

Operating the Drill Press



Step 1 — Ensure that the table is locked.



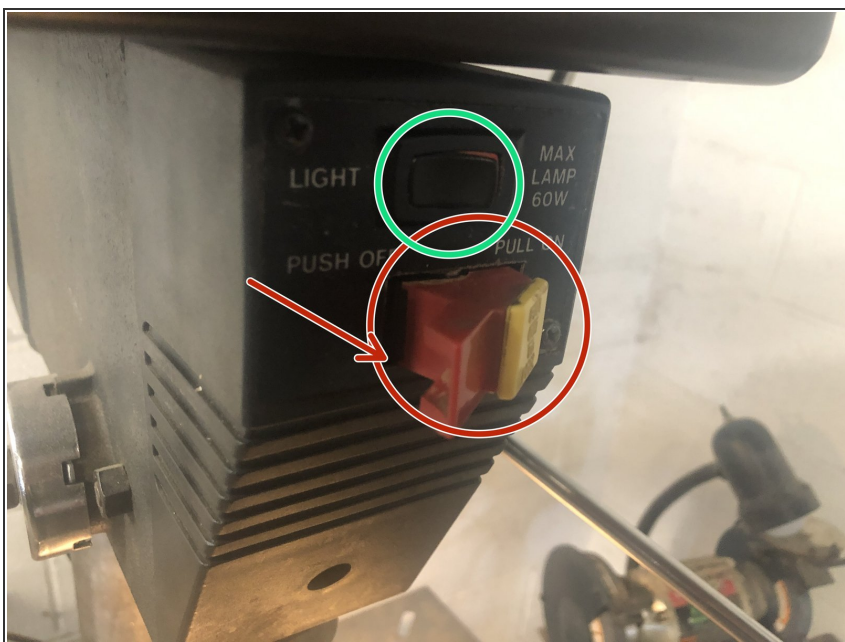
- Ensure that the table is locked by turning the red handle on the left of the column clockwise until snug.
- ⚠ If the table is unlocked during drilling the force of the operation isn't transferred to the column.

Step 2 — Prepare to drill



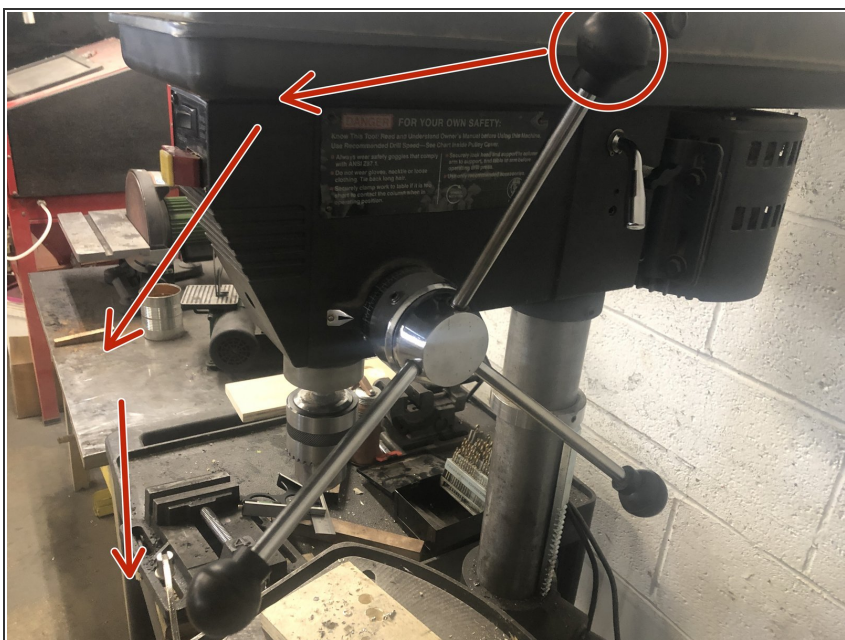
- If drilling through your stock, place a backer board under the part to protect the table and help prevent chipout
- ⚠ If drilling difficult stock, use clamps in the table slots to secure your work.

Step 3



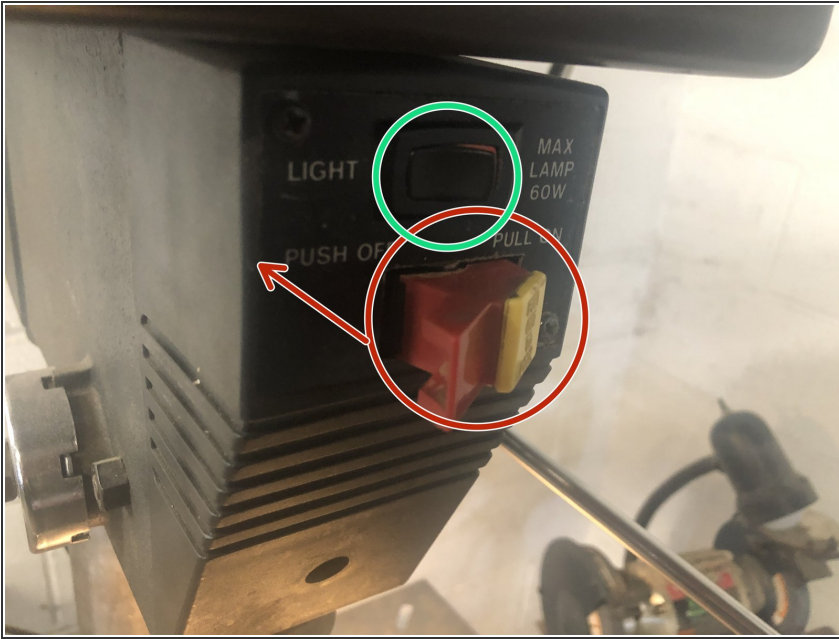
- Turn the light on if desired.
- Pull the power switch out to turn on the drill press.

Step 4 — Feed Quill to Drill Hole



- Rotate the quill handle down (counter-clockwise) to drill your hole.
- Be careful to fully secure your work.
- Excessive pressure should not be required, let the drill press do the work
- The quill will spring return back up when finished drilling.

Step 5 — Turn off Drill press



- Press the power switch in to turn off the drill press.
- Turn the light off if you're done using the machine.

Step 6 — Cleanup!



- Remove and return your drill bit to its home.
- Remember to clean your chips and tidy the area when finished.