G1 Face Mount Hand Crank Door

123469 Face Mount G1 Hand Crank

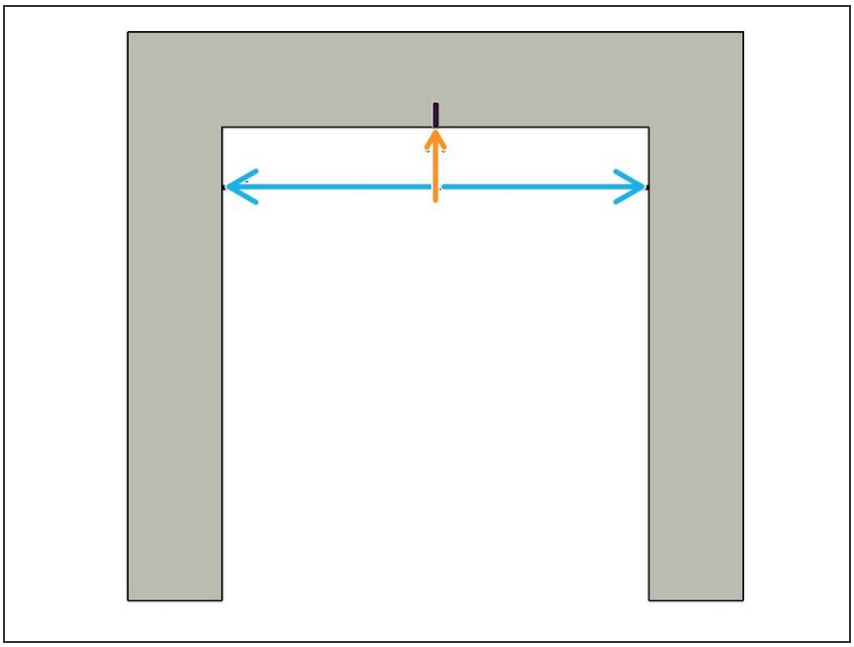
Written By: Todd Lucas

Step 1 — Review Product and Warnings



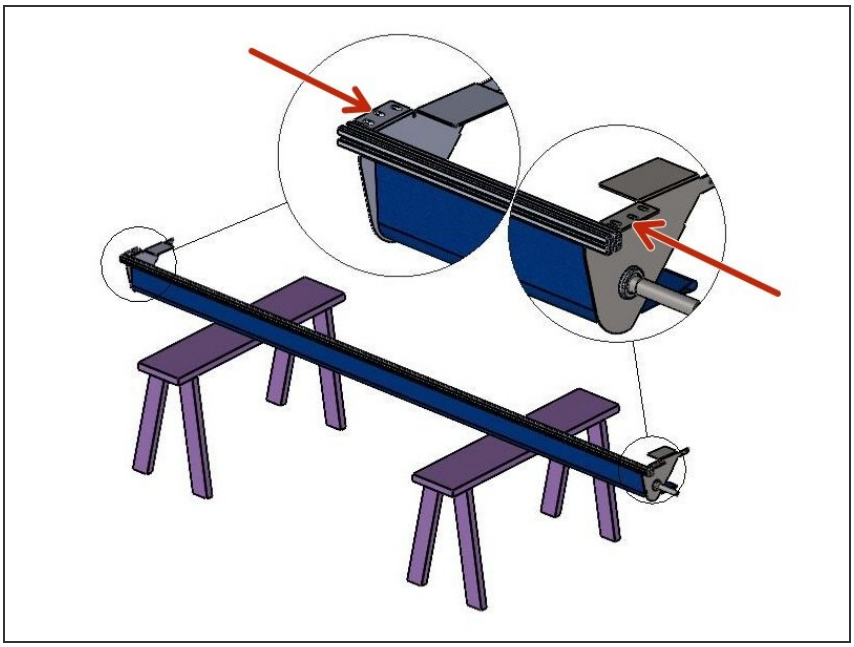
- **Technical Support Contacts:**
- Phone: 262-746-3374
- Email: techsupport@goffscw.com
- Website: http://www.goffsenterprises.com

Step 2 — Measure Opening and Mark the Centerline



- Measure the Opening Width near the top of the Opening.
- Divide that overall width measurement in half to find the Centerline location.
- Clearly Mark the Centerline location.

