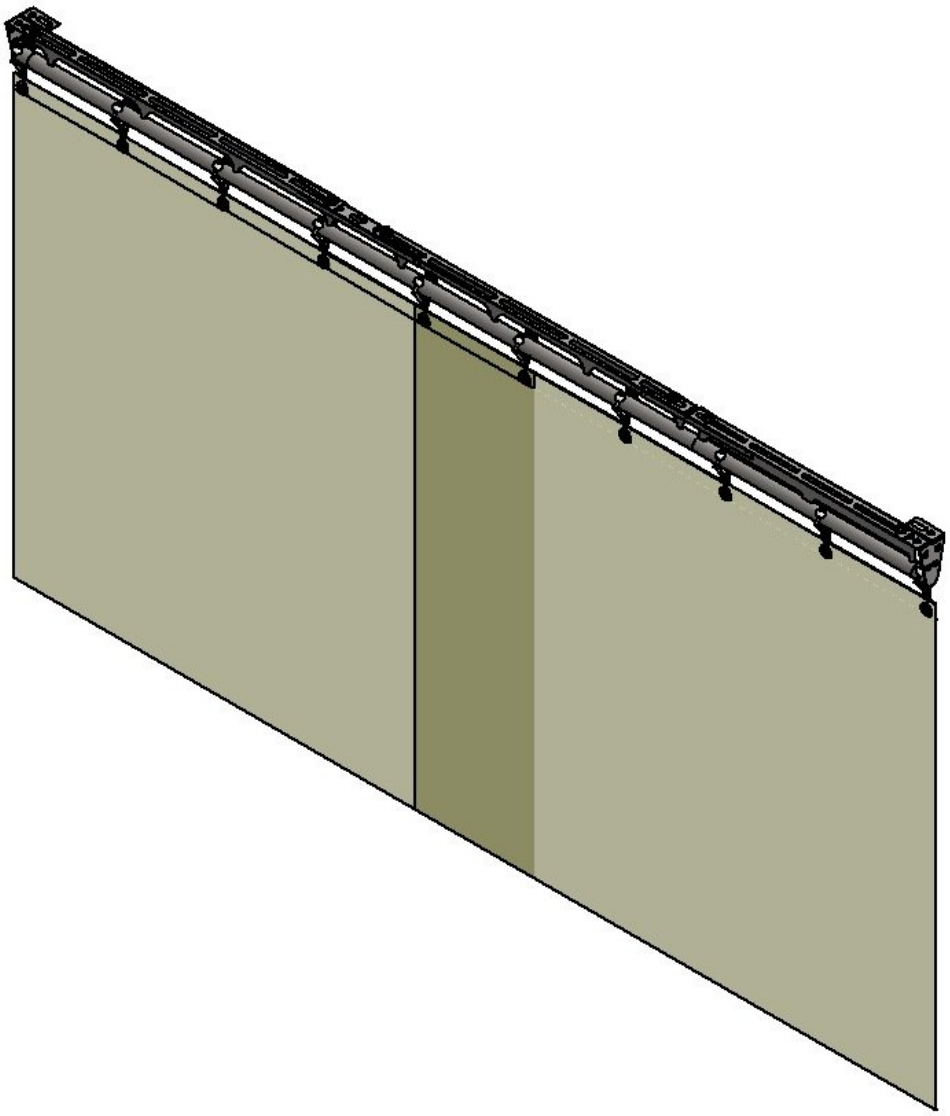
Premium Clean Curtain Installation

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Step 1 — Overview - System Installation



⚠ Allow the Curtains to warm to room temperature (50 Deg. F) before unfolding them.

ⓘ Premium Clean Curtain Track System is corrosion resistant partitioning divider designed for wash-down and low contamination areas. It is manufactured from stainless steel, Delrin, and other materials exhibiting anti-microbial and anti-oxidation characteristics.

ⓘ The Track System is modular and sectional in design. Pieces telescope together using stub splices that are sealed with BioSeal RTV Silicone to eliminate entrapment and contamination crevices and gaps.

⚠ Track sections and components cannot be cut or adjusted in the field.

ⓘ Appropriate Installation Hardware, straps, threaded rods, clamps, turnbuckles, etc. will be supplied by the Installer.

