



Using Polysmooth Filament

Printing with polysmooth filament and using the Polysher to create a smooth print without sanding.

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Step 1 — Printing with Polysmooth



- Print settings for Polysmooth:
- Nozzle temp: 215C
- Bed temp: 60C

Step 2 — Filling the Polysher with IPA



- Plug in Polysher
- Open the machine through the on screen controls
- Remove the IPA cover in the back corner of the machine
- Fill the reservoir with IPA
- Reassemble the machine

Step 3 — Polishing your printed part



- Remove supports from your model
- Open the Polysher and place your model on the raised platform
- Set the time you want to polish your model for. 10 minutes is a good starting point.
- When you are done smoothing the part, open the Polysher and allow your part to fully dry for at least 30 minutes, if not longer, before removing it from the platform so you don't get fingerprints in the smoothed surface.