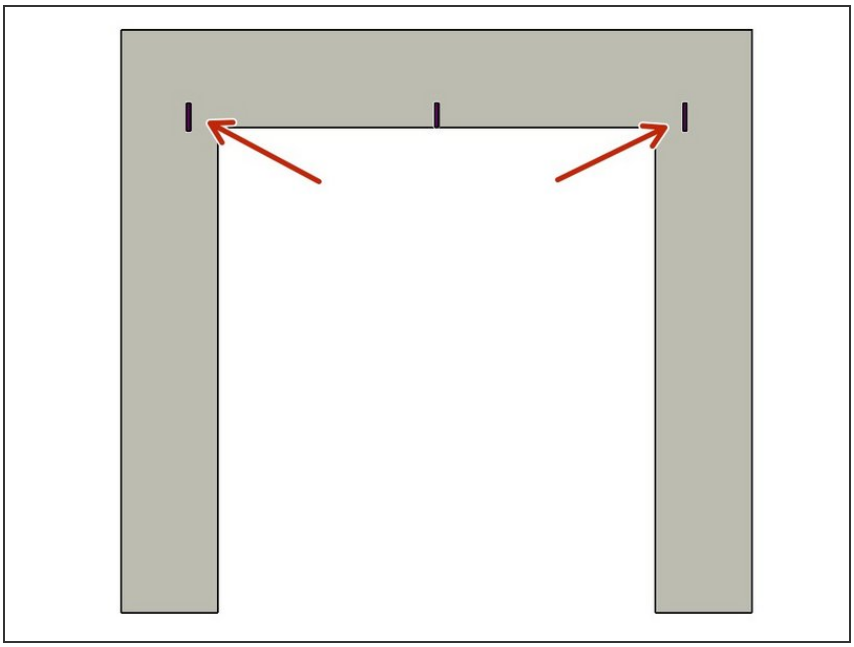
Step 3 — Measure Header Width



ⓘ The Header Measuring Process is identical for all Door Models. The Door Model you are installing may be different from the Model shown.

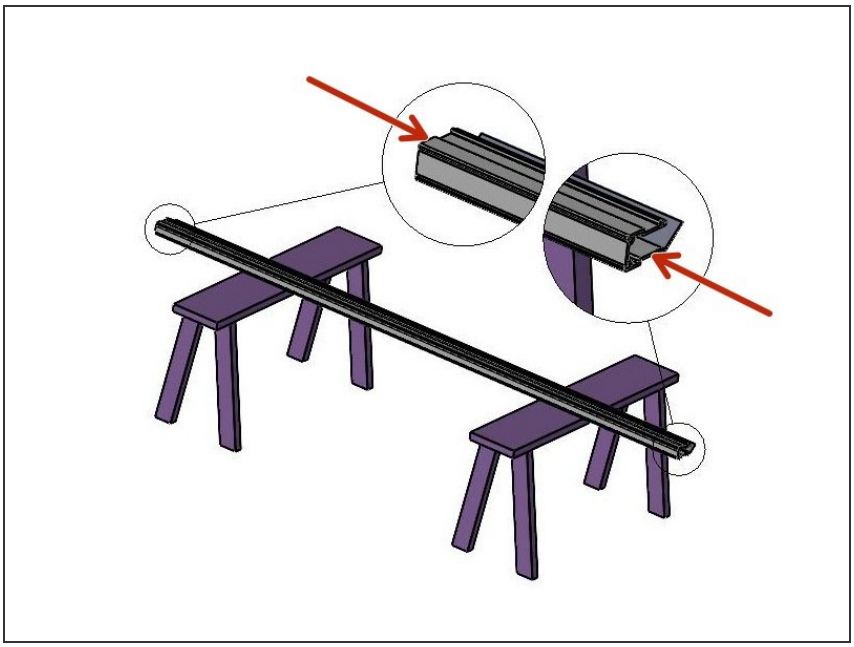
- Place the Door roll Header Assembly across a safe and level work surface, and rotate the roll assembly frame so that the Header Bracket Mounting flanges are facing upward.
- Measure the total width of the whole roll assembly from outermost edge of one Header Bracket's Mounting flange to the outermost edge of the opposite side.
- Divide that number by 2. This number is 1/2 of the Header Width, and is used to determine the Header location on the Left and Right Sides of the opening.

