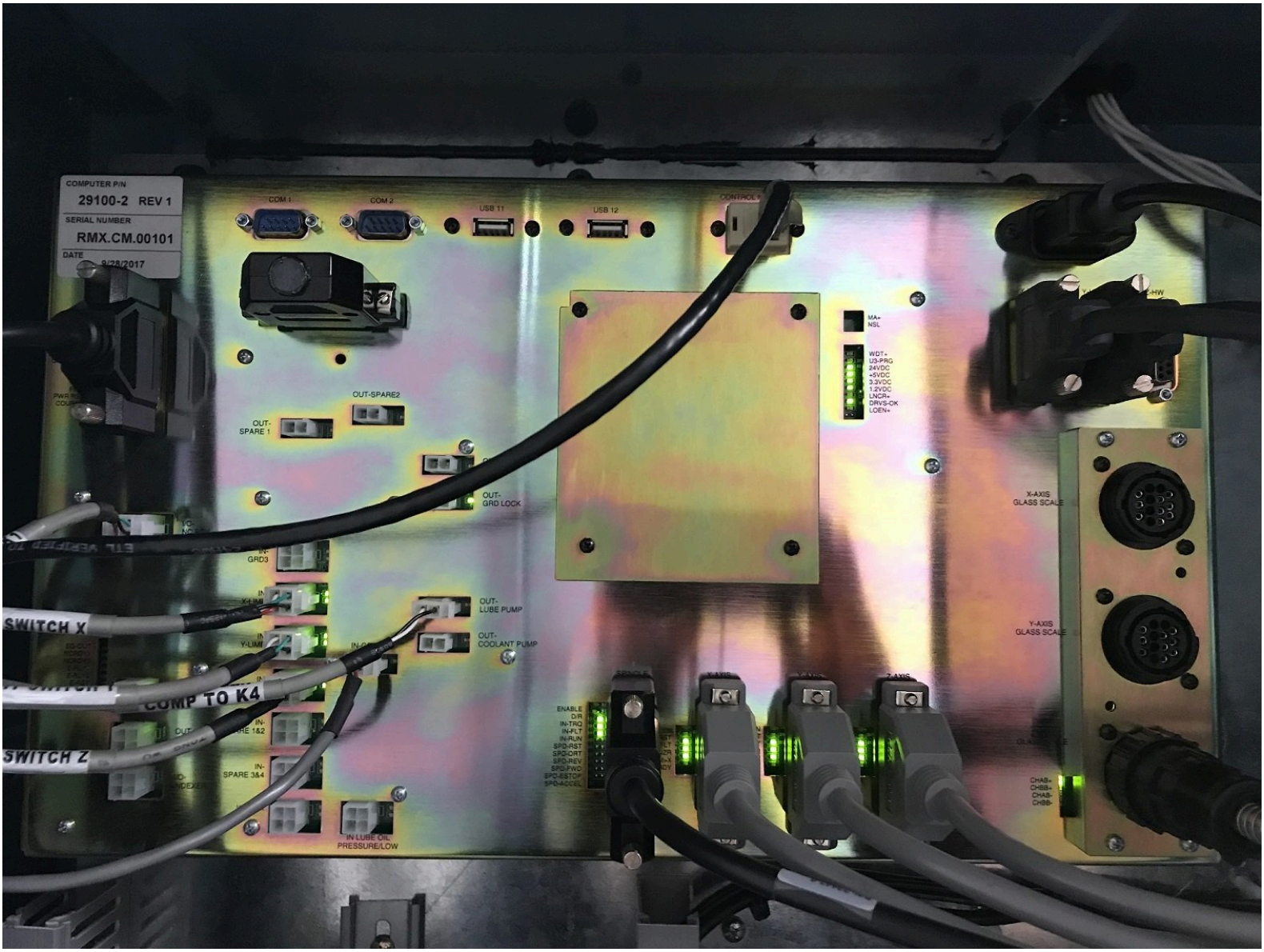
RX - How to Replace an RX Computer Module

Written By: Dozuki System



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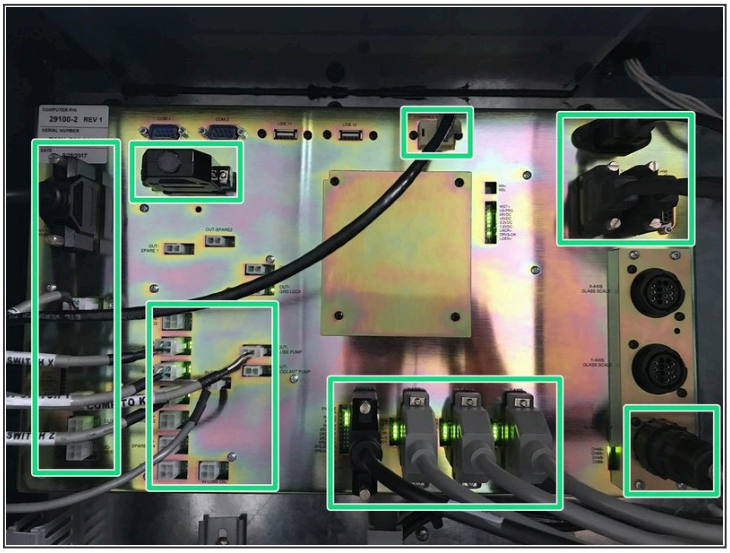
TOOLS:

