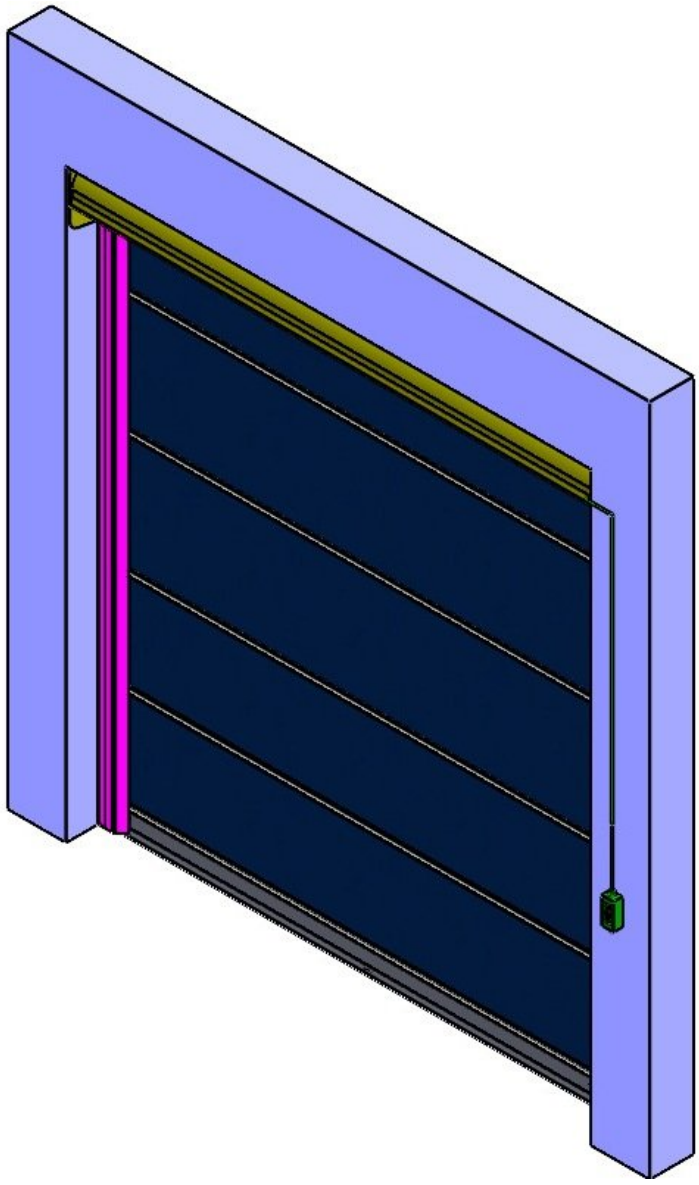
G2 1800 In-Jamb with Intube Motor Installation

G2 1800 In-Jamb injamb in jamb with Intube in-tube in tube Motor Installation 123481

Written By: Todd Lucas



Step 1 — Review Product and Warnings

ATTENTION

Thank you for purchasing from Goff's Enterprises, Inc. To ensure maximum functionality and longevity of your product, please carefully review and understand this guide.

