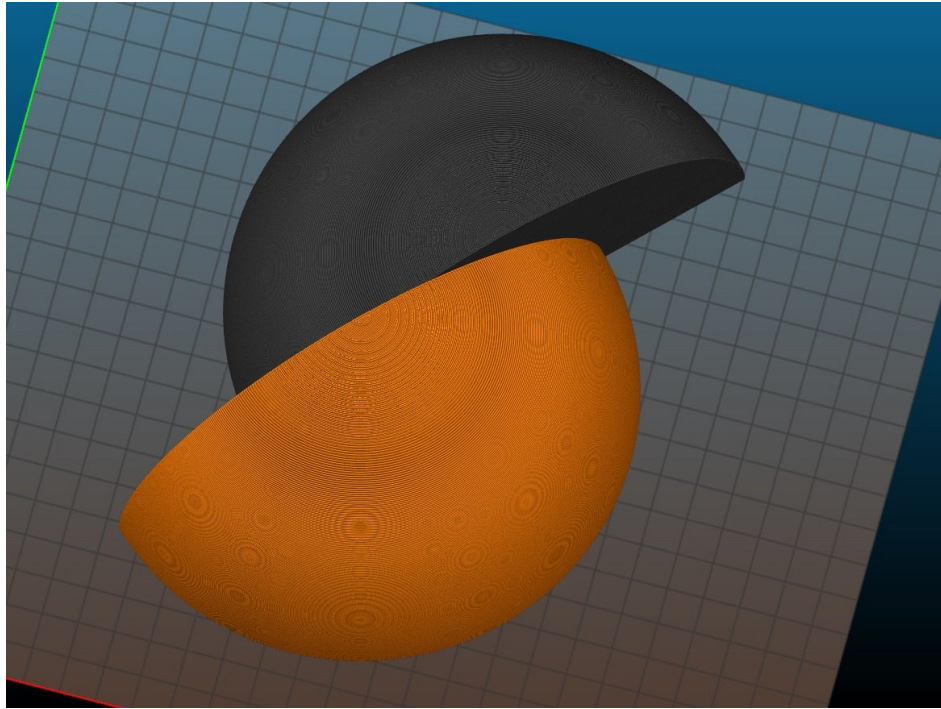
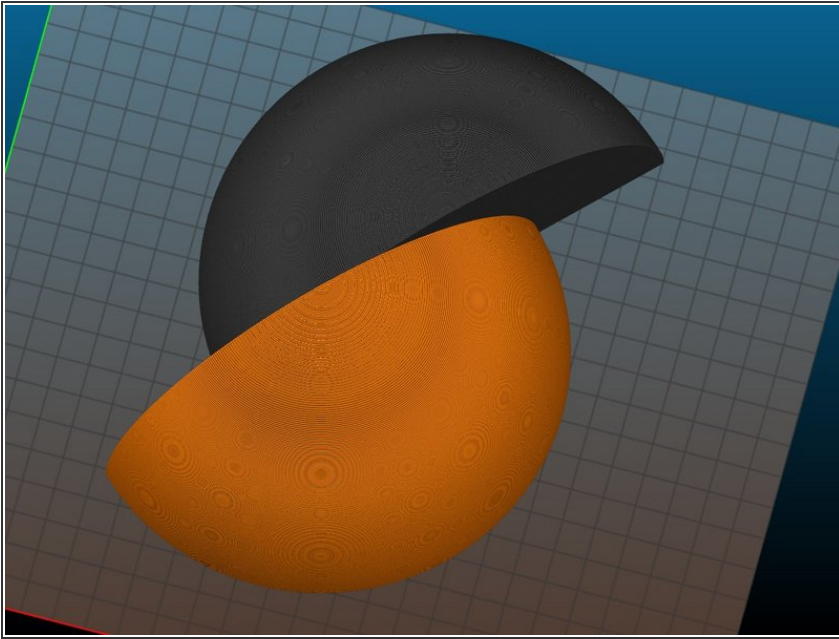


