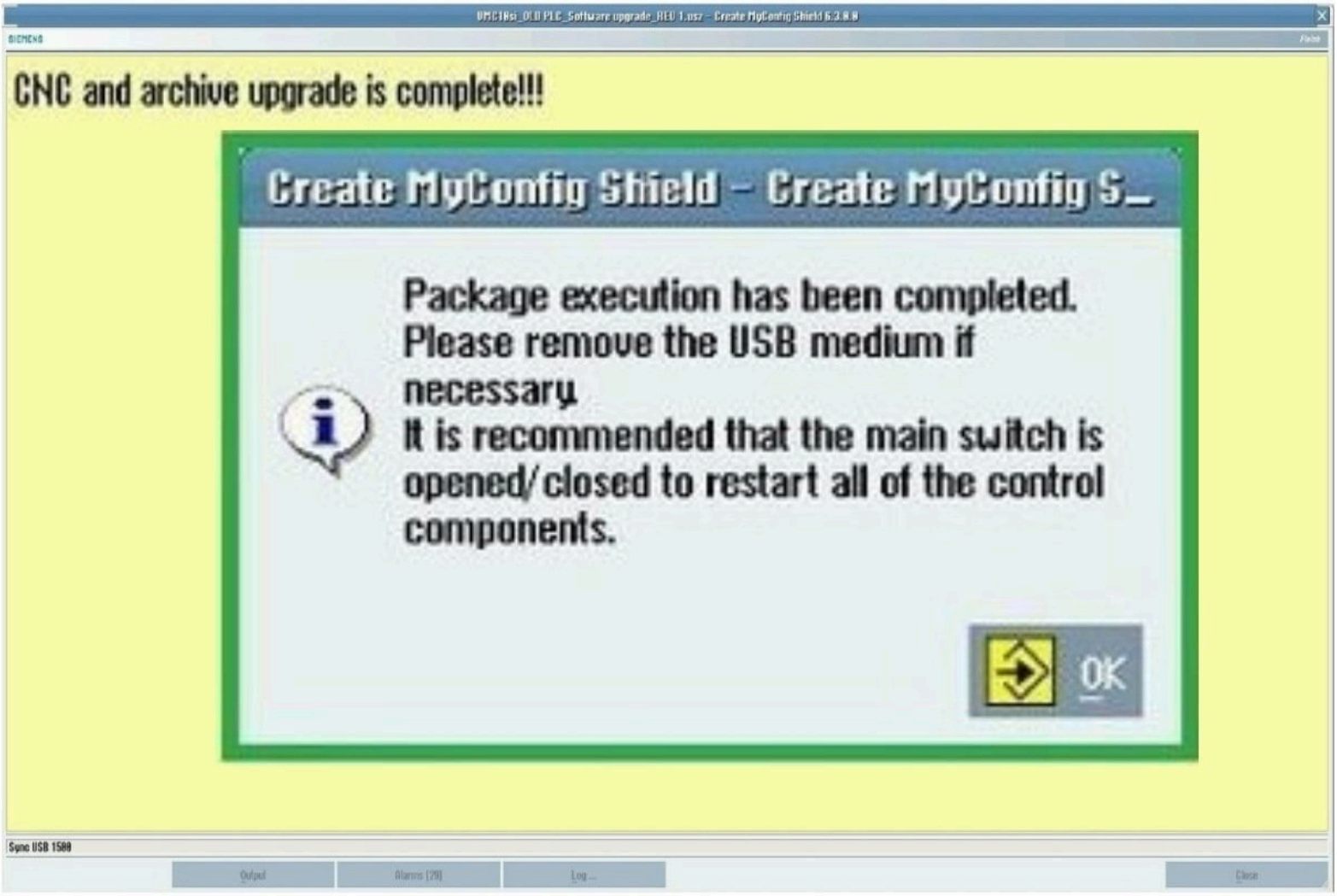
TCsi Expert Deployment Module - Wait and Restart

TCsi Expert Deployment module: Wait and Restart.

