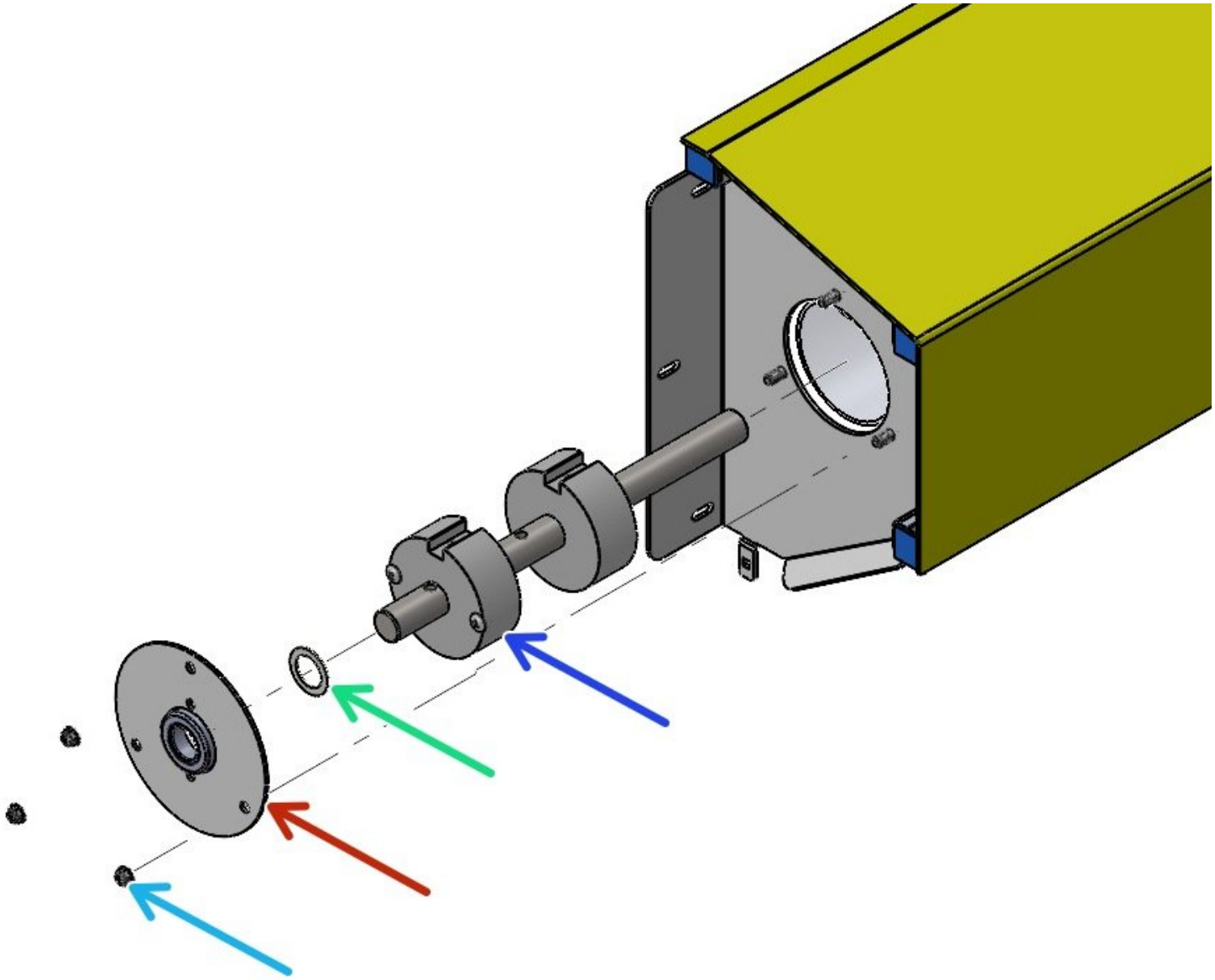
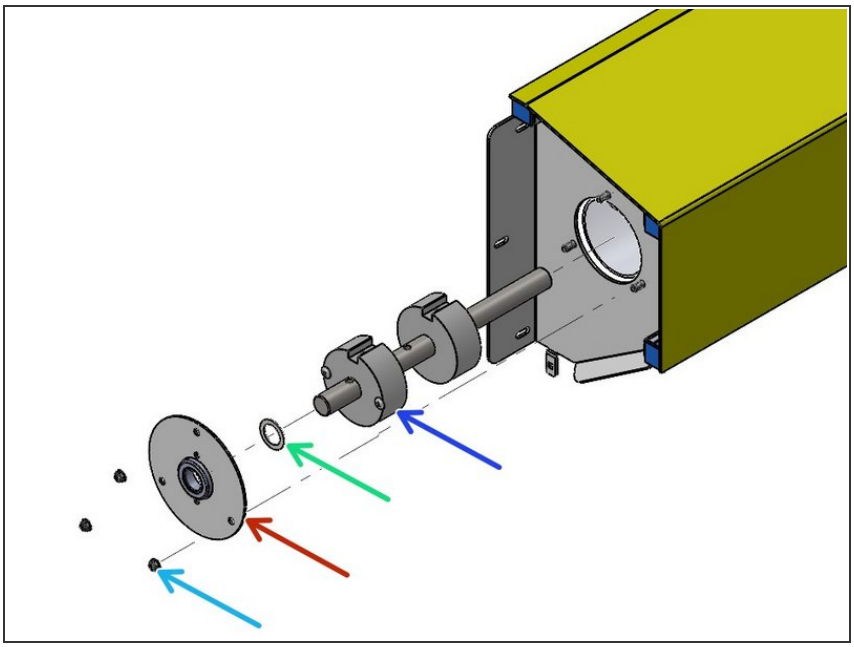
X206 G2 Idle Shaft Assembly Removal

Written By: Todd Lucas



© 2026

Step 1 — Remove the Idle Shaft Assembly



⚠ If the Header Assembly is Installed in the Facility, the Door Roll Assembly will need to be held in place during the removal of the Idler Assembly.

- Remove and retain three Flanged Nuts.
- Remove the Idle Plate with Bearing.
- Remove the metal Spacer.
- Slide the Idle Shaft out of the Roll Tube.

© 2026