How to Enable the JOG Command on the TRAK K3 SMX

This guide details how to enable the JOG command for all three (3) axes on the TRAK K3 SMX.

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INTRODUCTION

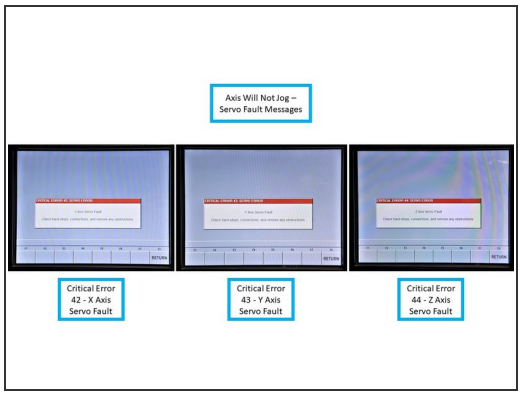
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Step 1 — Enable the Jog Command







- The Servo Motors can be used to jog the table, saddle, and ram. Enable the JOG command by pressing the MODE hard key on the control, and choosing DRO and then the JOG soft key, as shown on the image.
- A flashing message will appear saying "CAUTION: JOG KEYS ARE ACTIVE." To jog, press and hold the X, Y, or Z hard keys. To stop jogging, release the key.
  - Enable JOG movement in both positive and negative directions for each axis by also pressing the "+/-" hard key.
- If a particular axis will not jog, a Servo Fault message that is specific to that axis will appear on the screen (see image for reference).