



TMC - How to Replace a Terminal block

Written By: Fataimoemanu Tohi



Step 1 — How to Replace a Terminal Block



⚠ Turn off power to machine!

- In the Electrical cabinet, locate the failed terminal block.
- Take note of how the wires are wired to terminal block. Remove the screws that hold the wires.
- Remove the terminal block off of the rail.
- Install the replacement part and perform steps in reverse order.
 - •Q19= ARM TOOL CHANGER MOTOR 2 •Q22= SPINDLE OIL CHILLER PUMP •Q21= SPINDLE THROUGH COOLANT PUMP •Q11= AUGER MOTOR •Q17= TOOL CHANGER •Q20= COOLANT WASH PUMP •Q5= COOLANT PUMP