How It Works: Door Side Safety Strips

This is a brief description of the door pressure strips and how they work.

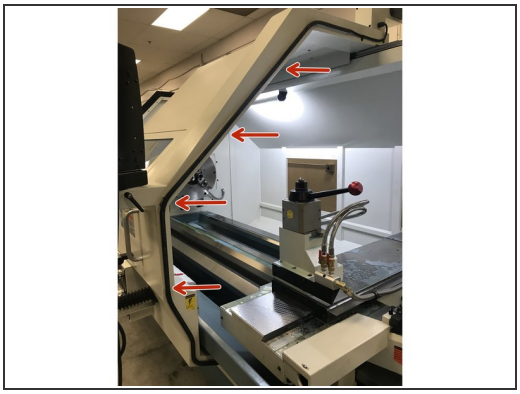
Written By: Randy Sanchez

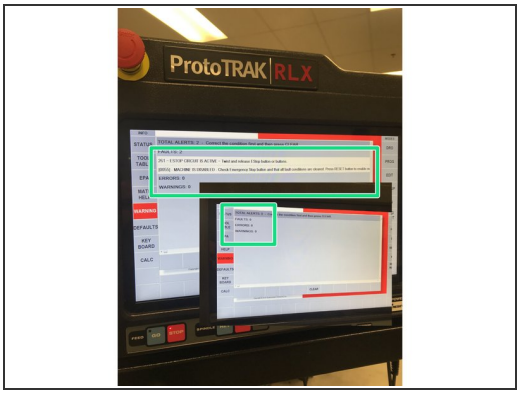


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Step 1 — How It Works (Door Side Safety Strips)







The purpose of the door pressure strips is to create an e-stop condition when either the left or right side pressure switch is activated. The objective is to keep the operator safe as the door travels (when engaged with saddle) the length of the machine.

- When the pressure switch is pressed, you will receive a Fault 261 (E-stop). When it is released, the machine will still be in a fault state, but the message will disappear. This can be misleading, the machine is still in an E-stop state and the servos still need to be RESET.