Ultimaker 2+, 2+ EXT - Adaptor Setup

How to install the 1.75mm Adaptor (A) with Ultimaker 2 and 2+ EXT

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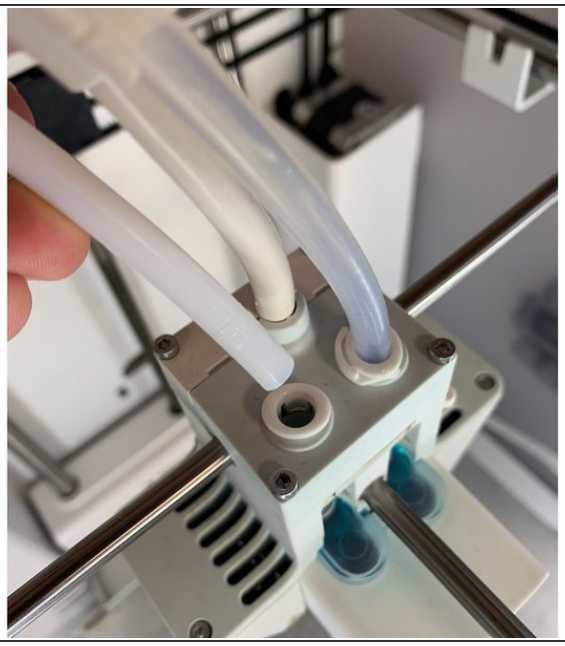


INTRODUCTION

This installation uses the 1.75mm Adaptor A

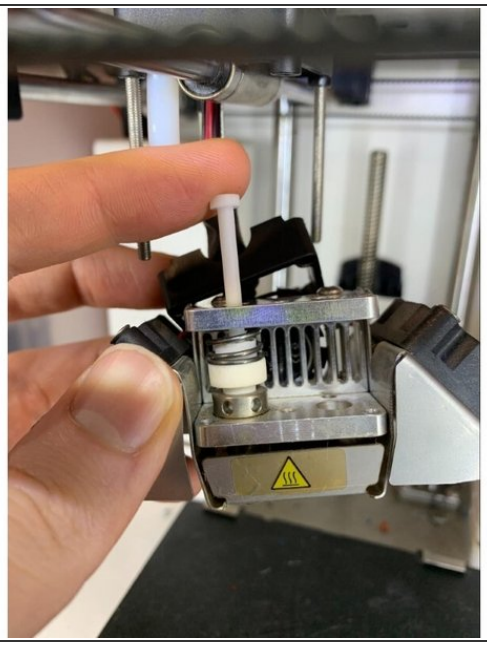
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Step 1 — Bowden tube replacement



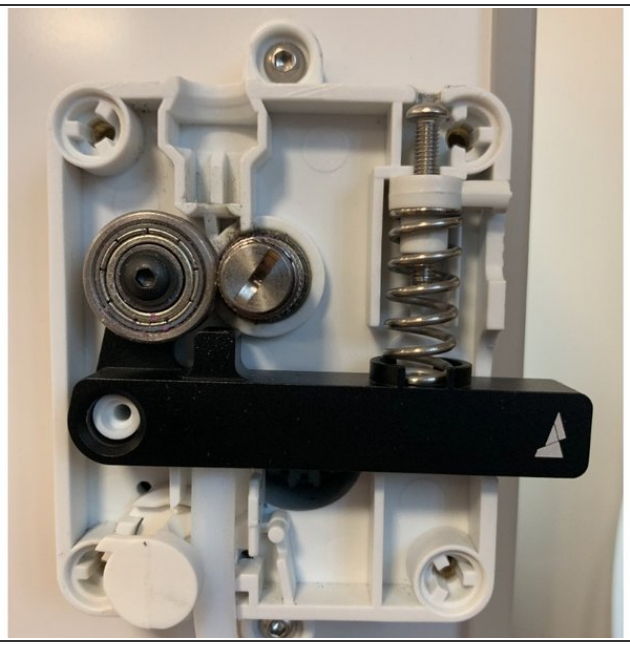
- How to replace the Ultimaker bowden tube with the PTFE tube used for 1.75mm filament.

