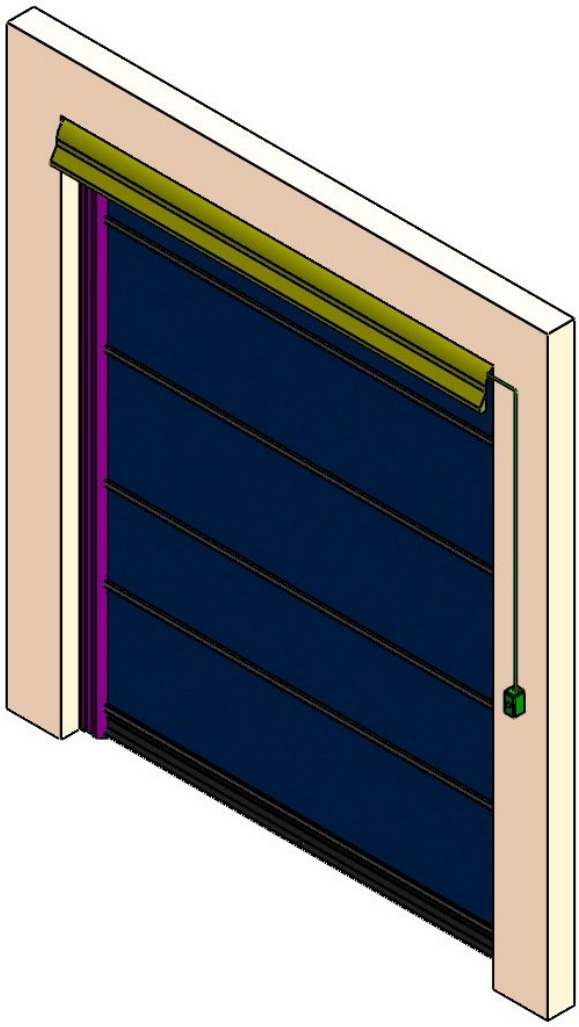
1200 In-Tube Motor In-Jamb Mount

G1 1200 In-Jamb In Jamb In Tube In-Tube Under Header 123465

Written By: Todd Lucas



Step 1 — Review Product and Warnings

ATTENTION

Thank you for purchasing from Goff's Enterprises, Inc. To ensure maximum functionality and longevity of your product, please carefully review and understand this guide.

SAFETY WARNING

READ THIS MANUAL CAREFULLY. MOST INSTALLATION REQUIRES A LADDER AND TWO PEOPLE AT A MINIMUM. WEAR PROPER SAFETY GEAR AND CLOTHING. OBSERVE WARNINGS AND PRACTICE CAUTION WHEN INSTALLING, OPERATING, OR MAINTAING YOUR PRODUCT. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY.

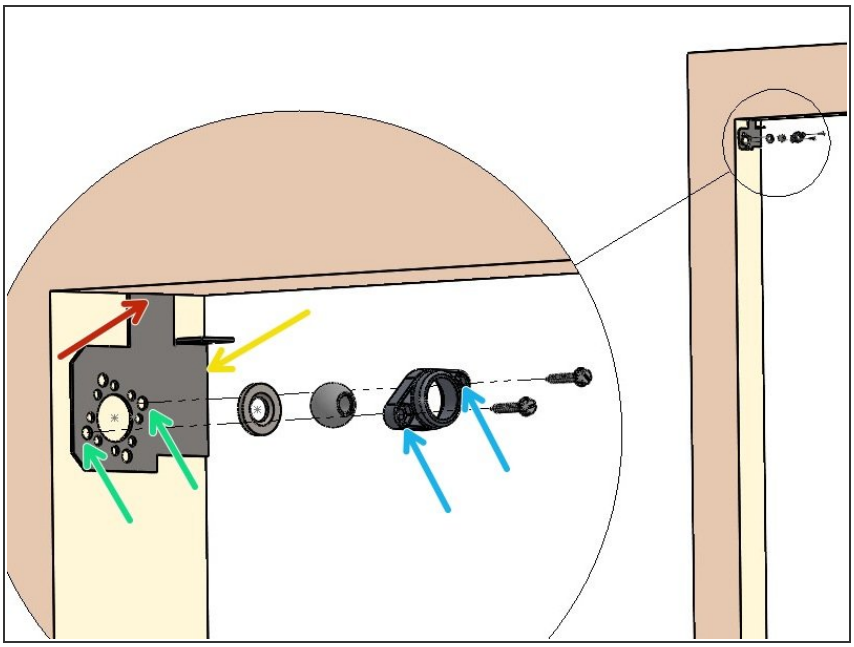
ADDITIONAL SUPPORT

For additional assistance after reviewing this instruction, please reach out to our Technical Support Team using the contact information.

