

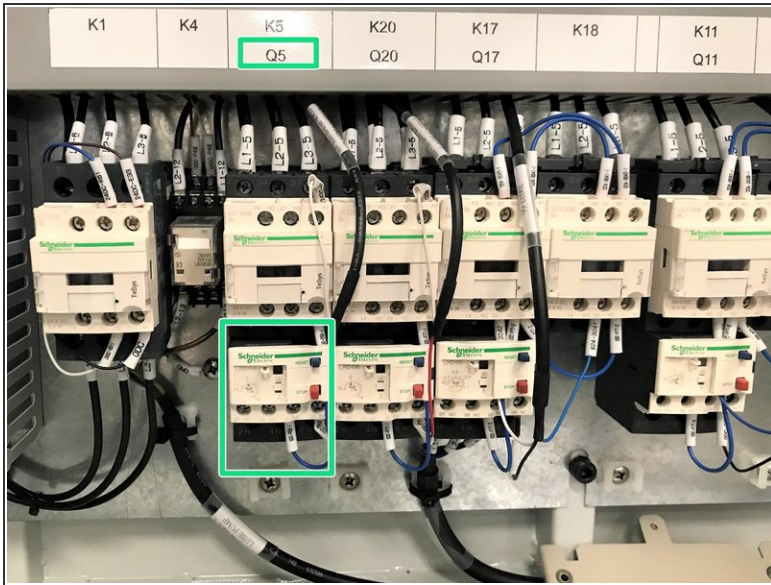


TMC - How to replace a coolant pump

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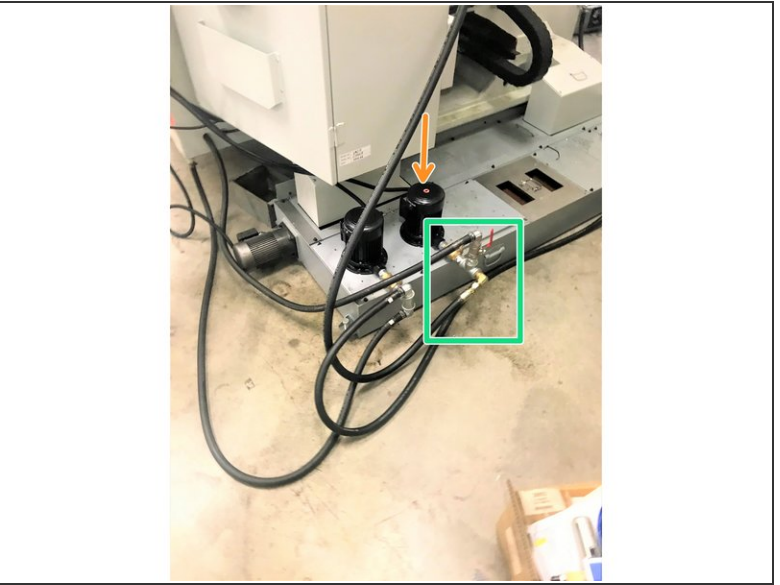
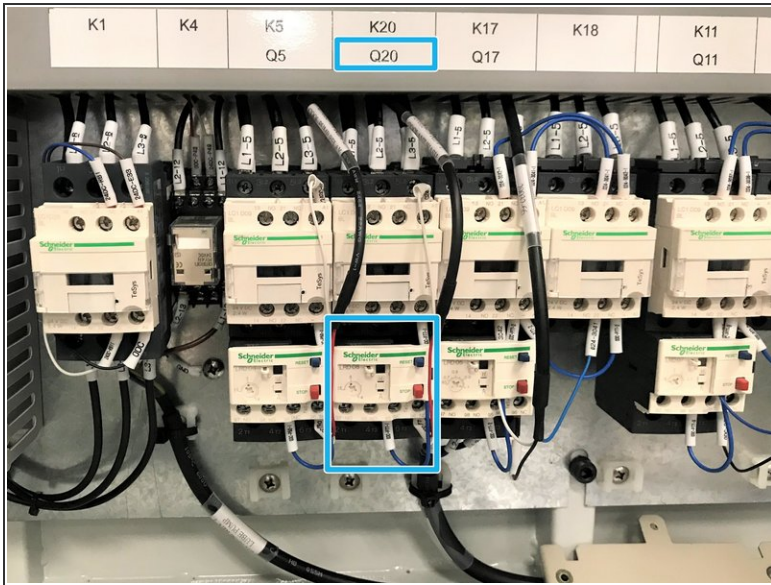
Step 1 — How to Replace The Left Coolant Pump



⚠ Machine power must be shut off!

- In the Electrical cabinet remove the following wires from Q5: L1, L2, L3 and GND.
- Remove the coolant wash left and right hose.
- Unbolt the 4 screws that holds the pump to the sheet metal. Remove the pump.
- Install the replacement coolant pump.
- Perform steps in reverse order.

Step 2 — How to Replace The Right Coolant Pump



⚠ Machine power must be shut off!

- In the Electrical cabinet remove the following wires from Q20: L1, L2, L3 and GND.
- Turn the lever to closed position as shown. Remove both of the coolant hoses.
- Unbolt the 4 screws that hold the pump to the sheet metal. Remove the pump.
- Install the replacement pump.
- Perform steps in reverse order.