RX - How to Replace an RX Pendant

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INTRODUCTION

TOOLS:

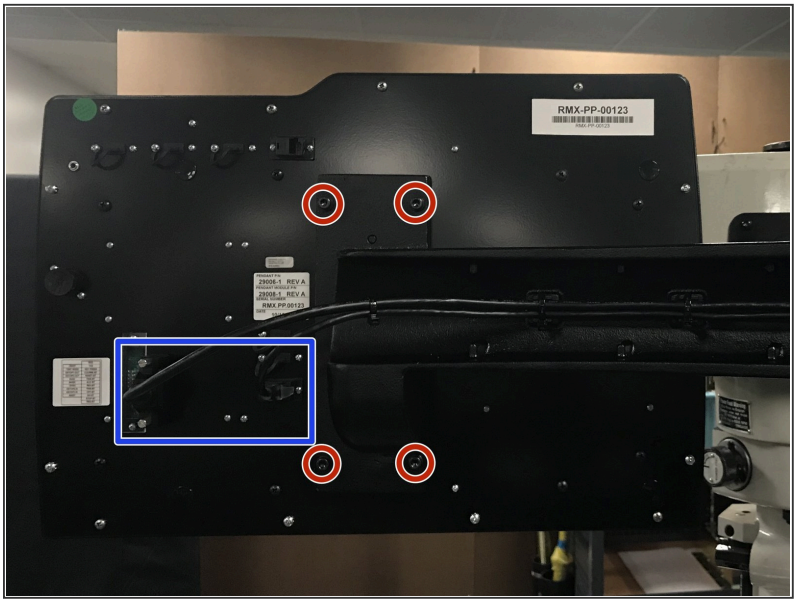
- M5 Hex Key (1)
- Slotted screwdriver (1)

PARTS:

- 29006-1 (USA RMX Pendant) (1)
- 29006-2 (USA RLX Pendant) (1)

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Step 1 — Replacing an RX Pendant



⚠ Turn off power to the machine.

- Unplug all the connectors on the pendant arm/pendant platform side of the pendant.
- Remove the pendant from the pendant arm by removing the (4) M6-1.0x25 25B screws that secure it in place.

ⓘ All RX Pendants (mill/lathe) utilize the same mounting screws.

- Mount the replacement pendant on the arm/platform with the (4) mounting screws.
- Reconnect all the previously removed cable connections.

ⓘ Either reload old configuration file using service code 141 or recalibrate and enter new backlash calibration constants.