SAFETY WARNING

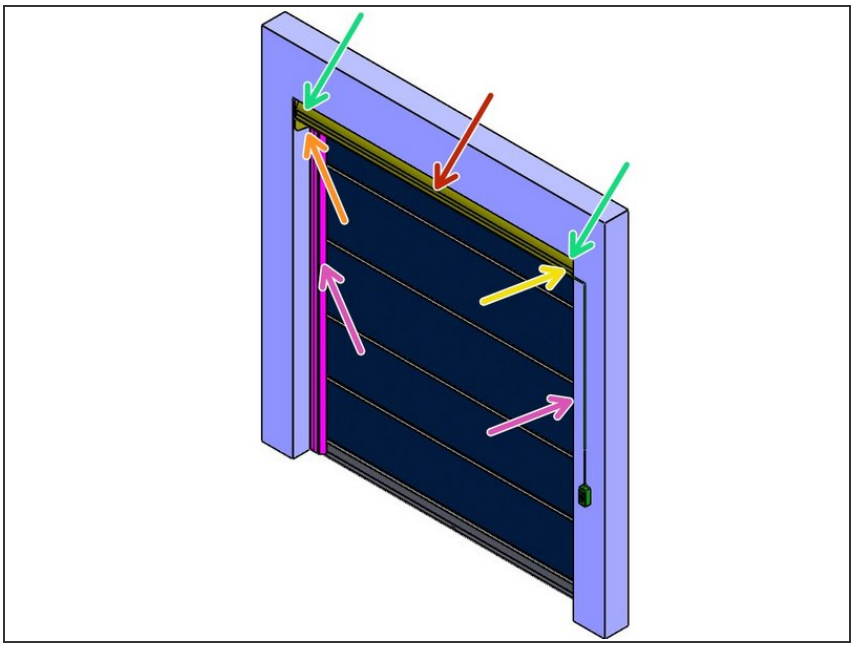
READ THIS MANUAL CAREFULLY. MOST INSTALLATION REQUIRES A LADDER AND TWO PEOPLE AT A MINIMUM. WEAR PROPER SAFETY GEAR AND CLOTHING. OBSERVE WARNINGS AND PRACTICE CAUTION WHEN INSTALLING, OPERATING, OR MAINTAING YOUR PRODUCT. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY.

ADDITIONAL SUPPORT

For additional assistance after reviewing this instruction, please reach out to our Technical Support Team using the contact information.

- **Technical Support Contacts:**
- Phone: 262-746-3374
- Email: techsupport@goffscw.com
- Website: http://www.goffsenterprises.com

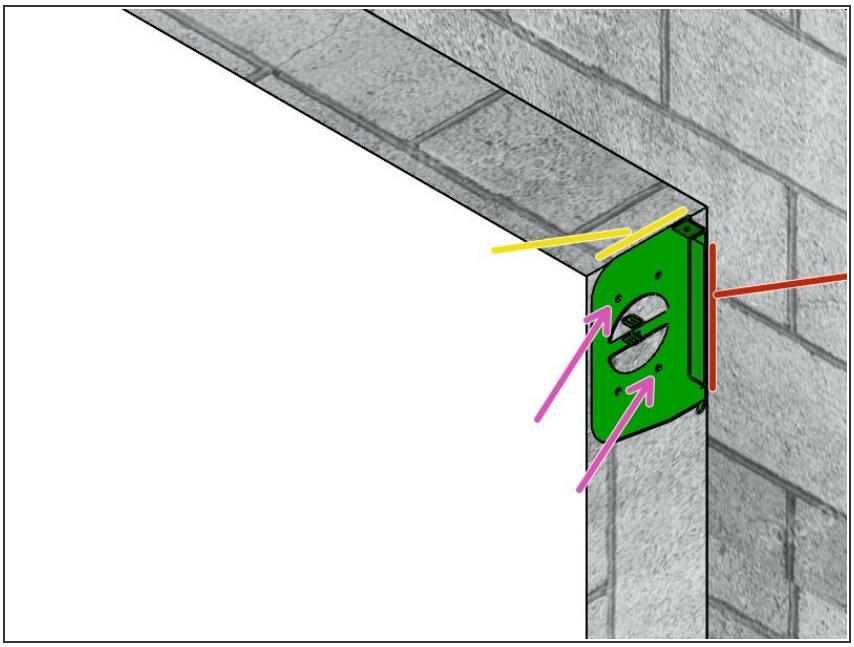
Step 2 — Overview Door Installation



⚠ The Door Header must be level for the Door to operate properly.