Step 4 — Mark the Header Width on the Opening



- Mark this dimension on each side of the Opening Center mark.

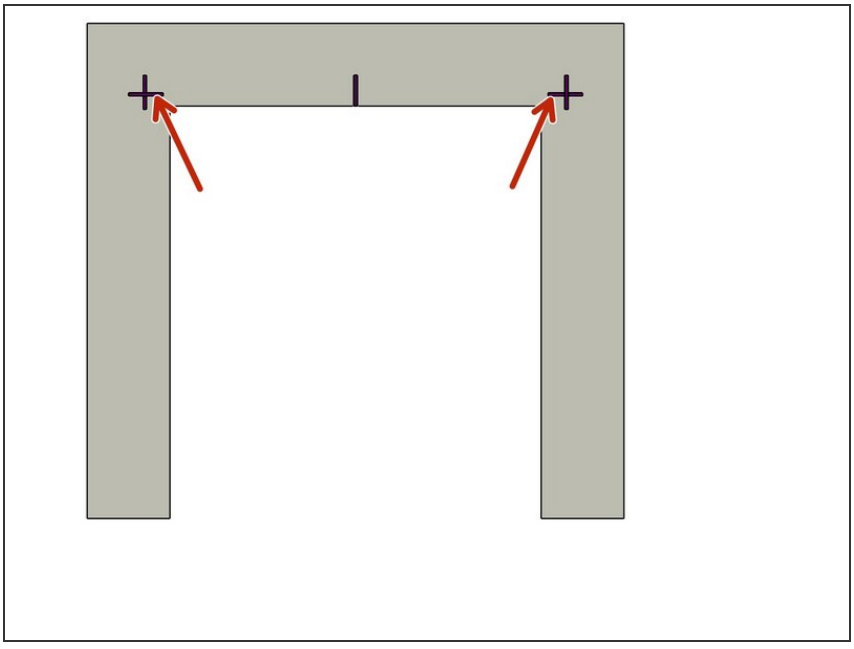
Step 5 — Measure Track Height



ⓘ The Track Measuring Process is identical for all G1 Door Models. The Door Model you are installing may be different from the Model shown.

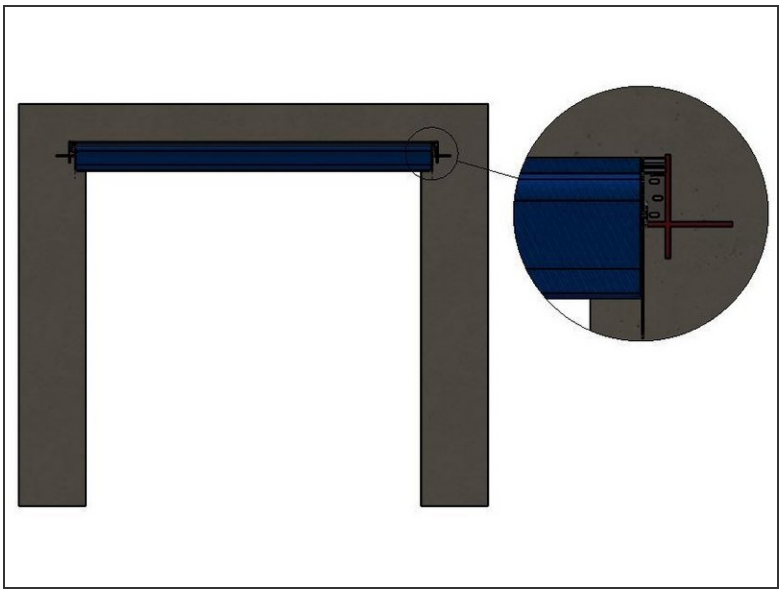
- Set one of the Vertical Track Assemblies on your work surface.
- Measure the Length of the Vinyl Track only.
- ADD 5-3/4” to this number and take note.
- This is the Height dimension needed to mark the location of the Bottom edge of the Header Mounting Brackets.

