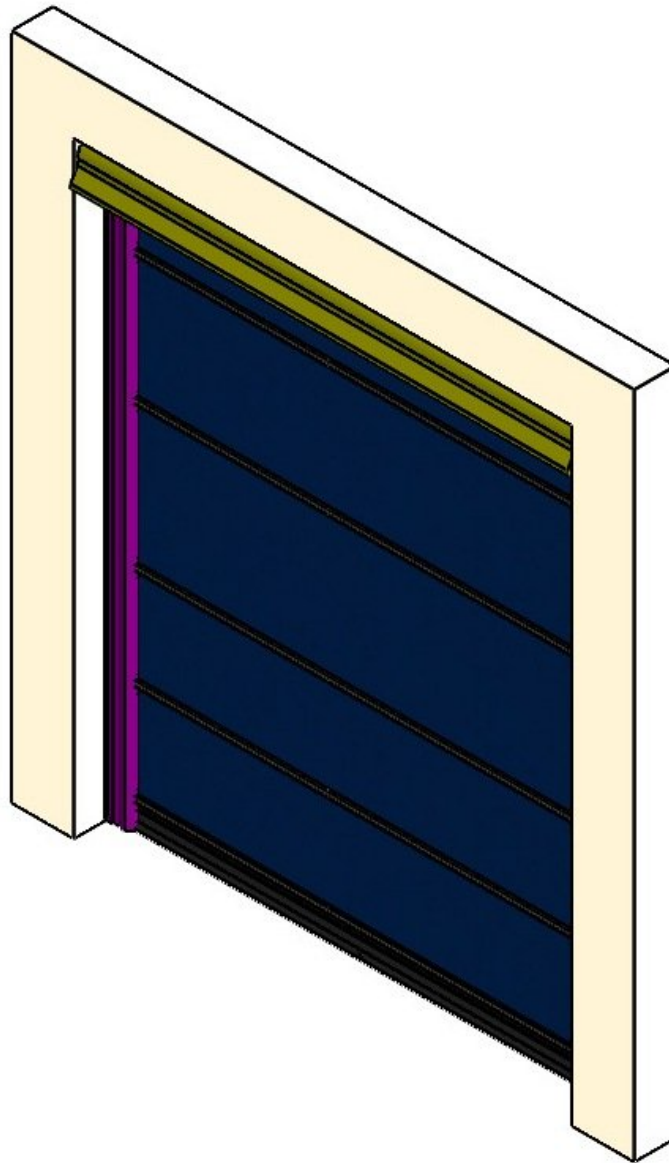




G1 600 In-Jamb Mount

123466 InJamb In-Jamb In Jamb Under Header 600 In Tube In-Tube

Written By: Todd Lucas



Step 1 — Review Product and Warnings

ATTENTION

Thank you for purchasing from Goff's Enterprises, Inc. To ensure maximum functionality and longevity of your product, please carefully review and understand this guide.

SAFETY WARNING

READ THIS MANUAL CAREFULLY. MOST INSTALLATION REQUIRES A LADDER AND TWO PEOPLE AT A MINIMUM. WEAR PROPER SAFETY GEAR AND CLOTHING. OBSERVE WARNINGS AND PRACTICE CAUTION WHEN INSTALLING, OPERATING, OR MAINTAINING YOUR PRODUCT. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY.