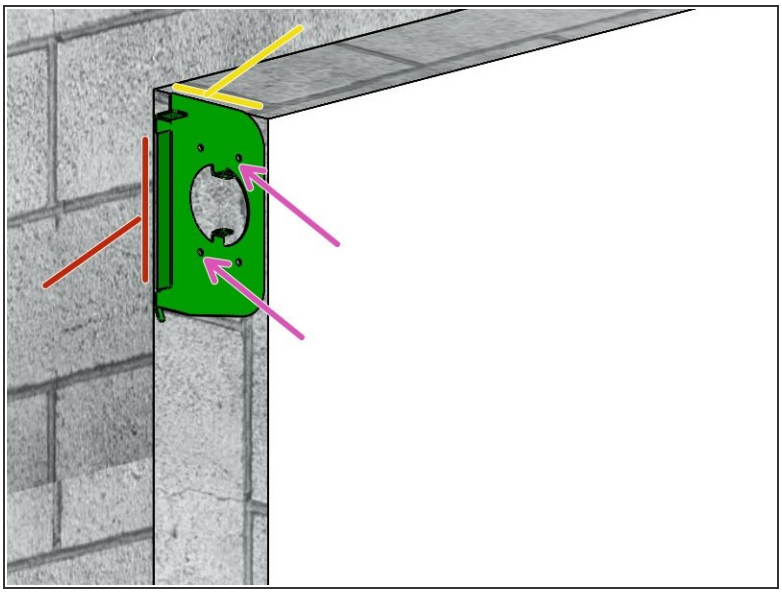
- Check the Header Opening for Level. Adjust the Installation accordingly.
- Install Left and Right Header Brackets.
- Use two people to raise the Header Roll into place.
- Install Motor Pegs, Spacer and Clip on the Drive Side of Header.
- Install the Locking Pin to secure the Idle Side of Header.
- Install Left and Right Track Assemblies.
- Install the Valance to Header Brackets.

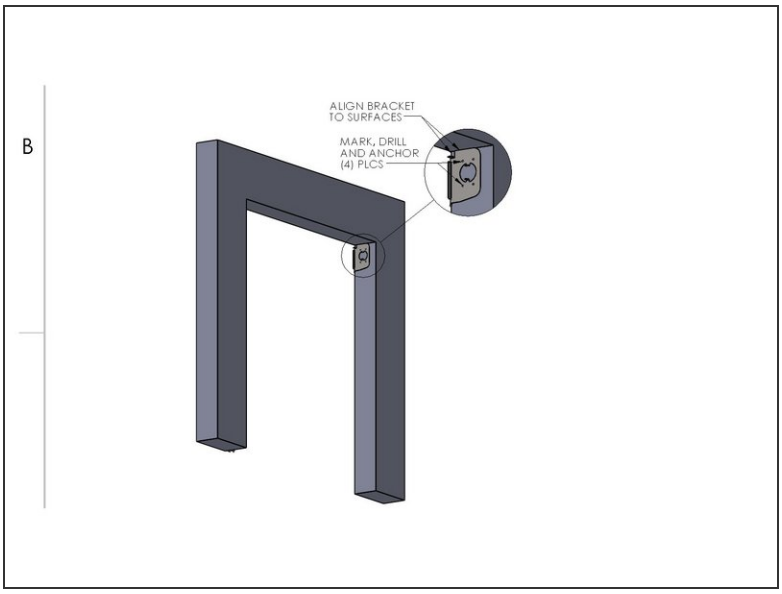
Step 3 — Install LH Mounting Bracket



- View shown from Back side of Opening
- Use the L.H. Header Mounting Bracket
- At the upper Left of the opening
- Align the Flanged edge of the Bracket to the Back Surface of the Opening.
- Align the Top edge of the Bracket to the Under side of the Opening Header.
- Transfer (4) Mounting Hole locations to the Mounting Surface.
- Prepare the Hole locations
- Realign the Edges, then Install the bracket.