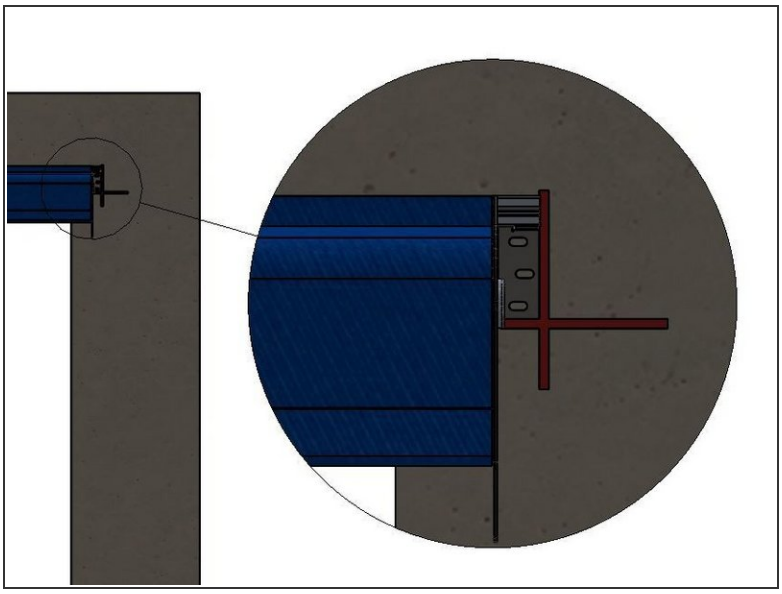
Step 6 — Mark the Calculated Height on the Opening



- With the Calculated number (Track length + 5-3/4"), add a Horizontal line on each side of the Opening that intersects the previously drawn Vertical line.

Step 7 — Mount the Door Header





⚠ Use two (2) people, and two ladders (at minimum).

- Raise the Roll Header Assembly into place on the wall.
- The Bottom and Outside edges of the Header Bracket Mounting Flanges should fit inside of Marks on the Mounting Surface.
- Transfer the (3) Slot locations, per side, onto the Mounting Surface.
- Prepare the locations for Hardware appropriate to the building material.
- Loosely secure with three (3) sets of mounting hardware per side.
- Level the Header Assembly, and fully tighten all six sets of hardware.

ⓘ At this point leave the Door/Web Roll tied off and held in place as it comes.