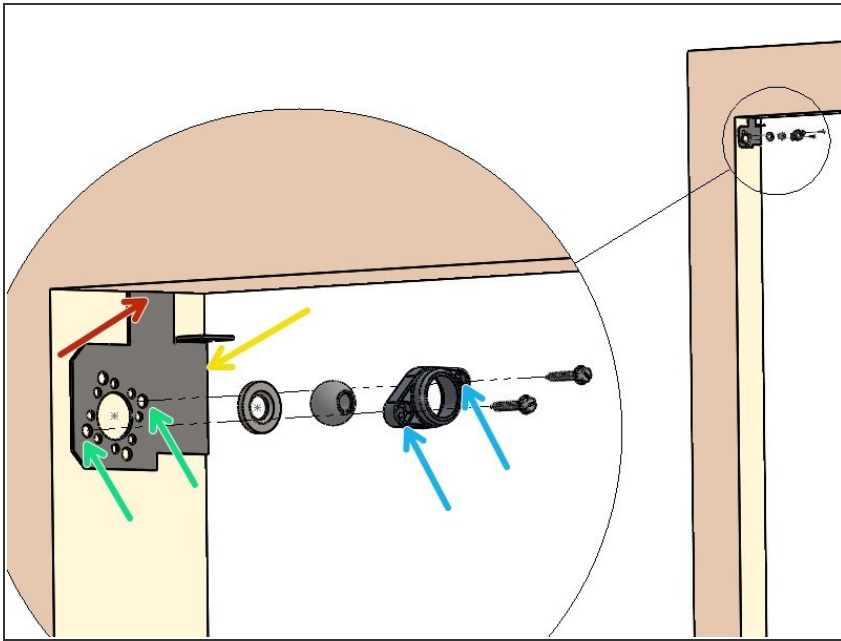
ADDITIONAL SUPPORT

For additional assistance after reviewing this instruction, please reach out to our Technical Support Team using the contact information.

 Technical Support Contacts:

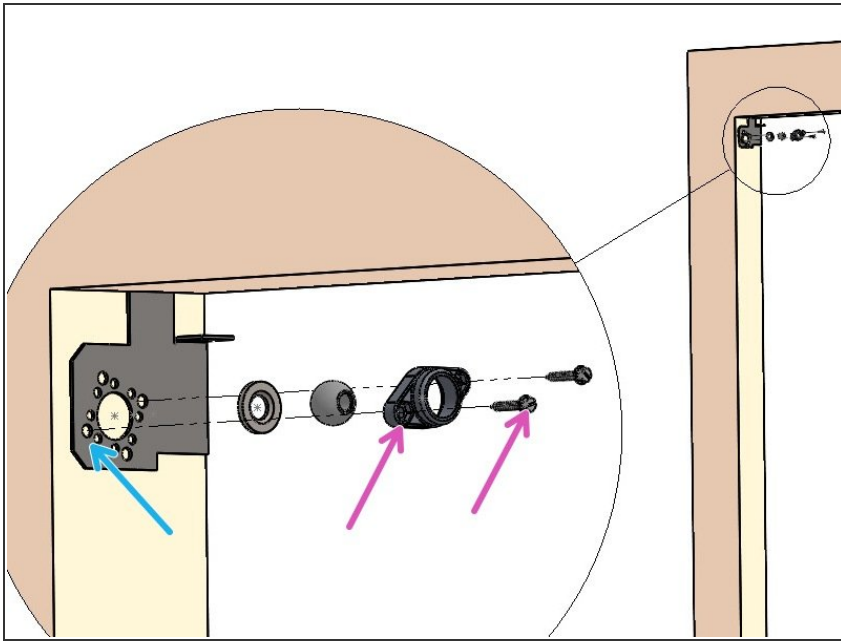
- Phone: 262-746-3374
- Email: techsupport@goffscw.com
- Website:
<http://www.goffsenderprises.com>