Technical Support Contacts:

- Phone: 262-746-3374
- Email: techsupport@goffscw.com
- Website: http://www.goffsenterprises.com

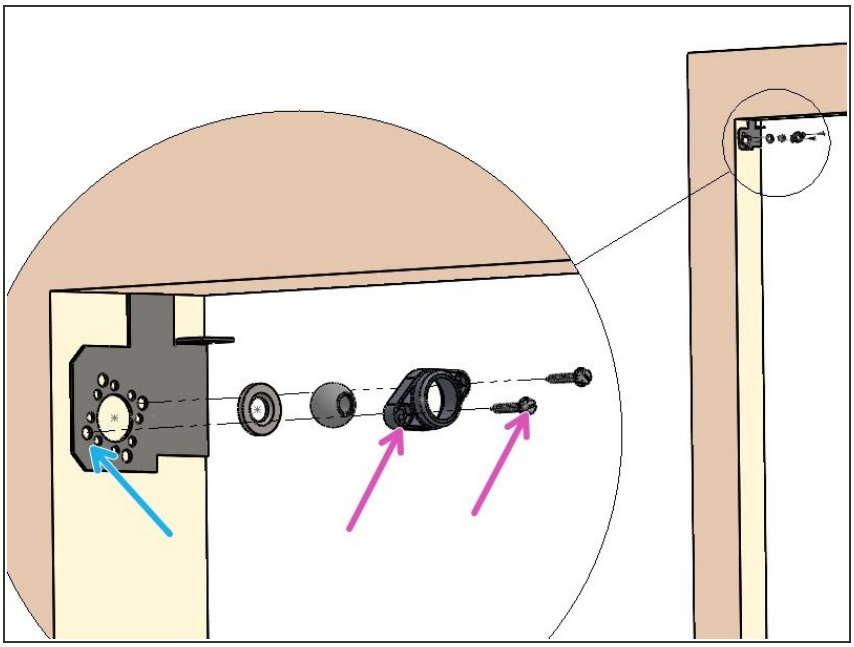
Step 2 — Orient and Prepare Idle Side Bracket Components



⚠ The Door Header must be level for the Door to operate properly.

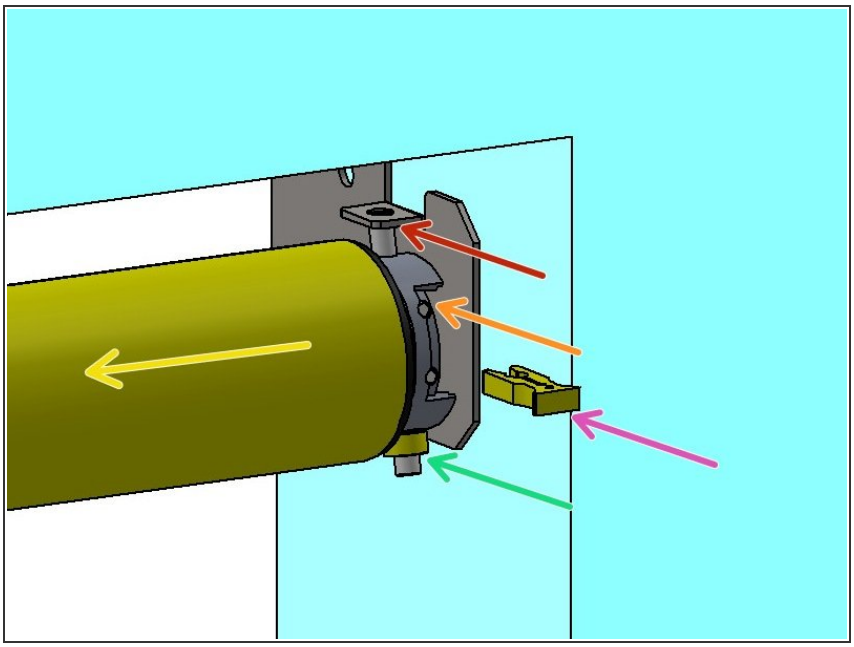
- Check the door opening Header for level, and adjust the installation accordingly.
- Locate the Left Hand Header Mounting Bracket, and prepare to work on the upper Left of the Door Opening.
- Align the top edge of the Bracket to the upper surface of the Door Opening.
- Align the back edge of the Bracket to the Back Edge of the Door Opening.
- Measure the Hole Centers on the Bearing Block to help determine which Mounting Holes will be used in the Bracket.
- Transfer two hole locations onto the Mounting Surface.

