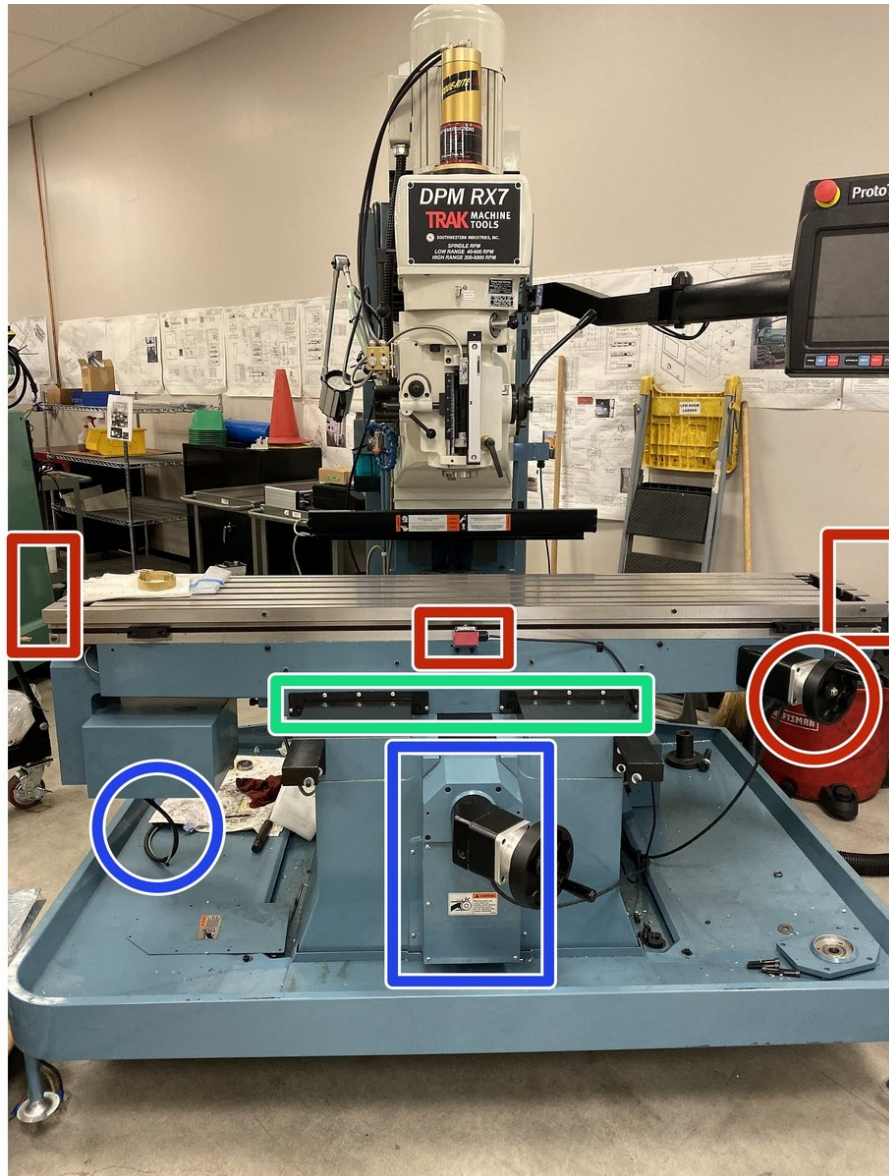


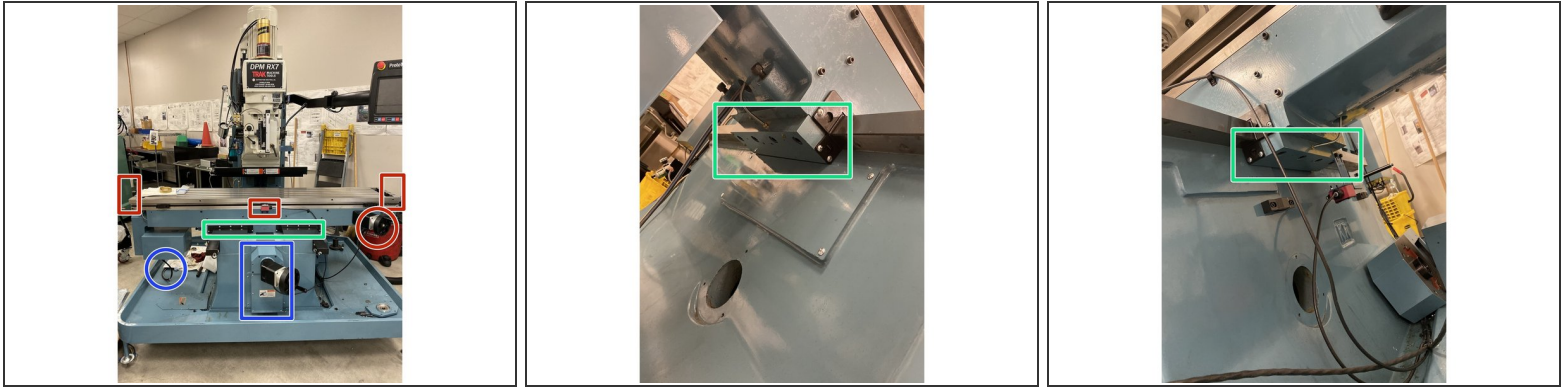


How to Replace Y-Axis Waycovers (DPMRX7)

Written By: Randy Sanchez



Step 1 — Disassembly



- Remove end tables, limit switches and electronic handwheels.
- Disassemble Y-axis drivetrain and remove ballscrew (yoke is mounted underneath saddle). Disconnect X-axis motor cables from motor.
- Remove Y-axis gibs and brackets and limit switch.

Step 2 — Disassembly Cont.



- Remove main oil line that supplies saddle and table.
- ⓘ If machine has glass scales, Y-axis reader head bracket will have to be removed.
- ⚠ Forklift is recommended for lifting table/saddle. If not lifting machine too high, you may be able to leave the X-axis scale in place.