Step 2 — Orient and Prepare Idle Side Bracket Components



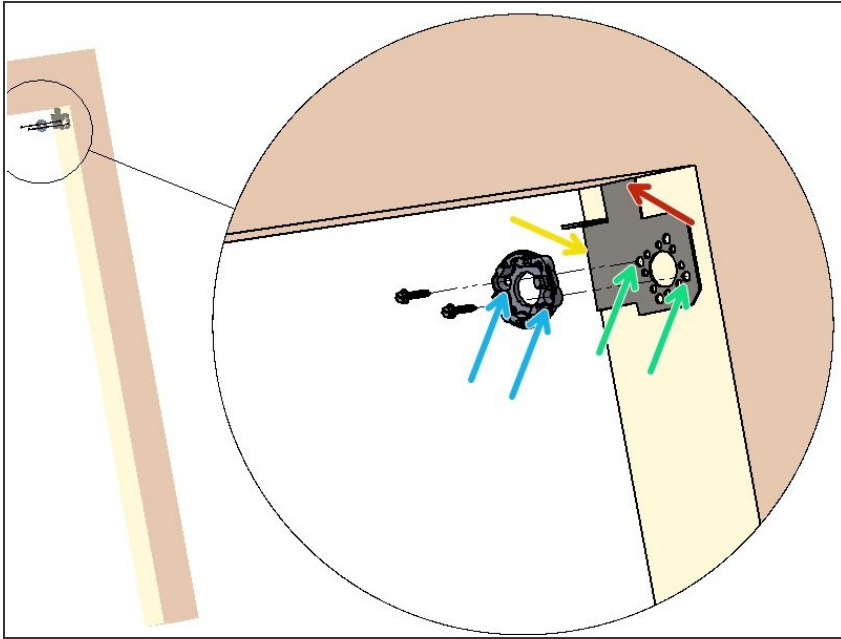
- ⚠ The Door Header must be level for the Door to operate properly.
- Check the door opening Header for level, and adjust the installation accordingly.
- Locate the Left Hand Header Mounting Bracket, and prepare to work on the upper Left of the Door Opening.
- Align the top edge of the Bracket to the upper surface of the Door Opening.
- Align the back edge of the Bracket to the Back Edge of the Door Opening.
- Measure the Hole Centers on the Bearing Block to help determine which Mounting Holes will be used in the Bracket.
- Transfer two hole locations onto the Mounting Surface.

Step 3 — Mount Idle Side Bracket Components



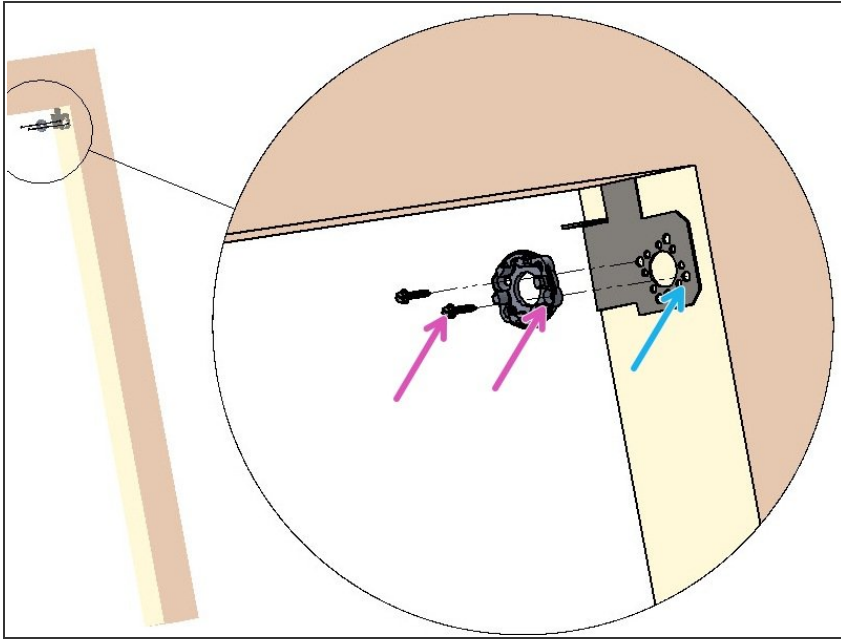
- Prepare the Mounting Surface for Wall Mounting Hardware.
- Insert your Wall Mounting Hardware through Idler Bearing assembly (3 pieces).
- Then through the Left Hand Header Mounting Bracket, into the Mounting Surface.