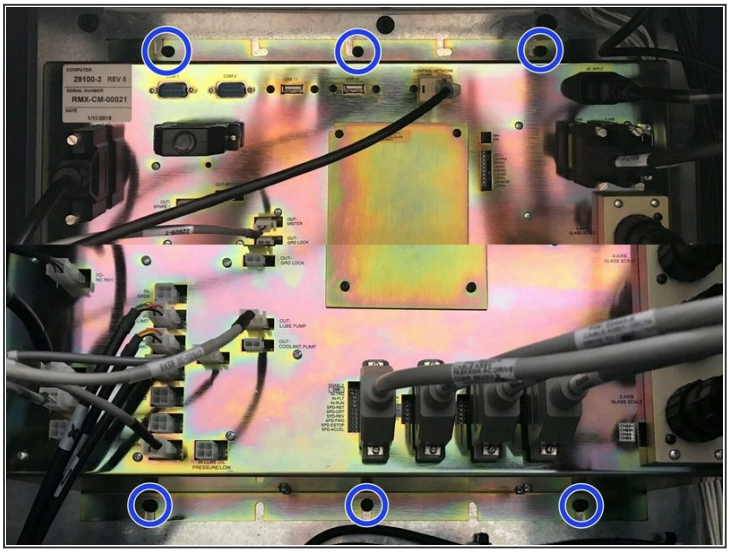
- Slotted screwdriver (1)

PARTS:

- 29100-2 (USA RMX Comp. Mod.) (1)
- 29100-3 (USA RLX Comp. Mod.) (1)
- 29100-4 (Euro RMX Comp. Mod.) (1)
- 29100-5 (Euro RLX Comp. Mod.) (1)

Step 1 — Removing/Replacing Computer Module





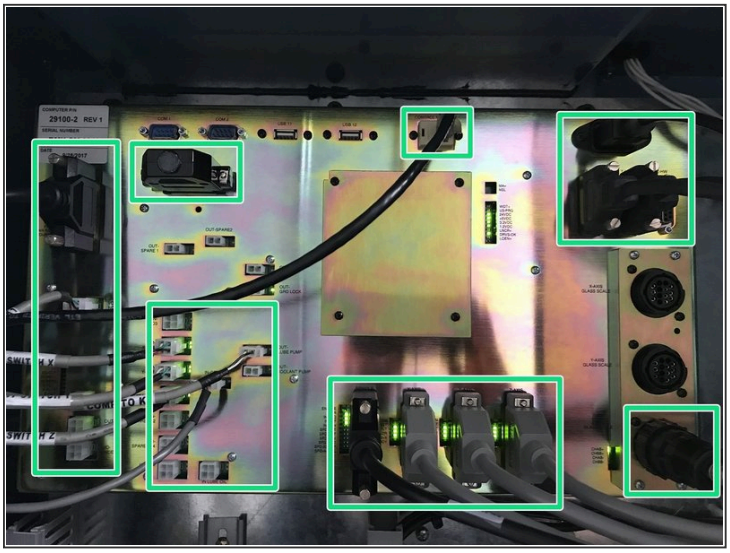
⚠ Shut power off to machine.

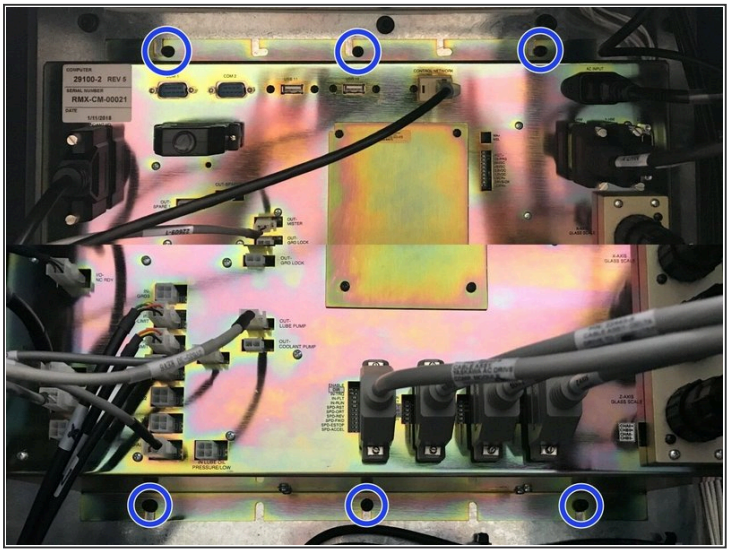
- Unplug all cables from computer module and remove machine ID key.

ⓘ Computer Module connection points on your machine may differ from picture based on options installed.

- Remove top (3) SHCS, serrated & flat washers. Loosen bottom (3) SHCS, serrated & flat washers. Remove Computer Module.
- Install new Computer Module, perform previous steps in reverse order.
- Turn power on to machine, verify computer module boots up. Check axis and options functionality.

Step 2





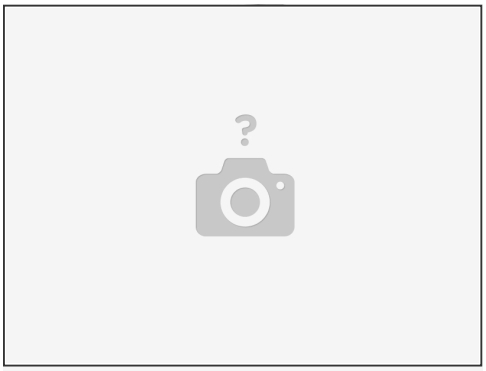
⚠ Shut power off to machine.

- Unplug all cables from computer module and remove machine ID key.

ⓘ Computer Module connection points on your machine may differ from picture based on options installed.

- Remove top (3) SHCS, serrated & flat washers. Loosen bottom (3) SHCS, serrated & flat washers. Remove Computer Module.
- Install new Computer Module, perform previous steps in reverse order.
- Turn power on to machine, verify computer module boots up. Check axis and options functionality.

Step 3 — Removing Computer Module



- Insert wisdom here.

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