Step 2 — Install the short hot-end PTFE sleeve



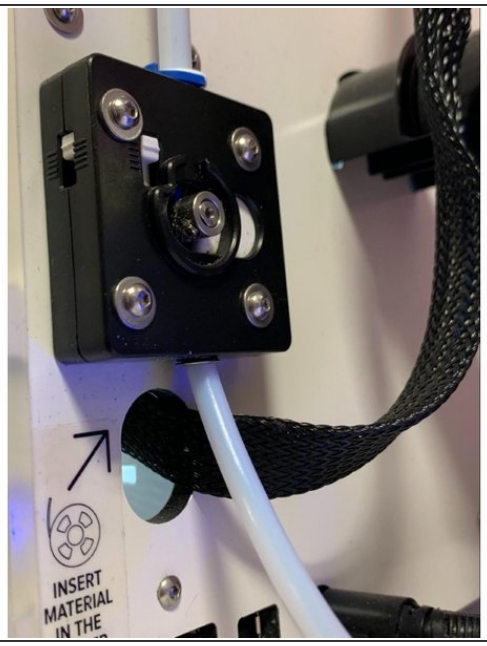
- How to install the short hot-end PTFE sleeve into the hot-end.

Step 3 — Swap the extruder drive arm



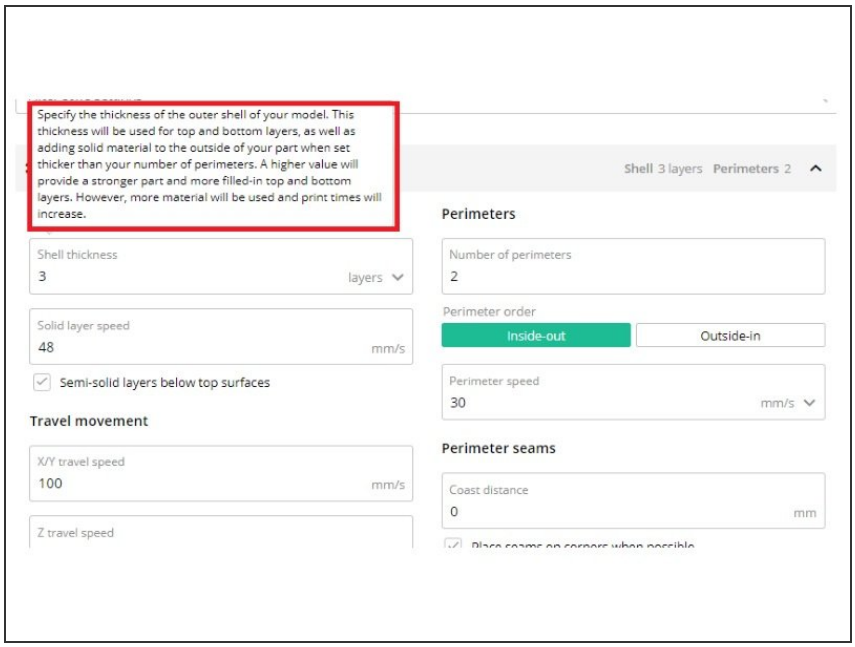
- How to swap the extruder drive arm in the Ultimaker filament feeder on the back of the printer.

Step 4 — Install the Palette tube into the extruder input



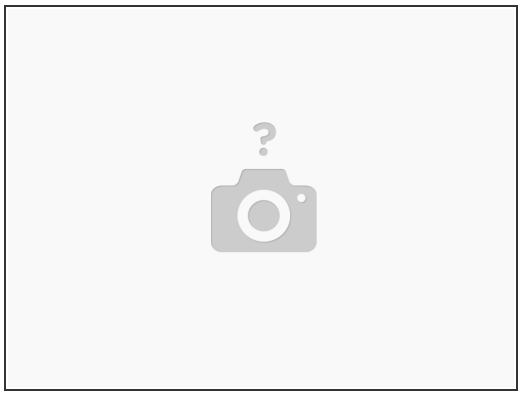
- Install the Palette outgoing tube into the filament feeder or extruder input.

Step 5 — Single Color Test



- Run a test print using 1.75mm filament to see if the adaptor installation is done correctly.

Step 6 — Palette 2 Calibration with Ultimaker 2+ or Ultimaker 2+ EXT



- Please proceed to the calibration guide.