Step 4 — Orient and Prepare Drive Side Bracket Components



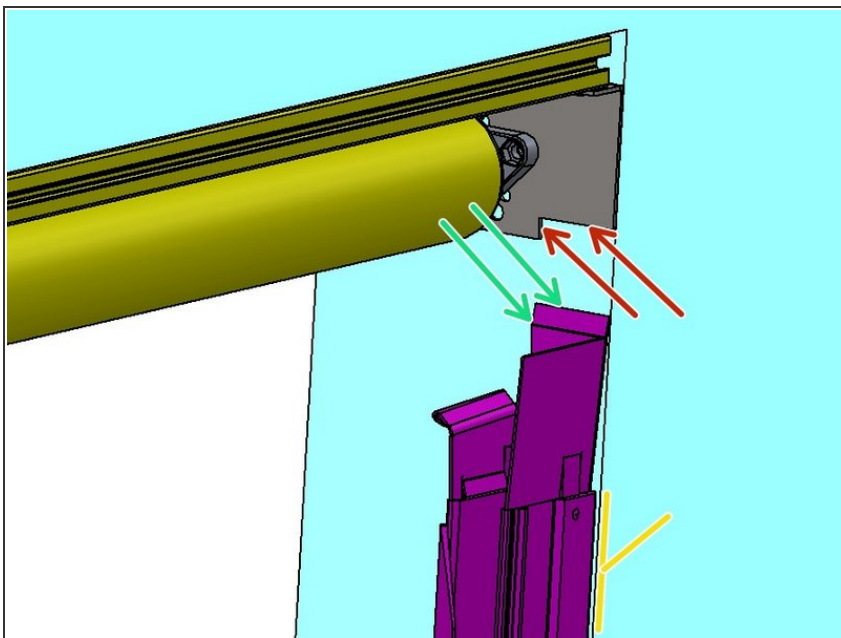
- ⚠ The Door Header must be level for the Door to operate properly.
- Locate the Right Hand Header Mounting Bracket, and prepare to work on the upper Right of the Door Opening.
- Align the top edge of the Bracket to the upper surface of the Door Opening.
- Align the back edge of the Bracket to the Back Edge of the Door Opening.
- Measure the Hole Centers on the Motor Mounting Block to help determine which Mounting Holes will be used in the Bracket.
- Transfer two hole locations onto the Mounting Surface.

Step 5 — Mount Drive Side Bracket Components



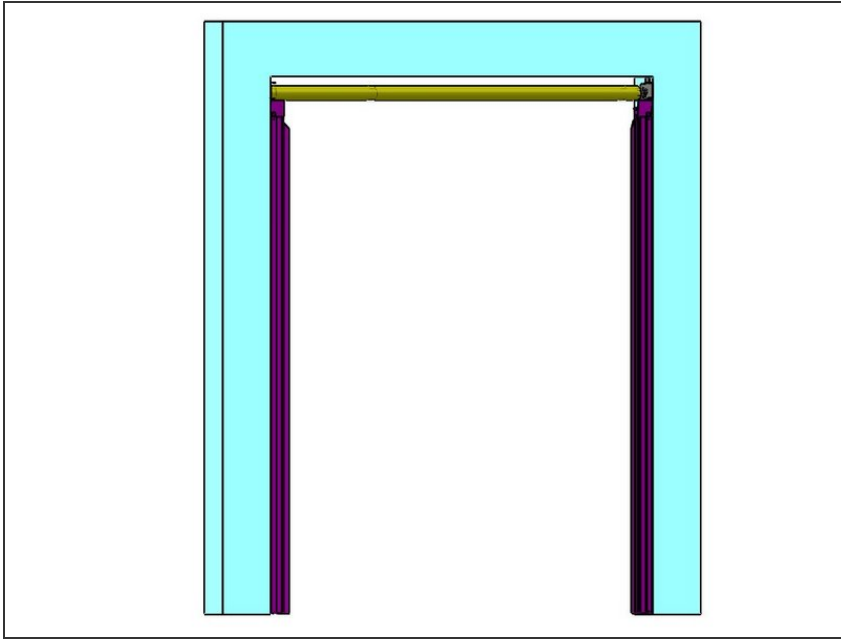
- Prepare the Mounting Surface for Mounting Hardware.
- Insert your Wall Mounting Hardware through Motor Mounting Cap.
- Then through the Right Hand Header Mounting Bracket, into the Mounting Surface.

