



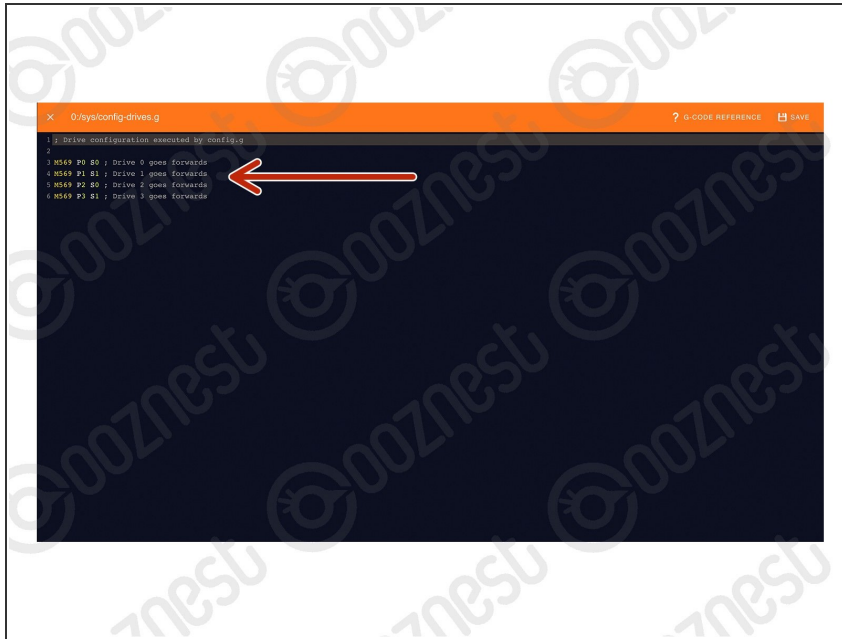
# How To Change Axis Travel Direction

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A screenshot of a terminal window with an orange title bar. The title bar contains a close button (X), the file path "0:/sys/config-drives.g", a help icon (?), "G-CODE REFERENCE", and a save icon (floppy disk) labeled "SAVE". The terminal content shows the following G-code:

```
1 ; Drive configuration executed by config.g
2
3 M569 P0 S0 ; Drive 0 goes forwards
4 M569 P1 S1 ; Drive 1 goes forwards
5 M569 P2 S0 ; Drive 2 goes forwards
6 M569 P3 S1 ; Drive 3 goes forwards
```

## Step 1 — Change Axis Travel Direction



```
0:sysconfig-drives.g
1: Drive configuration executed by config.g
2:
3: M569 P0 00 ; Drive 0 goes forwards
4: M569 P1 01 ; Drive 1 goes forwards
5: M569 P2 00 ; Drive 2 goes forwards
6: M569 P3 01 ; Drive 3 goes forwards
```

- Under File Management > System click on 'config-drives.g'
- Drive 0 is the X-Axis. Drive 1 is the Left Y-Axis. Drive 2 is the Z-Axis Motor. Drive 3 is the Right Y-Axis.
  - To change an axis travel direction, change the S value from 0 to 1, or vice versa.
- Save the file.

**⚠ Press the software emergency stop in the top right corner to restart the controller.**

Thanks for following the guide. Any issues, please contact us!