Written By: Ryan Levrini

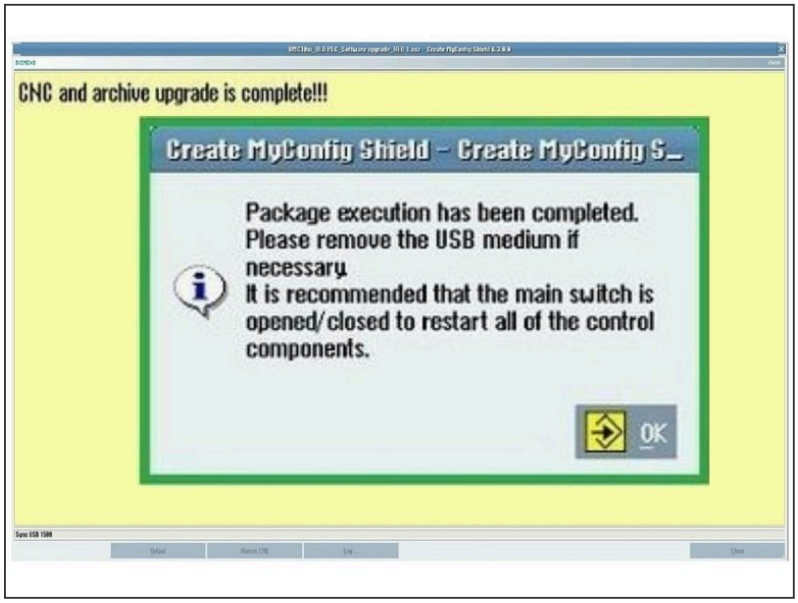


INTRODUCTION

One part of the TCsi Create My Config Expert software upgrade. It is built into the Expert Deployment guide for each lathe; run it from there so the steps are done in order.

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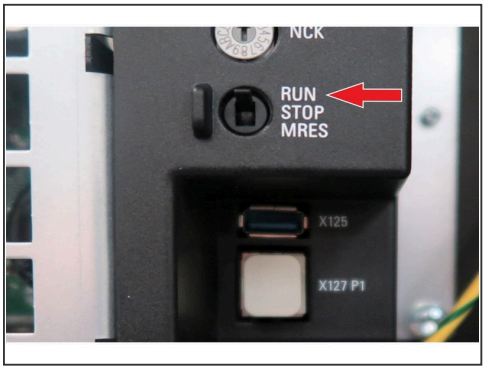
Step 1 — Wait for the Upgrade to Complete

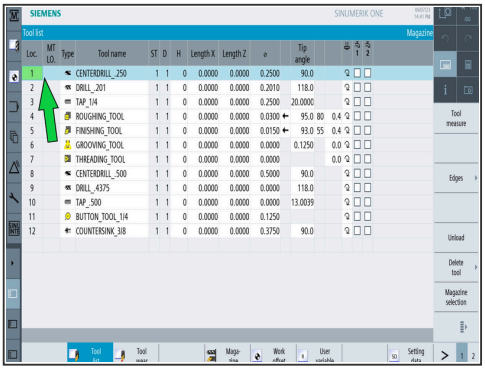


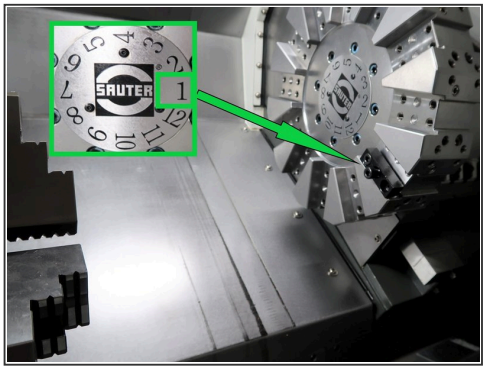
- The upgrade takes about 20 to 25 minutes if only the deployment file is applied, and about 45 to 50 minutes if the CNC software is also upgraded.
- When the upgrade is complete, press **[OK]**.

ⓘ If the "Package Execution has been Completed" popup did not appear, or you see a red "Package Canceled" message at the top of the screen, the deployment did not run successfully. Contact TRAK Tech Support.

Step 2 — Restart Machine and Check Settings







- From the rear of the pendant, remove the USB stick. Set the switch to **[RUN]** while the machine is still powered. The machine interior lights come on.
- Power cycle the machine.
- ⚠ If the switch was left in **[STOP]**, the PLC will not start after the power cycle. The screen comes up, but the machine will not run and alarm **2000 "PLC sign-of-life monitoring"** is shown.
  - To recover, with the machine on, move the switch to **[STOP]** and back to **[RUN]**, then power cycle the machine again.
- Set Manufacturer Password.
- Verify date and time: **[Setup]** → **[HMI]** → **[Date time]**. Adjust if necessary.
- Go to **[Machine]** → **[TSM]** and verify the TSM screen shows Position 1.
- Go to **[Tool List]** and verify the turret position is at Tool 1.