Step 6 — Orient and Prepare Vertical Tracks



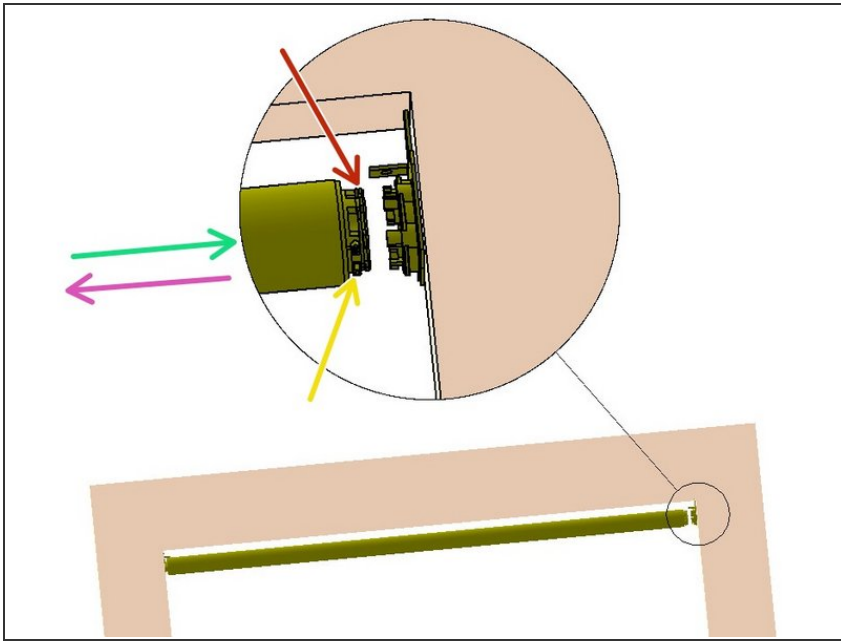
- Locate the Left Hand Track (Marked LH).
- Align the mating surfaces of the Track Transition Bracket -
 - -to the Header Mounting Bracket.
- Plumb Track Assembly (Front to Back).
- ① Use a 2nd Person to hold the Track in place.
- Transfer the Mounting Hole locations onto the Mounting Surface.

Step 7 — Mount Vertical Tracks To Opening



- Prepare the Hole locations for the Mounting Hardware.
- Check for Plumb before securing the Track tightly to the Mounting Surface.
- Repeat process for the other Track assembly.

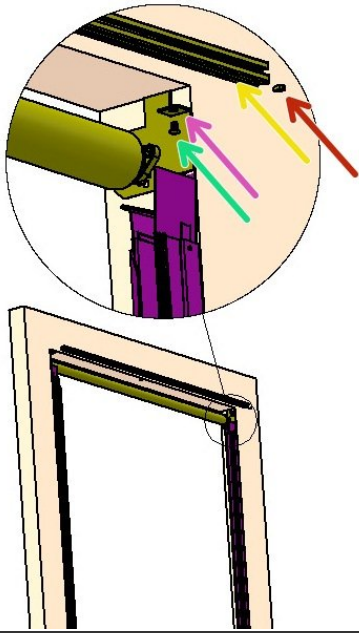
Step 8 — Mount In-Jamb Header 600



⚠ Use 2 people, and 2 ladders at minimum.

- Verify that (or Install) the "C" Clip is installed on the Motor.
- Raise the Header Assembly, and insert the Idler Shaft into the installed Idler Bearing Assembly at Upper Left.
- Rotate the Roll Header so the the Switches (Yellow and White) are facing Down/Front (for easy access later).
- At the Right Side, push the Header Assembly toward the Idler side to compress the (spring loaded) Idler Shaft.
- Align the Motor with the Bracket, then pull the Header Assembly toward the wall until the "C" Clip snaps into place around the Motor Mounting Bracket's Hooks.
- At this point leave the Roll Assembly tied off and held in place as it comes.

Step 9 — Mount Valance Assembly



- ❗ The Valance Assembly Mounts on top of the bent Flanges of the installed Header Mounting Brackets.
- The Valance Beam has pre-installed Mounting Hardware.
- Remove two Screws from the Valance Beam.
- Leave the Nuts in the groove near the ends.
- Lift the Beam into place on top of the Flanges.
- With a Screwdriver, move the Nuts into place above the Mounting Flange holes.
- Re-install the Screws through the hole in each Mounting Flange, then secure them in the captured Nuts.