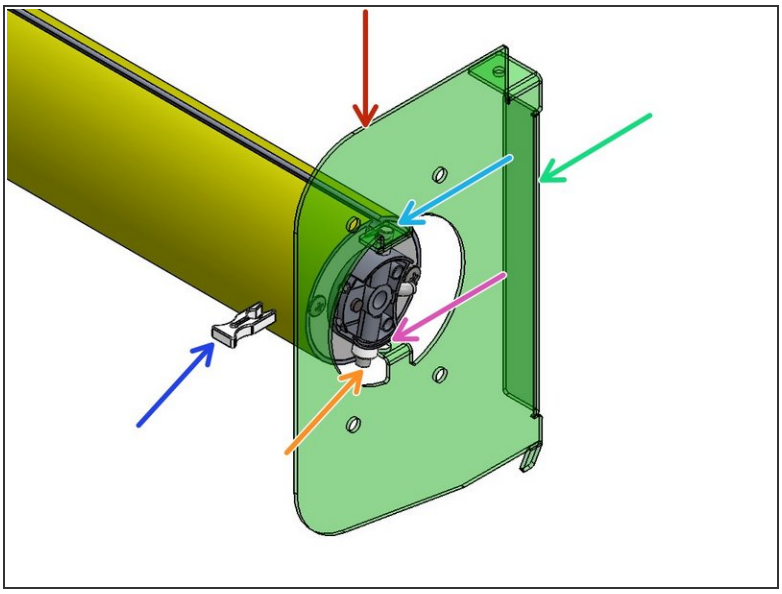
Step 4 — Install RH Mounting Bracket

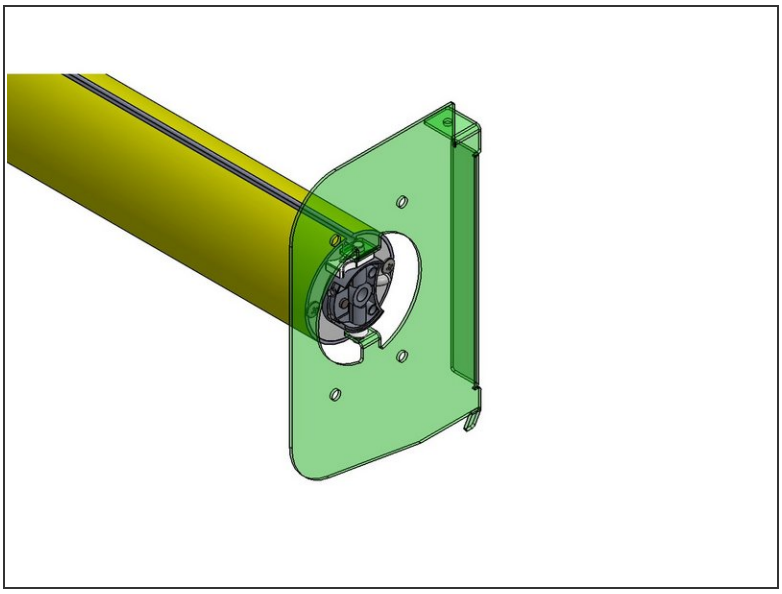




- ⓘ View shown from Back side of Opening
- Use the R.H. Header Mounting Bracket
- At the upper Right of the opening
- Align the Flanged edge of the Bracket to the Back Surface of the Opening.
- Align the Top edge of the Bracket to the Under side of the Opening Header.
- Transfer (4) Mounting Hole locations to the Mounting Surface.
- Prepare the Hole locations
- Realign the Edges, then Install the bracket.