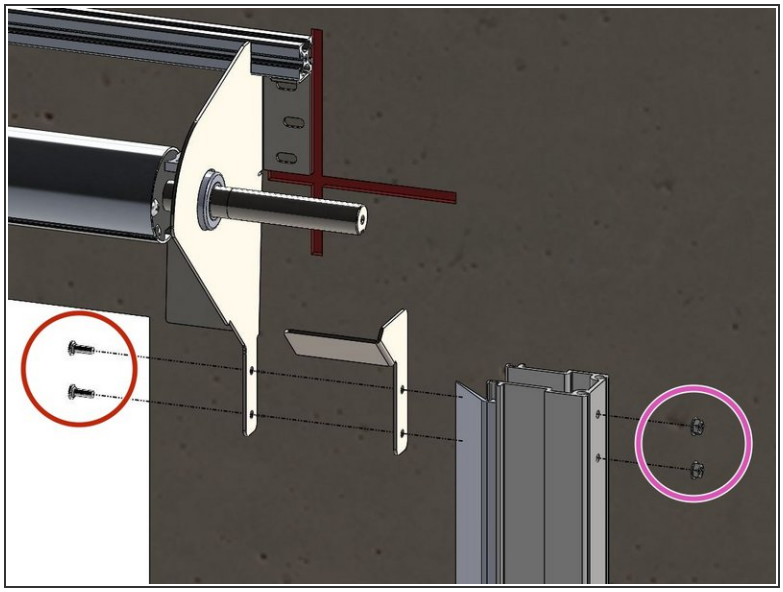
Step 8 — Overview Notes - G1 Track Installation

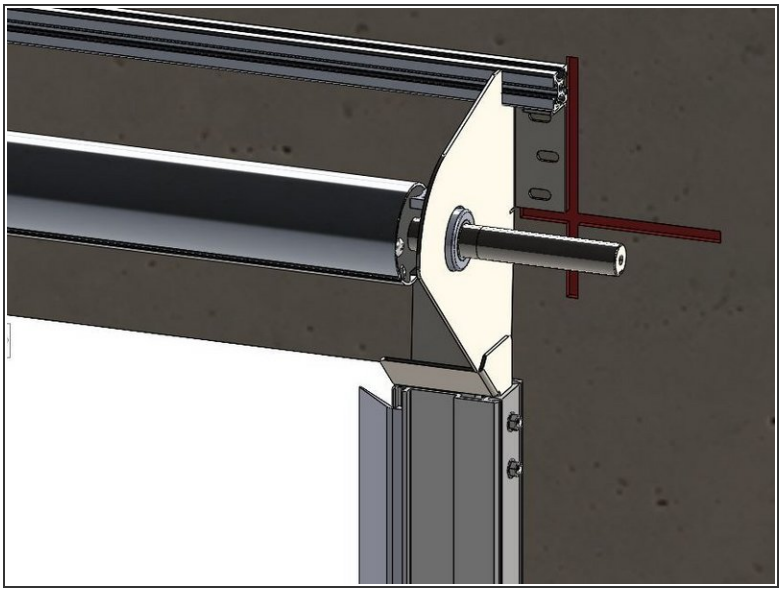
⚠ The Track Transition Bracket mounts to the Inside of the tab of the Header Assembly Mounting Bracket.

⚠ It is important to insert the Carriage Bolt from the inside of the Transition Bracket and the Washer and Hex Nut on the outside of the Header Bracket.

⚠ The Track must be plumb before securing it to the Mounting Surface.

