Basic Controls

This guide will walk you through the basic controls of this machine.

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Step 1 — Emergency Stop



- Rotate button clockwise to release the E-Stop
- Push in the E-Stop when changing tools or not in use

Step 2 — Start/Stop



- Check to see if Inverter light is on. This will tell you if the machine is getting power.
- Release the E-Stop
- Press Start
- To stop, push the E-Stop

Step 3 — Speed Adjustment



- When the machine is on, use the knob to adjust spindle speed
- The gauge will display the current RPM

Step 4 — Spindle Direction



- Turn to Forward for Clockwise and Reverse for Counterclockwise
  - Most Drilling operations are done clockwise