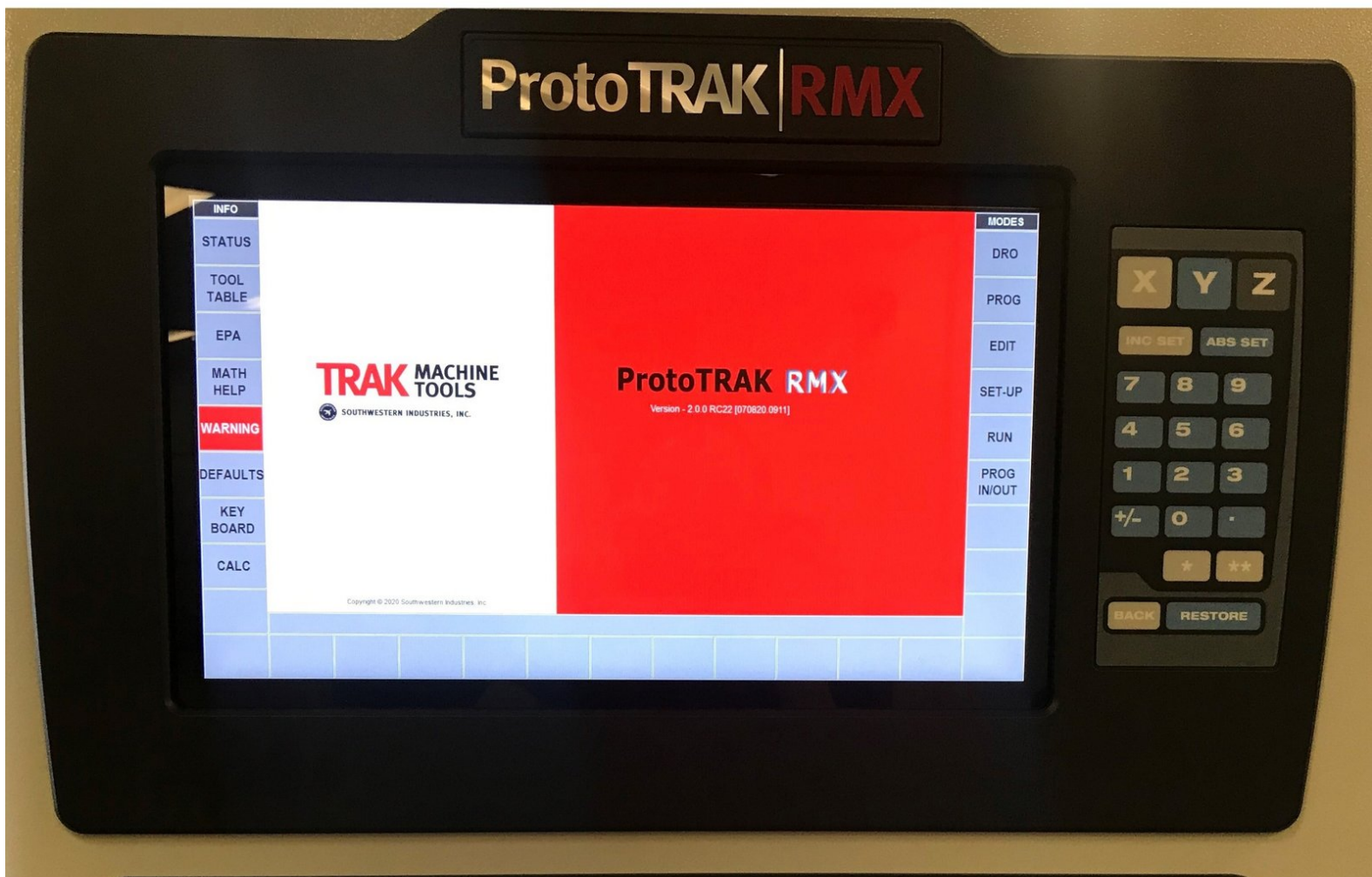


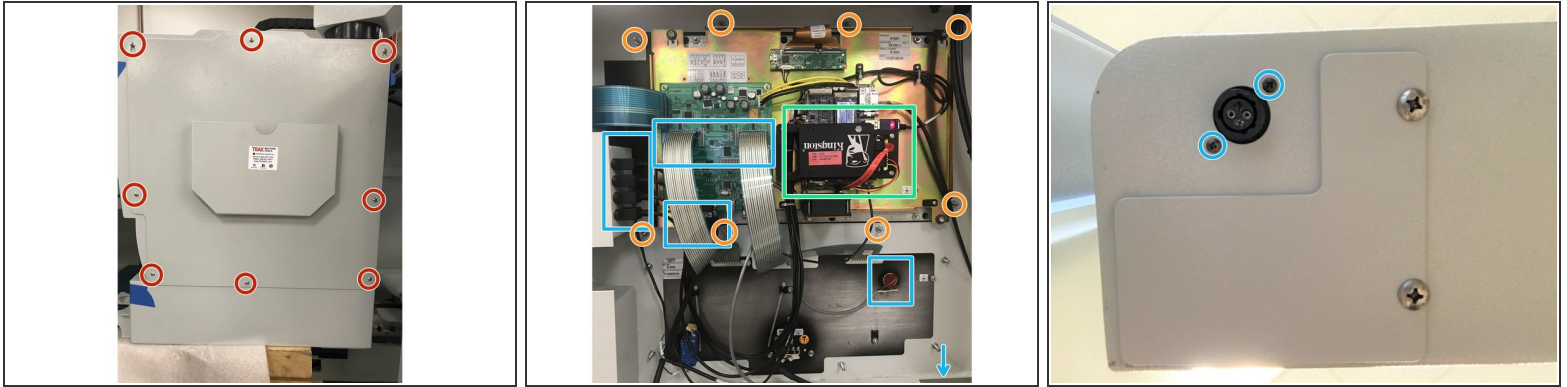


TMC - How to Replace a TMC Programming Panel

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Step 1 — Replacing a TMC Programming Panel



⚠ Prior to powering off the machine, save configuration files if needed. Do not remove cables or unmount parts while the machine is ON. Machine must be **TURNED OFF** to continue to the next step.

- Unbolt the 8 screws from the rear pendant casing.
- If the panel has a memory option and/ or options key, these items must be removed and installed into the replacement part.
- Disconnect the following cables: 4-USB cables, Audio jack, Run Panel overlay cable, DB-25 Umbilical cable, E-stop wire cable and RSG.
- Remove the 8 bolts that hold the programming panel.
- Install the replacement part and perform previous steps in reverse order.
- ⓘ Power on machine, load configuration files and recalibrate if needed.