Step 3 — Mount Idle Side Bracket Components



- Prepare the Mounting Surface for Wall Mounting Hardware.
- Insert your Wall Mounting Hardware through Idler Bearing assembly (3 pieces).
- Then through the Left Hand Header Mounting Bracket, into the Mounting Surface.

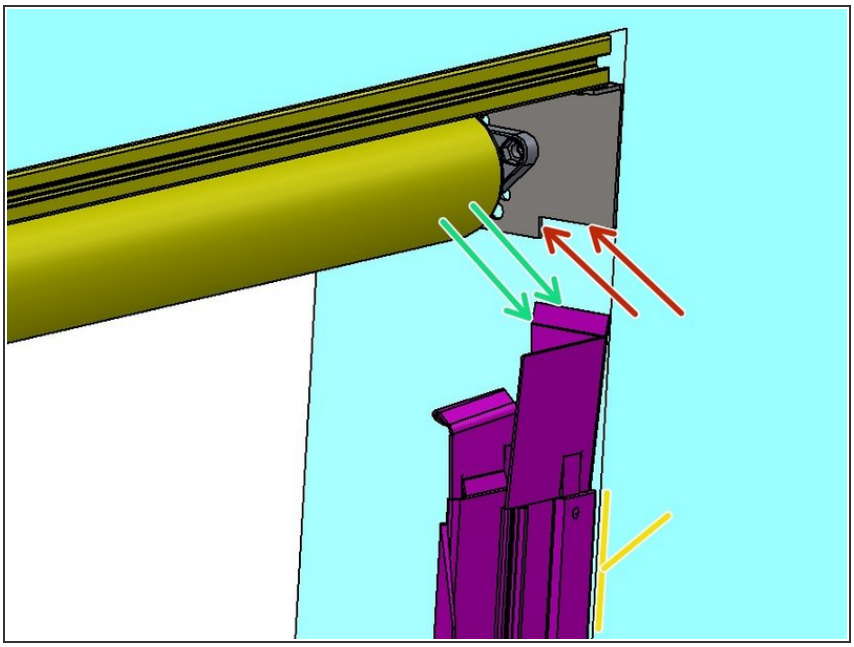
Step 4 — Drive Side Header Installation 1200



⚠ After Mounting the Drive-Side Bracket (by-itself) directly into the Jamb, Use 2 people, and 2 ladders at minimum.