01 - Slicing using Slic3r Prusa Edition



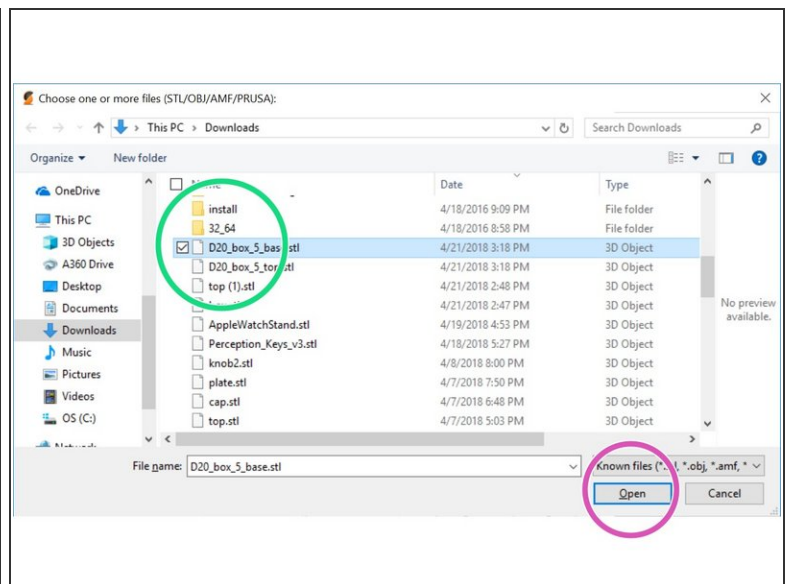
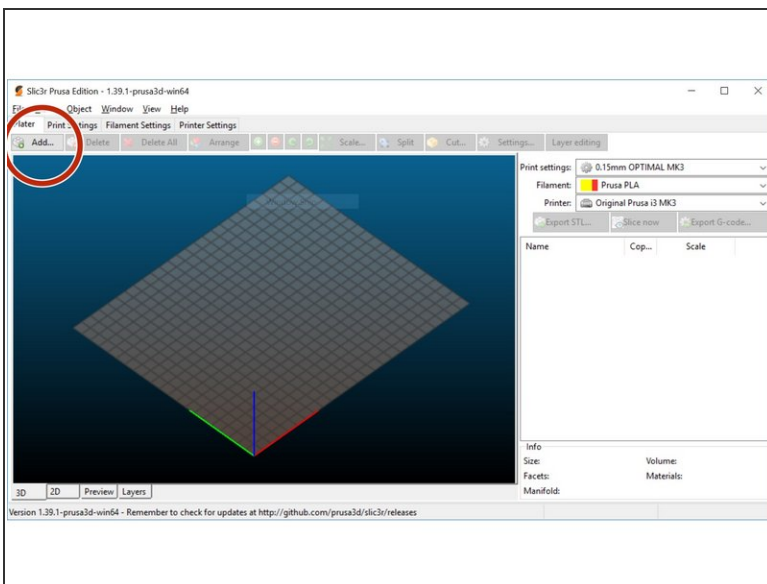
Step 1 — Load Slic3r Prusa Edition



- You can also download slic3r to use on your own computer here:

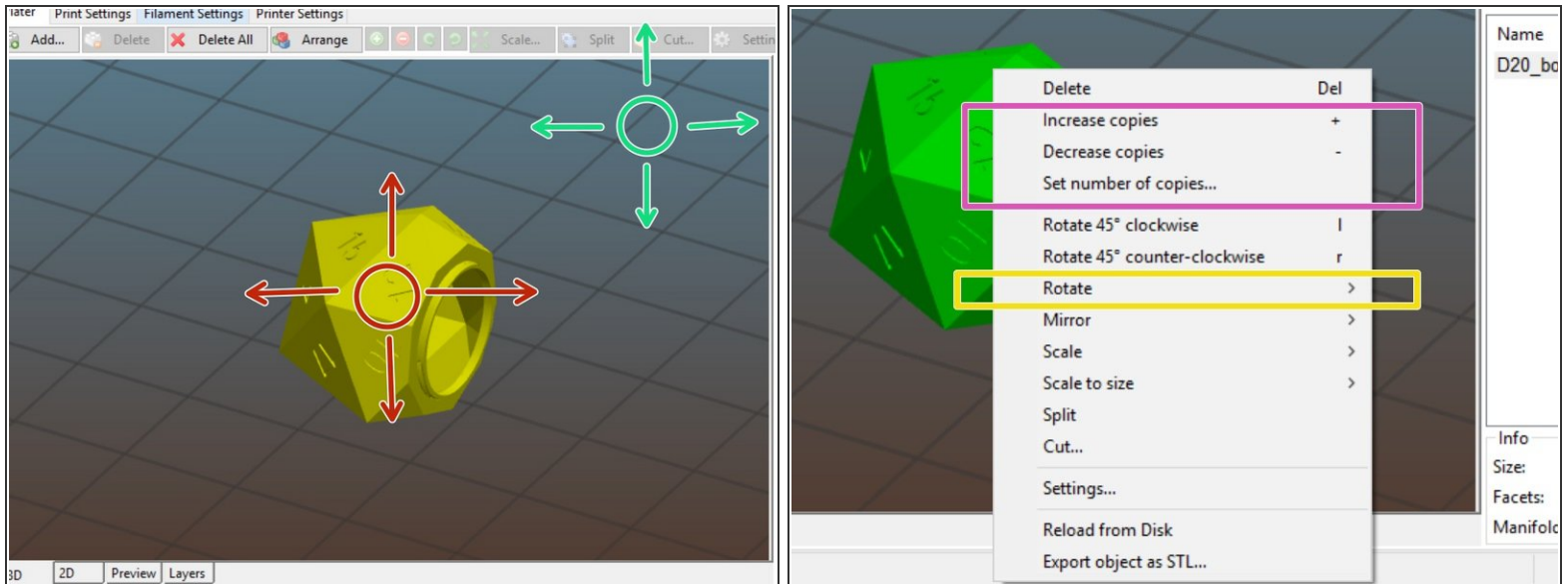
<https://www.prusa3d.com/drivers/>

Step 2 — Import your STL file



- Click Add on the button bar
- Locate your STL file
- Click Open to insert it onto the build platform.

Step 3 — Move and orient your model



- Click and drag the inserted model to move it on the build platform (the model will stay locked to the platform in the Z direction)
- Click and drag in the empty space to orbit your viewport.
- Right click and select "Rotate" to rotate your object onto the build platform.
- You can also add/remove copies of your object from the right click menu. (Note, if "Auto Arrange" isn't selected in Preferences, you'll need to move your copied models around on the bed).
- ⓘ Use the scroll wheel on your mouse to zoom in and out
- ⓘ Middle click and drag to pan the viewport.

Step 4 — Adjust plater settings

Print settings: 0.20mm QUALITY MK3

Filament: Prusament PLA

Printer: Original Prusa i3 MK3

Fill density: 15%

Support: None

Brim: ☐

Print settings: 0.20mm QUALITY MK3

Filament: Prusament PLA

Printer: Original Prusa i3 MK3

Fill density: 15%

Support: None

Brim: None
Support on build plate only
Everywhere

- Ensure the Print Settings, Filament, and Printer dropdown menus match the picture shown.
- Set the desired fill density for your print.
- ❗ Most jobs can be printed at 15-20%. Bear in mind, the greater your fill density, the longer your print will take!
- If your print job includes any overhang, set your desired support settings.

Step 5 — Slice and export G-code

Name	Cop...	Scale
Thin_Base.stl	1	100%

- Click "Slice now" to prepare your file for export.
- Click "Export G-code" to save your file in your desired location.