ⓘ To reduce sway and deflection of large, elaborate systems, crisscross/angled drop supports will be required.

ⓘ The Installer is responsible for using best practices to install the Track system in the Facility.

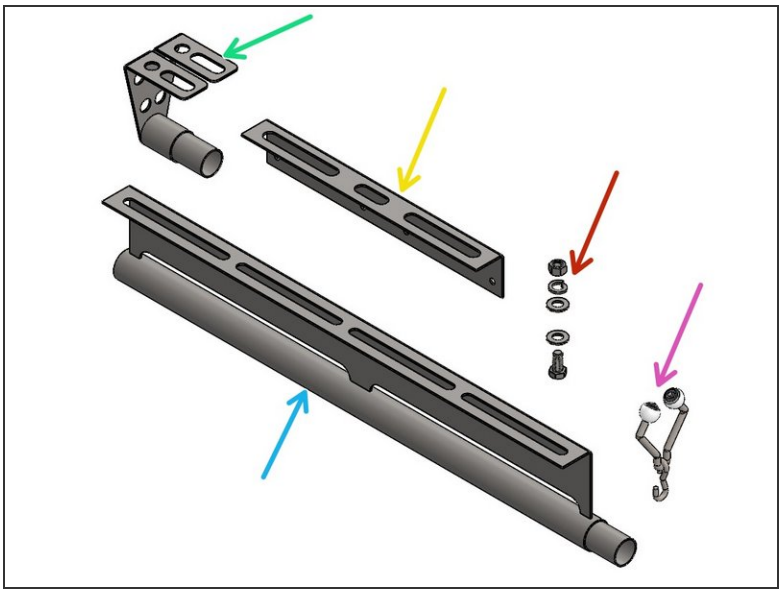
Step 2 — Overview - Track Assembly

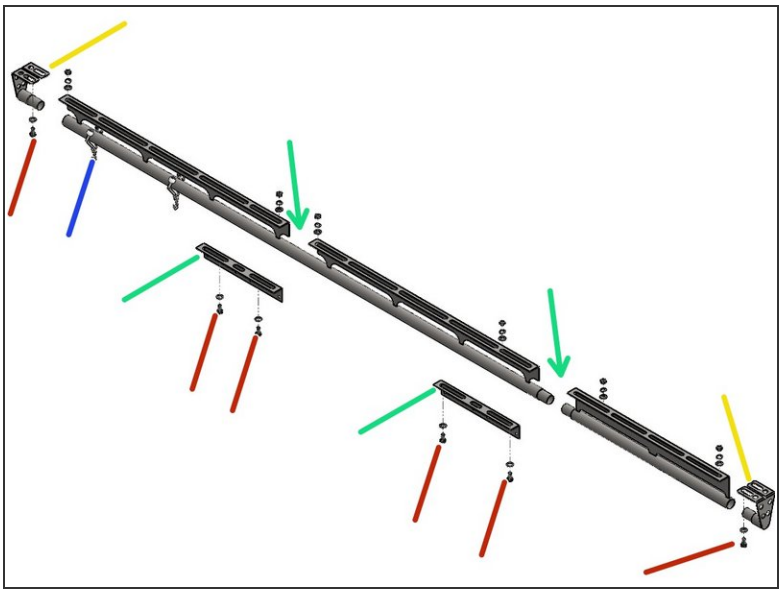


- Your kit will have all of the necessary Assembly Hardware, components, and a Track Layout Drawing for a complete Track and Curtain Assembly.
- Unpack your systems carefully, and notify the factory if there are any shortages, or if any items have been damaged during transit.
- Track systems are more easily assembled on the floor, and then raised in smaller sections for installation.
- Apply a bead of BioSeal RTV Silicone (included) all the way around each telescoping joint before joining a wall Mount Bracket, Bridge Bracket, or Hanger Bracket, with the provided 1/4” hardware.
- The RTV is a sealant which provides a hermetic seal, but it does not provide any form of structure, mechanical rigidity, or bonding.

- Lay the Track and Connectors in sequential order on the floor below the Installation Location.

