Adding Corner Modules to Your AirIQ Assembly

Instructions on how to add one or more corner modules to your AirIQ module.



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TOOLS:

- 1/4" Drive Hex Bit Screwdriver (1)
- 1/4" Drive 9/64" Hex Bit (1)
- 1/4" Drive Torque Wrench (1)

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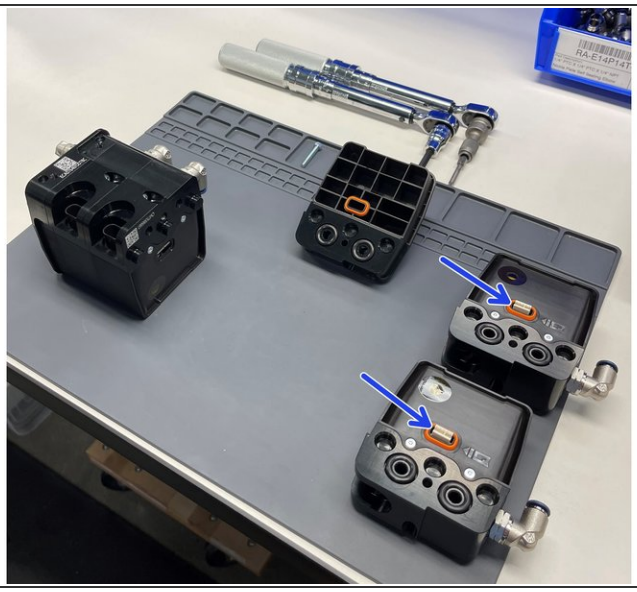
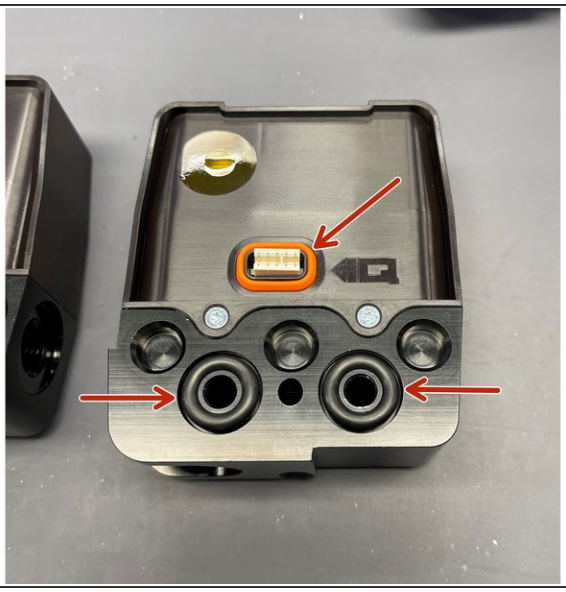
Step 1 — Remove Dead End Module





- Set the AirIQ assembly on the table, bottom up as shown.
- Remove the screw holding the dead end module to the assembly using a 9/64" hex bit.
- Pull the dead end straight out from the assembly as shown.

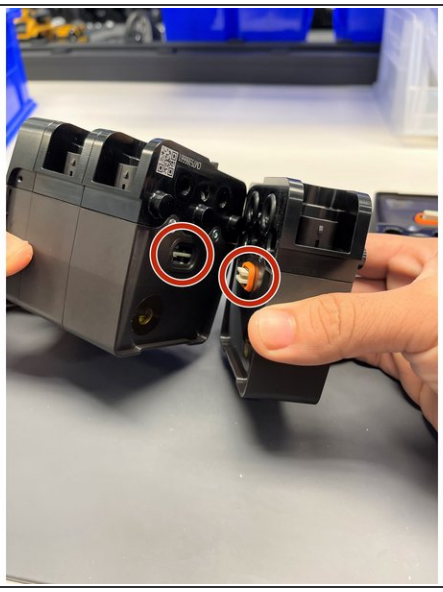
Step 2 — Prep New Corner Module(s)

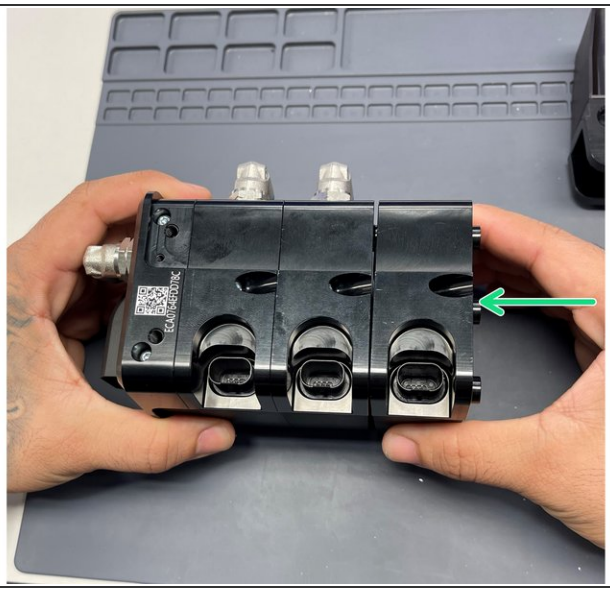



- Set the dead end aside and stage the new corner module(s) connector side up as shown.
- Be sure to install the black and orange O-rings on the corner module(s).

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Step 3 — Add Corner Module to Assembly





- The connector opening with no O-ring mates to the other module's connector side (with the O-ring).
- Press the corner module onto the original assembly, ensuring the connector does not get damaged.

Step 4 — Fasten Corner Module

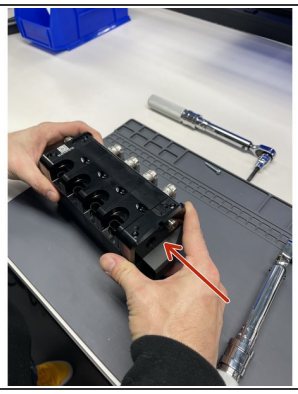


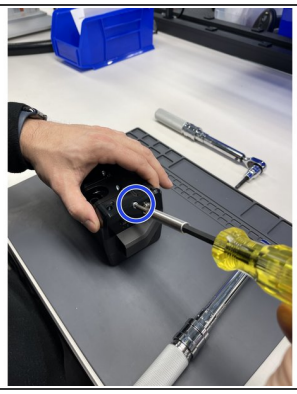


- Insert one of the provided 8-32 screws into the screw hole and snug it with a screwdriver and 9/64" bit.
- Torque the screw to **50 in-lb.**

ⓘ Repeat Steps 3 & 4 for additional corner modules.

Step 5 — Reattach Dead End







- Press on the dead end in the same fashion as the corner module(s).
- Insert one of the provided 8-32 screws and snug with a screwdriver and 9/64" bit.
- Torque the screw to **50 in-lb.**

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Congrats! You've successfully added corner modules to your AirIQ assembly.

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