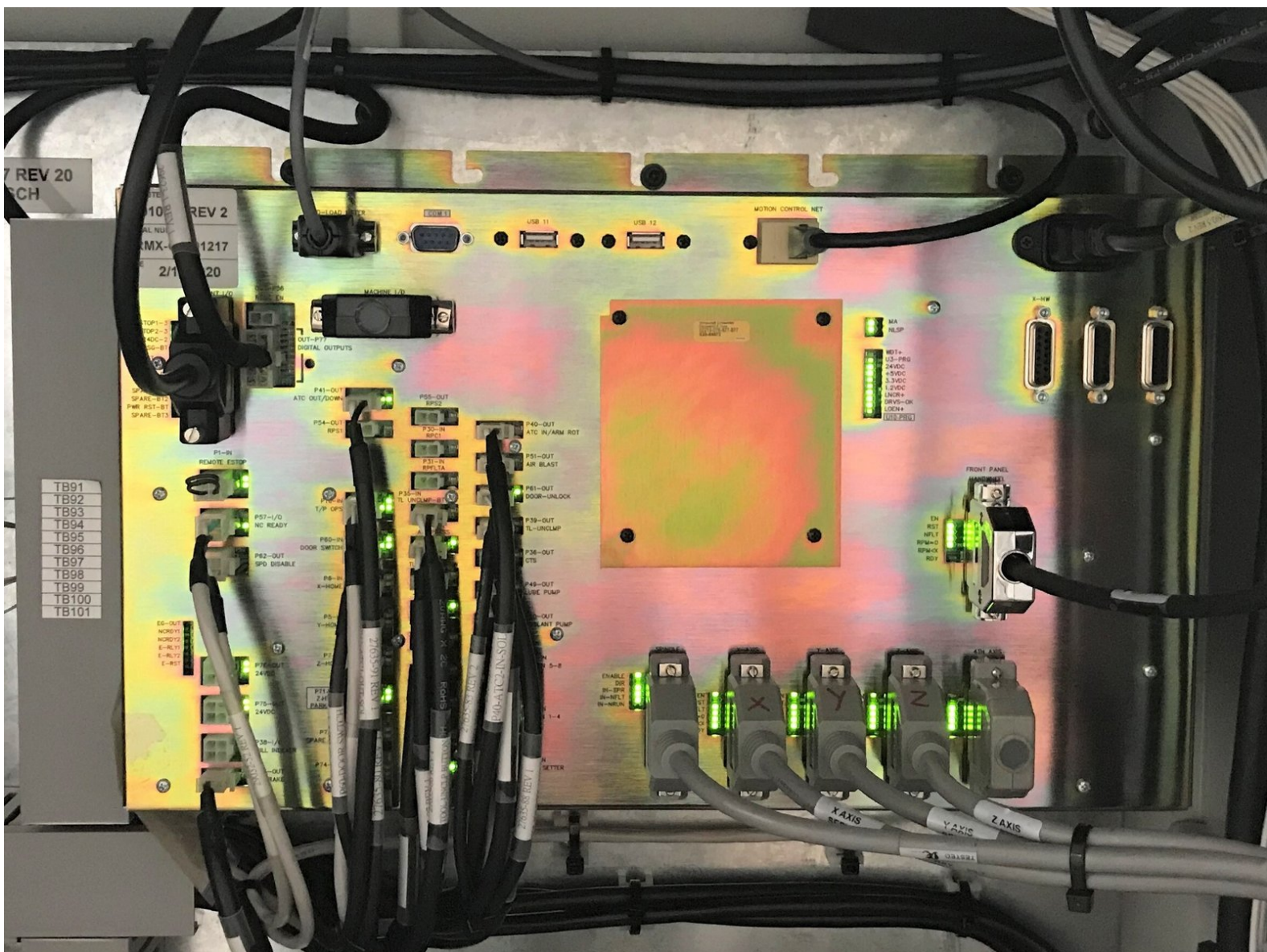


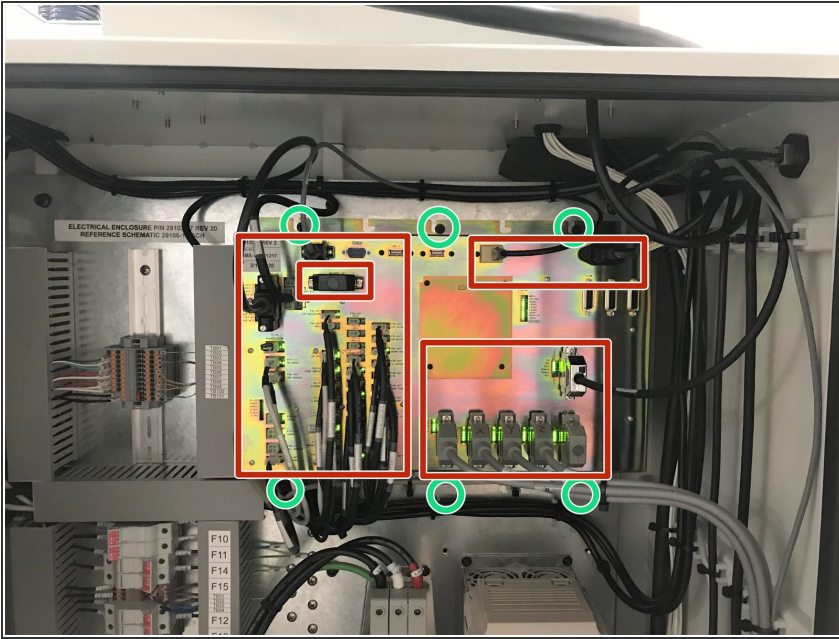


TMC - How to Replace a TMC Computer Module

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Step 1 — Replacing a 29100-1 TMC Computer Module



⚠ Power off the machine before removing and/ or unmounting parts.

- In the Electrical cabinet locate the computer module. Disconnect all the cables and remove the machine key ID.
- Remove the top 3 bolts. Loosen the bottom 3 bolts. Remove the computer module.
- ⓘ Prior to installment verify the label and check it is the correct computer module for the VMC machine.
- Install the replacement computer module. Perform previous steps in reverse order.
- Power on machine, verify the software and check functionality of computer module.