Step 9 — Mount Track to Header

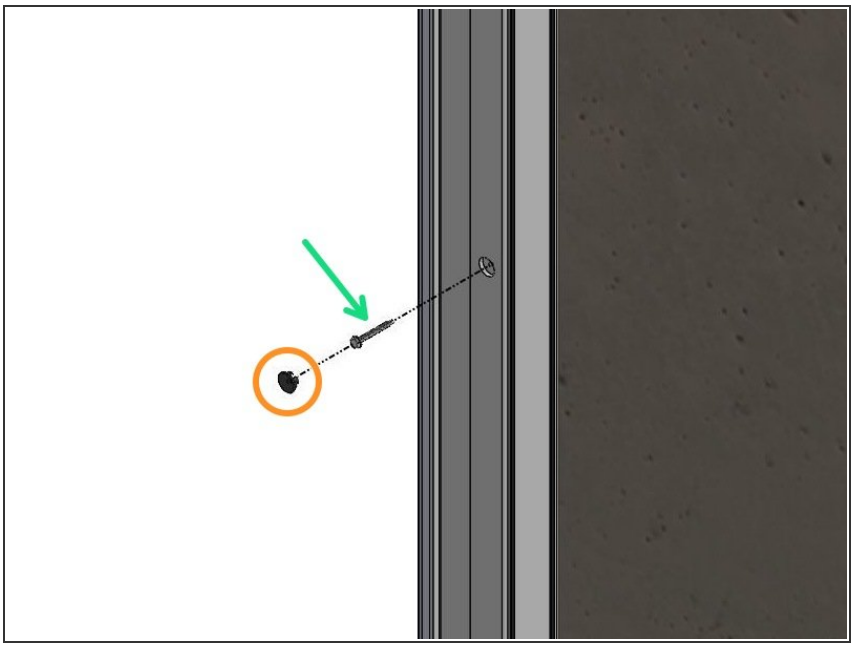




ⓘ The Track Assembly Mounts to the Outside of the Header Mounting Bracket, with the Transition Bracket Sandwiched in the Middle.

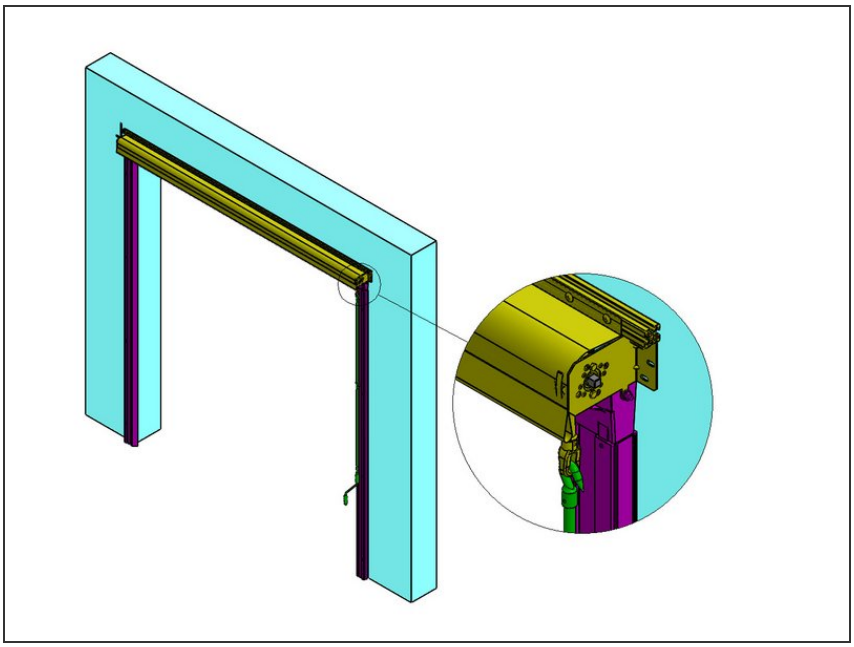
- Insert the (2) Carriage Bolts so that they pass through the Holes in the Header Mounting Bracket, Transition Bracket, and Vertical Track Assembly.
- Then snug the Hex Nut on the Bolt from the Outside.

Step 10 — Mount G1 Face Mount Track Assemblies



- Remove the Black Plastic Plugs from the Track front. These are Mounting access Holes.
- Use a Level to Plumb the Track and Transfer the Mounting Hole locations onto the Mounting Surface.
- Remove the Track, and Prepare these locations for Hardware Appropriate to the Building Material.
  - ⓘ Most Materials will Require Pre-Drilling Holes to Accept the Necessary Hardware.
- With the Track Assembly Reinstalled and “Hanging” in this position, Plumb the Track to make sure it is Vertically Aligned.
- Secure the Tracks to the Wall with Hardware Appropriate for your Mounting Surface Material.
- Replace Plastic Caps.

Step 11 — Mount Hand Crank



- Insert Hook of Extension Crank into Operator Slot.
- Remove Ties from Roll Header.
- Lower Door to desired height with Crank Handle.