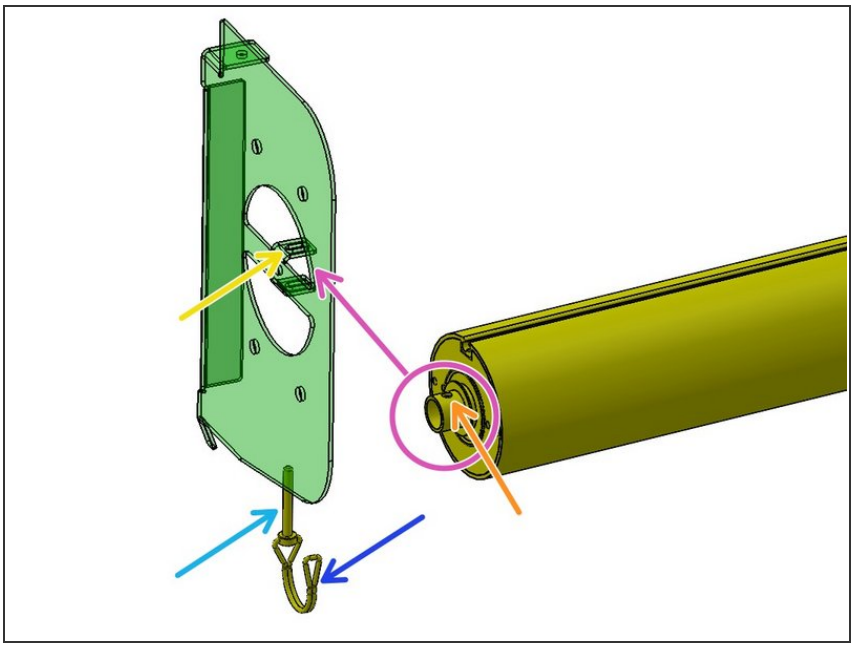
Step 5 — Drive Side Header Installation





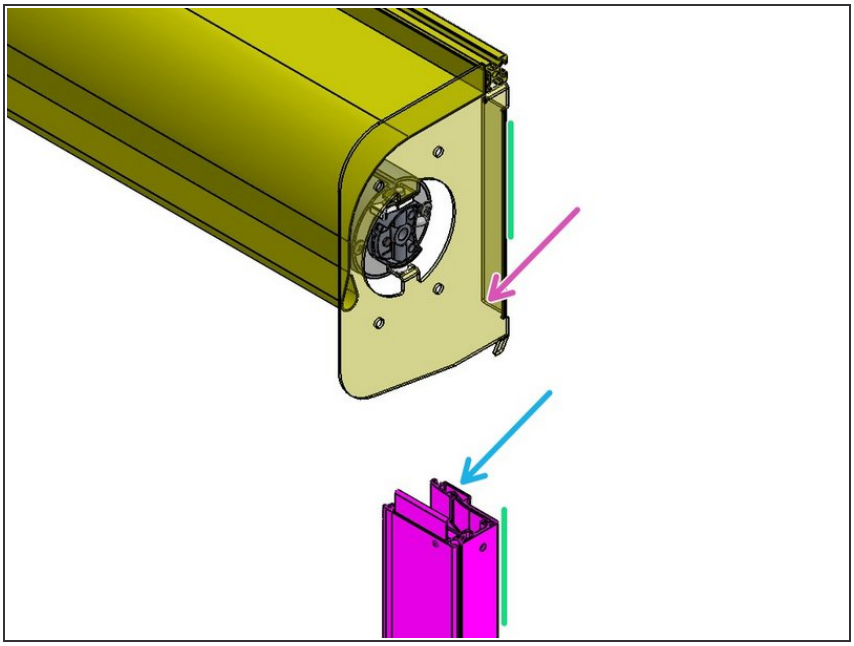
- Raise the Header Assembly. Angle the Drive side towards the Header Bracket (it will be installed first), and angle the idle side away from the opening.
- At the right side, insert the Upper Motor Peg fully into upper hole of R.H. Header Mounting Bracket.
- Slip the plastic Ring onto Lower Motor Peg.
- Insert the Lower Motor Peg into the
  - Lower hole on the Header Mounting Bracket.
- Insert the plastic Clip onto the Upper Motor Peg to fill space between the Bracket and Motor.

Step 6 — Idle Side Header Installation



- Pivot the Idle side of the Roll Assembly into the opening between the Mounting Bracket Tabs.
- Align the hole in the Idle Shaft
- with the slot in the Header Bracket.
- Install Locking Pin through the Mounting Bracket and Shaft.
- Secure the Pin in place with its Safety Latch.

