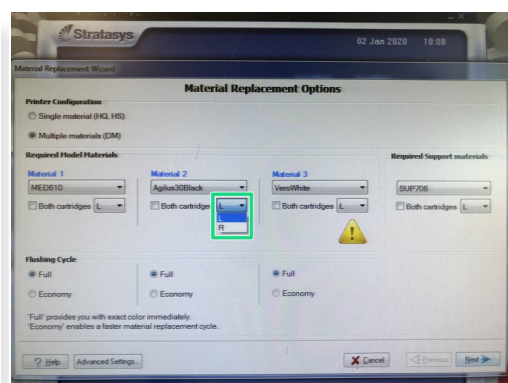
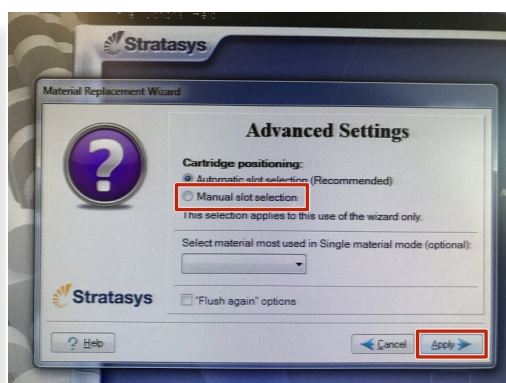
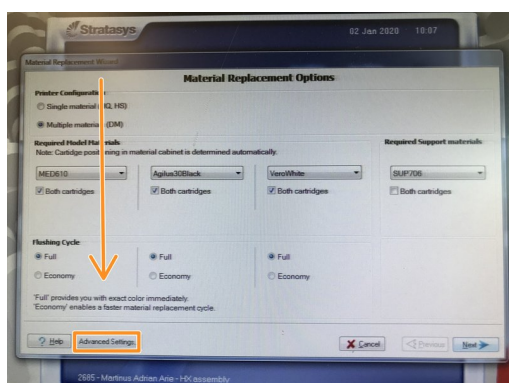
Step 3 — Material Replacement



- Pull out the materials that are being changed
- Put in the new materials where the old materials were and you will see all green checks
- Continue with Material Replacement Wizard

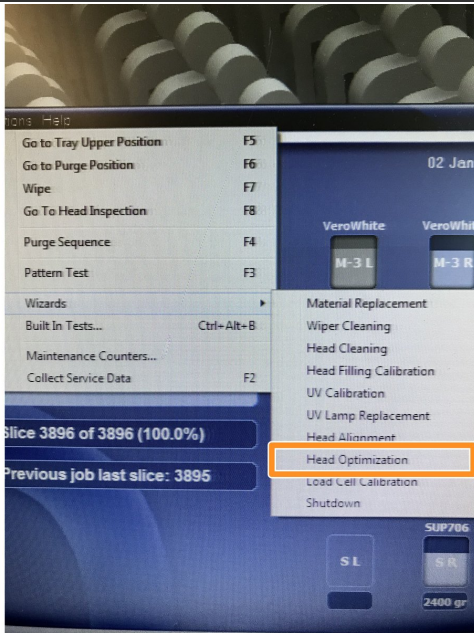
⚠ Once you start the material change you cannot stop it, if you pause the changeover, you will need to pick up where the material change left off before being able to start a new print

Step 4 — Advanced Settings



- If only changing a specific set of cartridges, choose advanced settings
- Select "Manual slot selection" under Cartridge Positioning and then "Apply"
- The Material Replacement screen now allows you to select which cartridge, left or right, to change

Step 5 — Head Optimization



- Run Head Optimization Wizard if needed

⚠ Head Optimization only needs to occur after a material change if the support material was changed from SUP705 to SUP706 or vice versa, or if you have Agilus30 involved at any point

ⓘ If only switching Vero to Vero or MED610 to Vero and vice versa, Head Optimization is not required