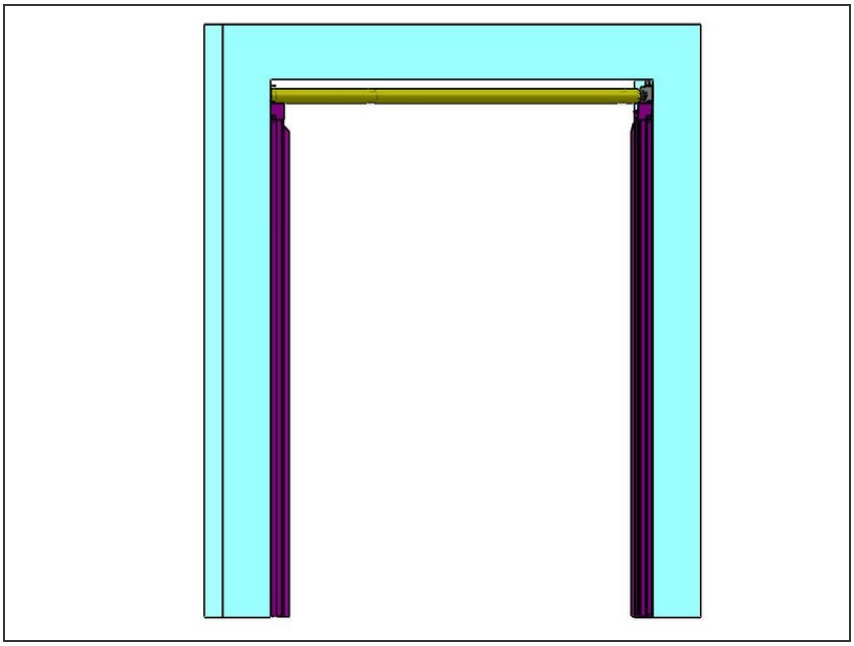
- Raise the Header Assembly
- Insert the Idler Shaft into the installed Idler Bearing Assembly at Upper Left.
- At the right side, orient the Switches toward the Front.
- Insert the Upper Motor Peg fully into upper hole of R.H. Header Mounting Bracket.
- Slip the plastic Ring onto Lower Motor Peg.
- Insert the Lower Motor Peg into the Lower hole on the Header Mounting Bracket.
- Insert the plastic Clip onto the Upper Motor Peg to fill space between the Bracket and Motor.

Step 5 — Orient and Prepare Vertical Tracks



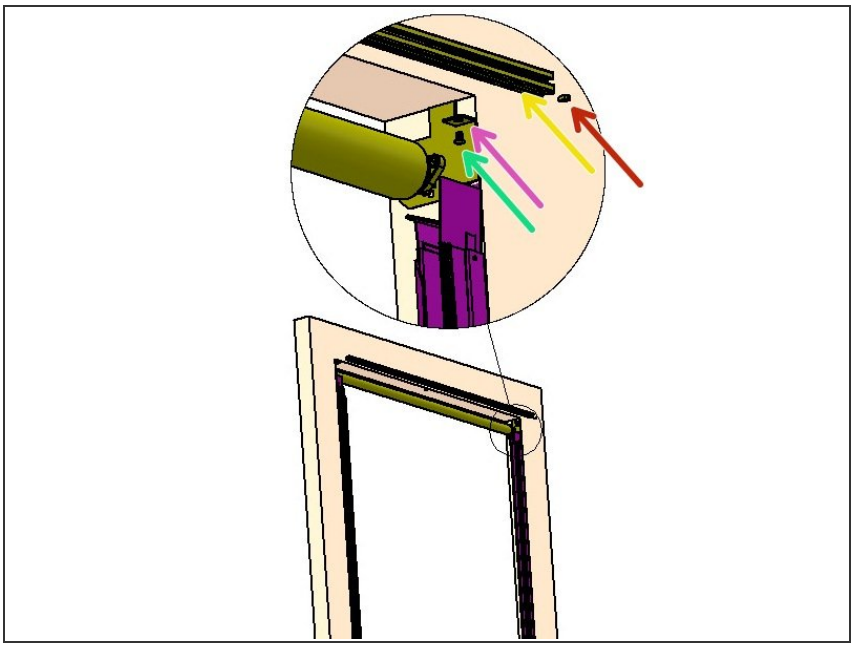
- Locate the Left Hand Track (Marked LH).
- Align the mating surfaces of the Track Transition Bracket -
- -to the Header Mounting Bracket.
- Plumb Track Assembly (Front to Back).
- ⓘ Use a 2nd Person to hold the Track in place.
- Transfer the Mounting Hole locations onto the Mounting Surface.

Step 6 — Mount Vertical Tracks To Opening



- Prepare the Hole locations for the Mounting Hardware.
- Check for Plumb before securing the Track tightly to the Mounting Surface.
- Repeat process for the other Track assembly.

Step 7 — Mount Valance Assembly



- The Valance Assembly Mounts on top of the bent Flanges of the installed Header Mounting Brackets.
- The Valance Beam has pre-installed Mounting Hardware.
- Remove two Screws from the Valance Beam.
- Leave the Nuts in the groove near the ends.
- Lift the Beam into place on top of the Flanges.
- With a Screwdriver, move the Nuts into place above the Mounting Flange holes.
- Re-install the Screws through the hole in each Mounting Flange, then secure them in the captured Nuts.