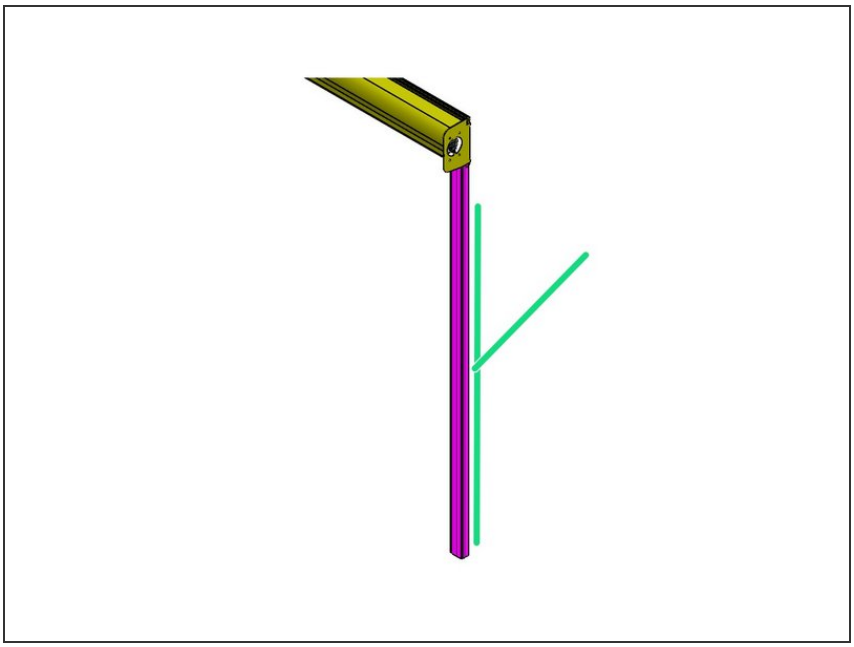
Step 7 — Locate the Track



- Align the Top surface of the Track to the
  - Bottom edge of the Header Mounting Bracket.
- Move the Track against the Opening Sidewall.

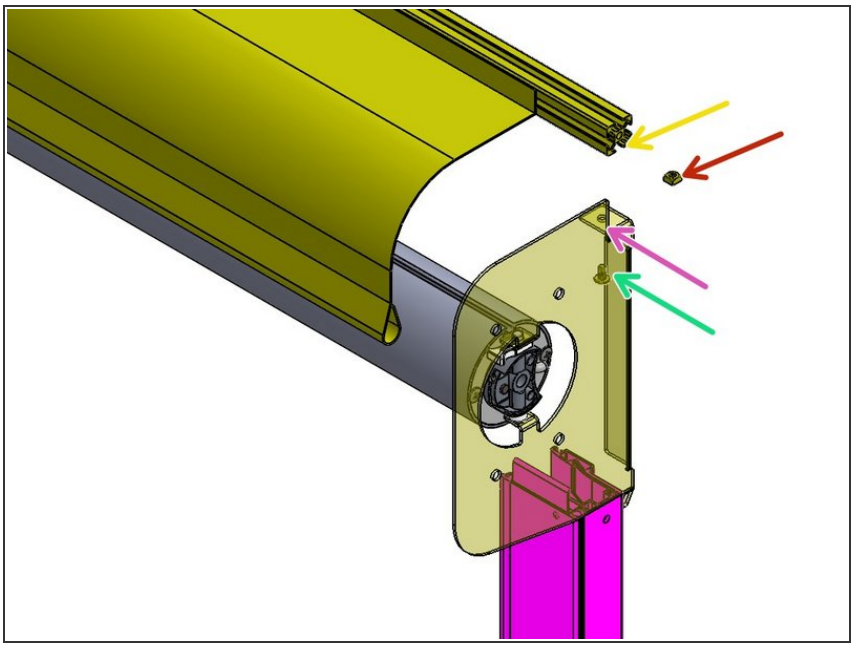
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Step 8 — Plumb and Secure Track



- Installing the Track Assemblies is easiest with two people.
- Plumb the Track Assembly Front to Back.
- Trace the mounting holes on the wall to mark their pilot hole locations.
- Move the track assembly off to the side and predrill its mounting holes.
- Move it back into place and secure it to the wall with appropriate hardware.
- Before fully tightening hardware, be sure to each track is plumb/vertical.
- Repeat for the other Track Assembly.

Step 9 — Install the Valance



⚠ The Valance Assembly Mounts on top of the bent Flanges of the installed Header Mounting Brackets.

- The Valance Beam has pre-installed Mounting Hardware.
- Remove two Screws from the Valance Beam.
- Leave the Nuts in the groove near the ends.
- Lift the Beam into place on top of the Flanges.
- With a Screwdriver, move the Nuts into place above the Mounting Flange holes.
- Re-install the Screws through the hole in each Mounting Flange, then secure them in the captured Nuts.

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