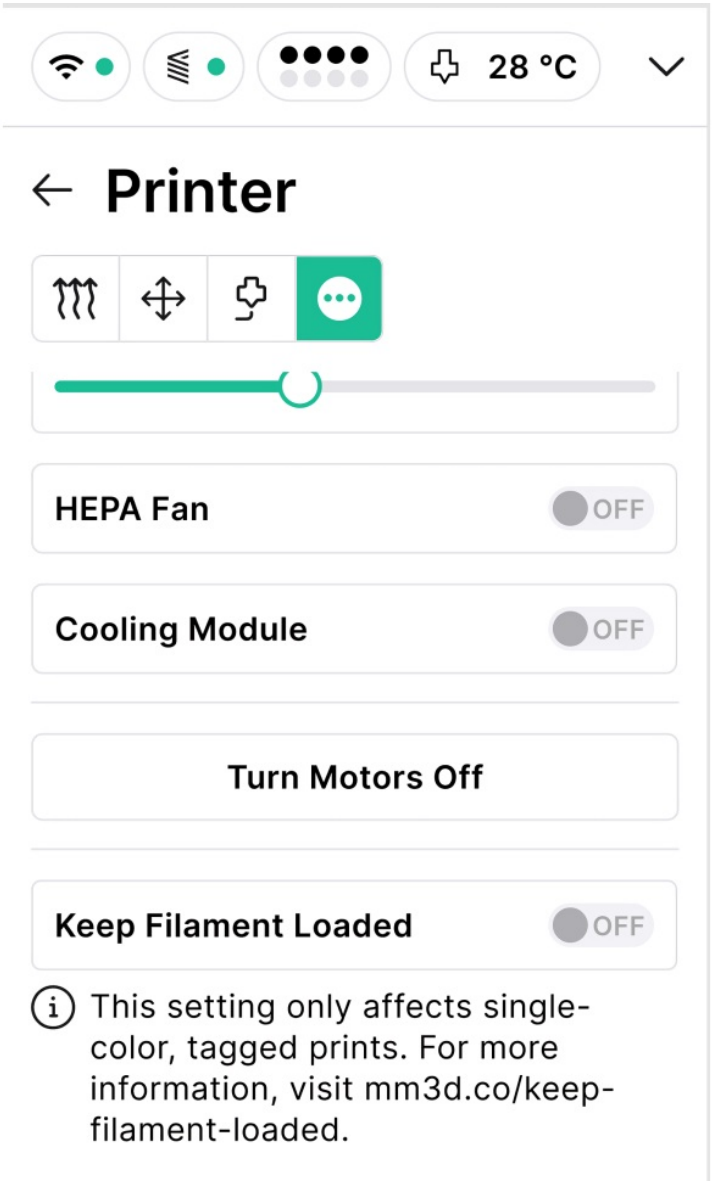
Keep Filament Loaded

This setting enables users to keep filament loaded between prints, improving the efficiency of single-material prints and reducing filament waste.

Written By: Guy Elston



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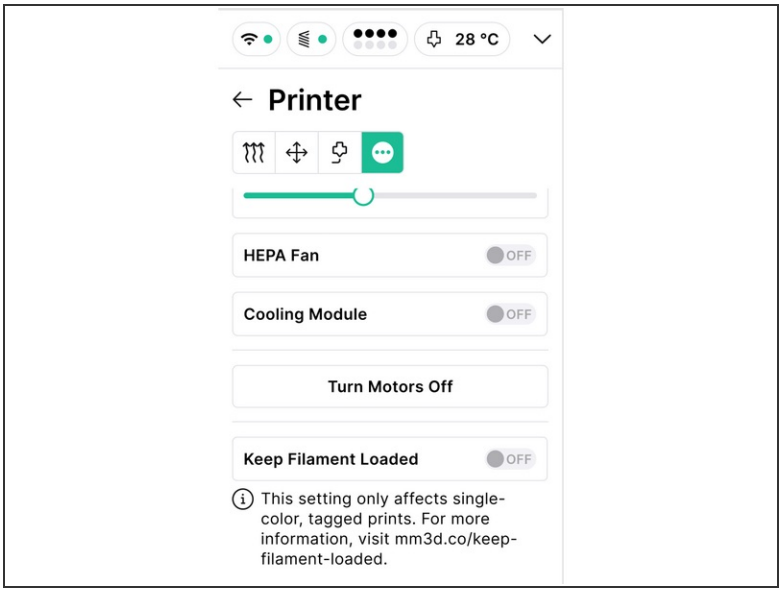
INTRODUCTION

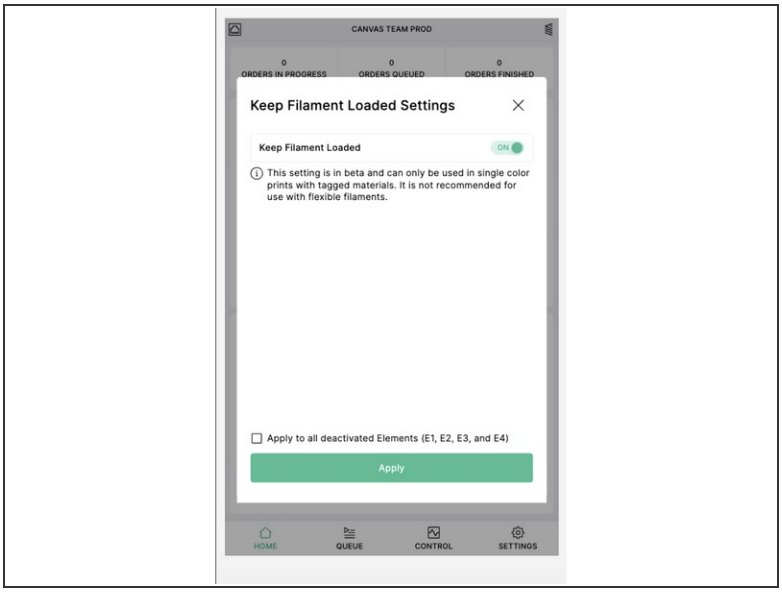
The 'Keep Filament Loaded' setting enables users to keep filament loaded in the Print Head between prints. With this setting enabled, the Material Pod will not retract filament at the end of a print.

This setting can improve the efficiency of continuous same-material prints and reduce filament waste. Prints must be single material/color and use tagged spools to access this feature.

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Step 1 — Enabling Feature





- Enable 'Keep Filament Loaded' under *Controls > Printer > More* on Element Desktop
  - On Array, find this under *Element > More Controls > Keep Filament Loaded Settings*
- When enabled, this setting will be applied single material, single color prints using a tagged spool. If you're using the Tagless Printing workflow, the setting will not be applied.