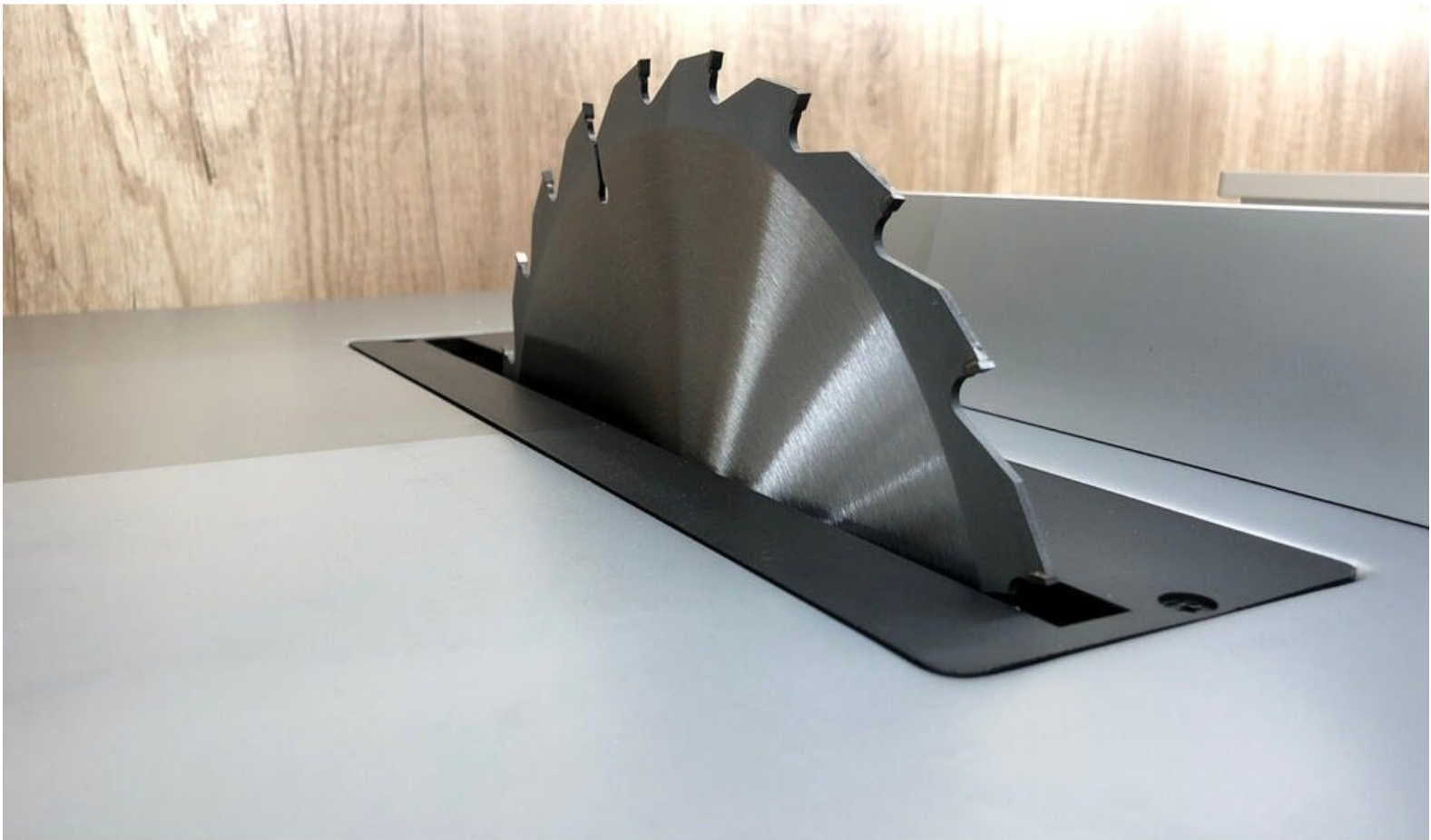




Changing the Blade

For different types of cuts different blades are needed. This guide shows you how to change the blade.

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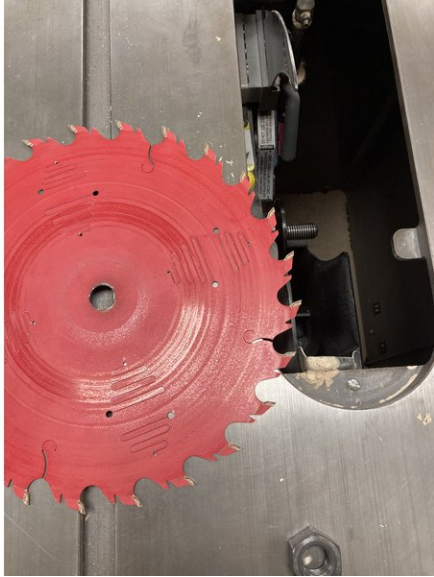


Step 1 — Removing the Blade



- TURN THE SAW OFF
- Remove the throatplate.
- Using the wrenches on the side of the saw, hold the collet and loosen the nut.
- Carefully remove the blade and put it in the drawer.

Step 2 — Installing Standard Blade



- Insert the new blade.
- Remember, the blade spins towards you- ensure that the teeth are pointing the right way.
- Reattach the washer and nut.

Step 3 — Installing Dado Stack



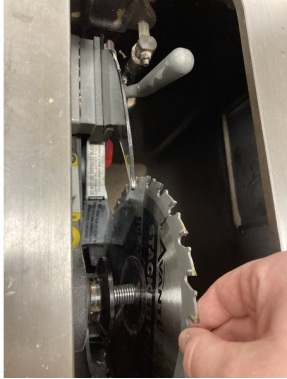
- The Dado Stack installation requires more steps than the standard blades.
- In addition to removing the blade, you must also remove the riving knife and the SawStop cartridge.
 - To remove the riving knife, push the black lever down and remove the knife.
 - To remove the SawStop cartridge, twist the red pin up and remove it, and then pull out the cartridge.

Step 4 — Installing Dado Stack



- The Dado Stack, Cartridge, and Throatplate can be found in this drawer.
- First, install the cartridge. Slide it into place, and then lock it with the red pin.

Step 5 — Installing Dado Stack



- The Dado Stack should be set up with the larger scoring blades on the outside and the chipper blades on the inside.
- The chipper blades are either 1/8th or 1/16th wide and allow you to set the Dado to a specific width.
- Ensure the blades are all staggered evenly so teeth will always be in contact with the wood.
- Reattach the washer and nut and tighten.
- Slide Dado throatplate on.

Step 6 — Cleanup



- After cutting, always re-install the general kerf blade.
- Put tools back where they belong, ensure the blades you used are still sharp.

