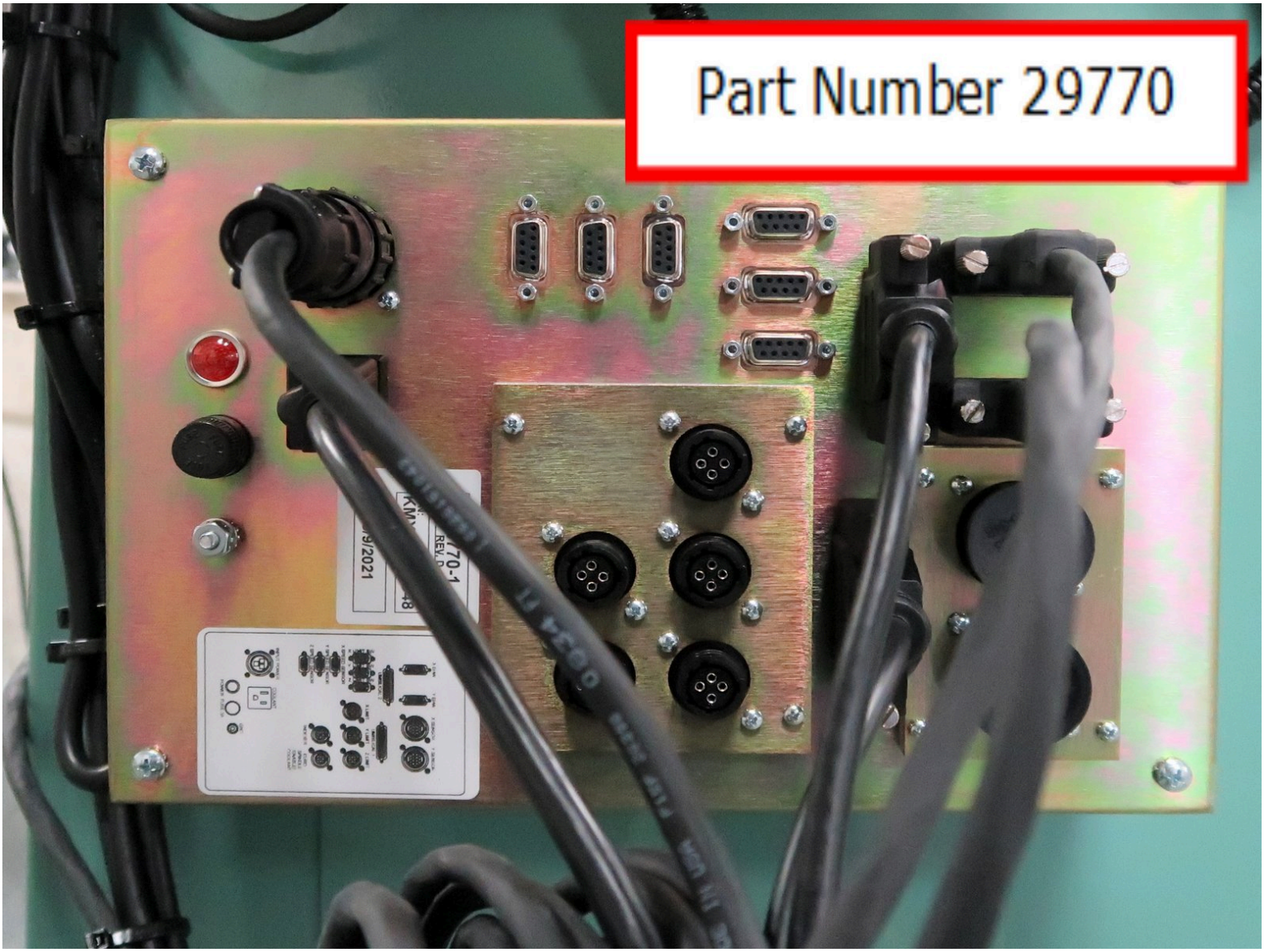
Replace Cable Breakout Box

Written By: Trent Plungas

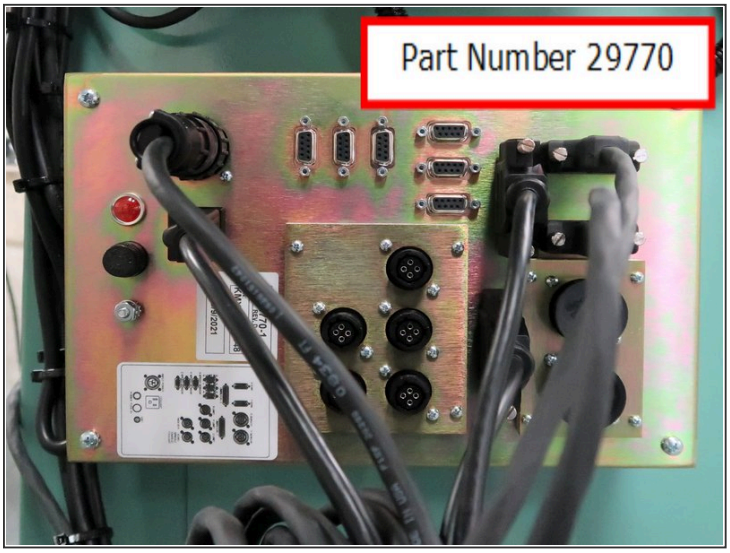


INTRODUCTION

Reference attached pdf drawing 24999 dated 2005 at the end of the guide for the early assembly enclosure drawing and 29770 dated 2016 for the later version for further details.

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Step 1 — Replace Break Out Box





- Power down the remove power cable to mill before changing the break out box.
- ⓘ There are two version of the break out box based upon the mill. Verify you have the correct replacement breakout before disassembly of the mill.
- Replacing the breakout box requires removal of the existing cables, unbolt the box from the mill and replacing it with the new box.
- All of the cables need to be replaced as they were found on the old box. There is a label on the box cover showing the proper location of each cable on the box.
- Part Number 29770 used on KX mills.
- Part Number 24999 used on SX mills.