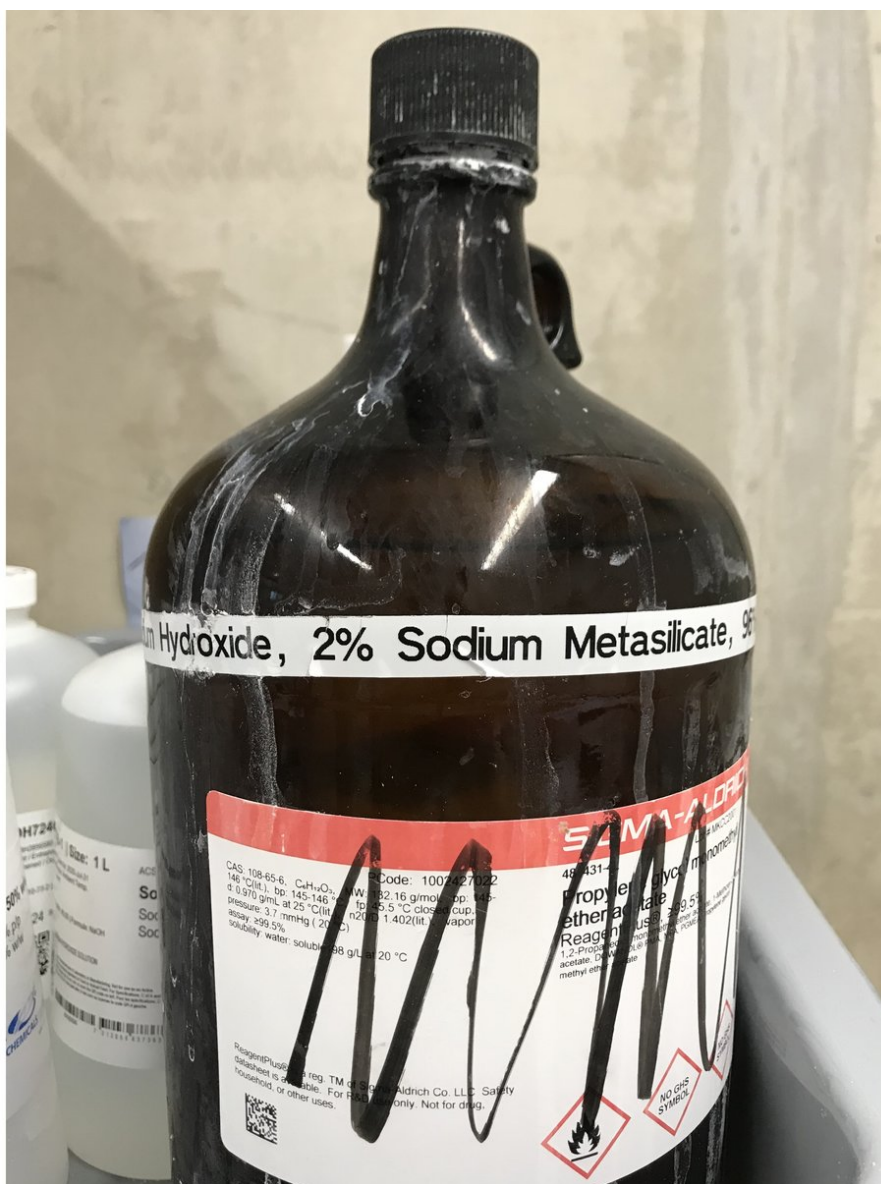




Connex: Support Removal Solution

How to make the support removal solution

Written By: Erik Hung

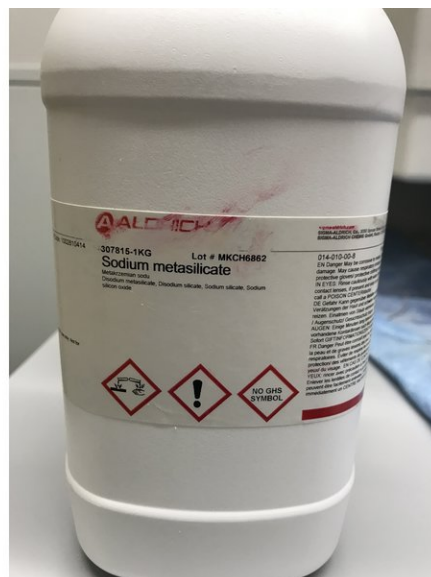
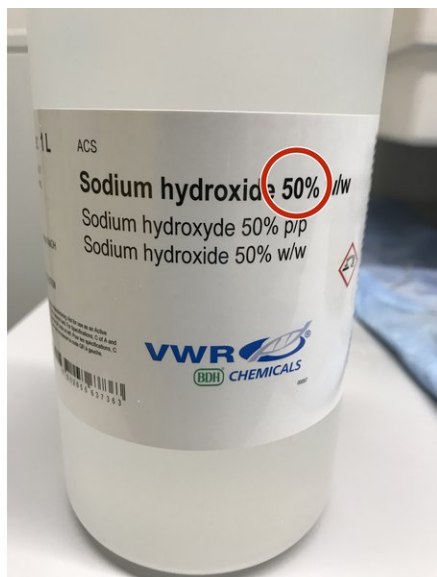


Step 1 — Recipe



- 97% Water
- 2% Sodium Hydroxide (NaOH) - located in gray bin above fire cabinet
- ~1% Sodium Metasilicate - located in fire cabinet

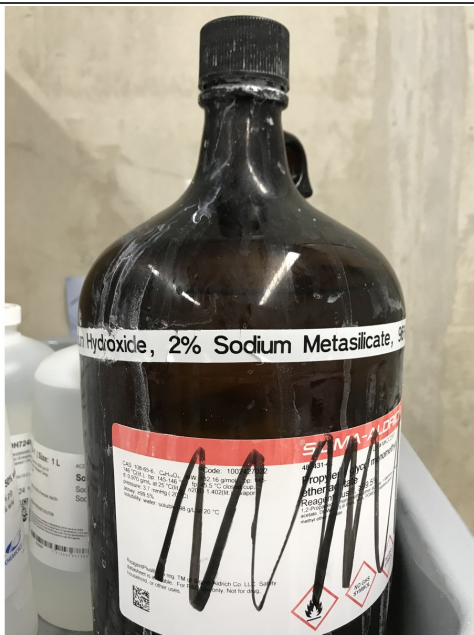
Step 2 — Measure Materials



- Figure out 2% of the final solution for NaOH
 - ⚠ Remember to double the amount of NaOH because it is 50% concentration
- Use a flat spoonful of Sodium Metasilicate per 1000 mL

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Step 3 — Combine



- Pour NaOH and Sodium Metasilicate into large beaker (2000 mL)
- Fill the rest of the beaker with water from sink
- Stir until the Sodium Metasilicate dissolves
- Add to storage container