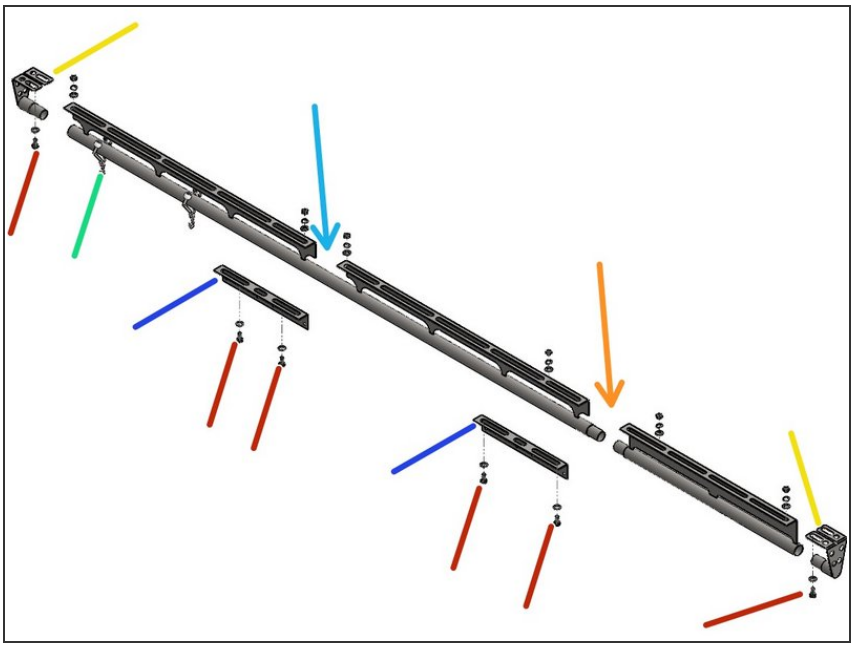
Step 3 — Component Identification/Use





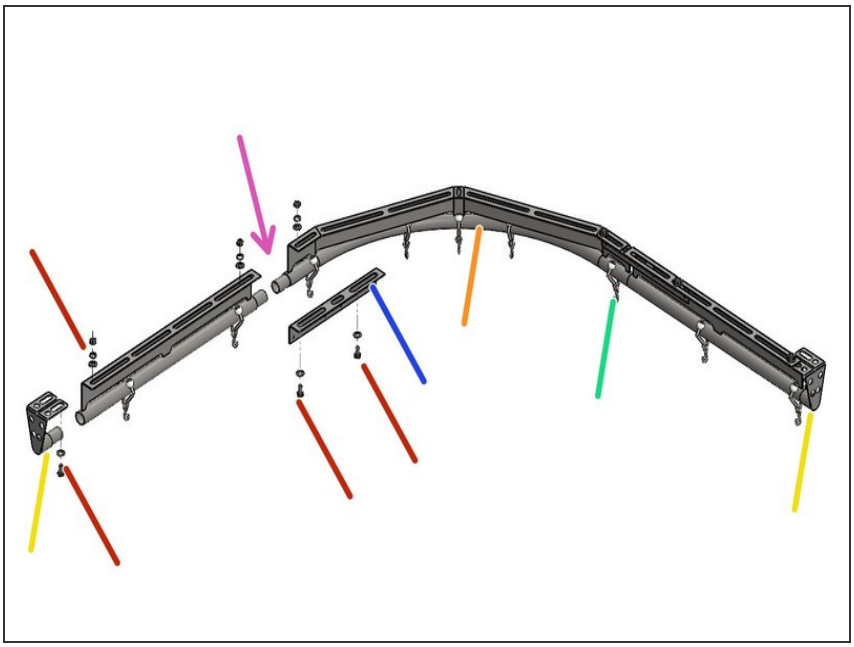
- End Stop Bracket, Universal - Universal End Stops retain the Trollies on the Track.
- Bridge Hanger Bracket -Hanger Brackets are used to secure Track Joints and to bridge Gaps.
- Hardware Set - A Hex Bolt and Flat Washer sandwich two Brackets, and are secured with a Flat Washer, Lock Washer, and Nut.
- Trolley - Before assembling the final End Stop Bracket, slide the Trolley Assemblies onto the Track.
- Track, Straight - Cannot be Field Cut
- Two Sets of Hardware are included for each Joint Connection. One Set of Hardware is included for End Stop Brackets.

Step 4 — Straight Track Assembly



- For Specific Connection instructions, see Steps following this Step.
- Apply a bead of BioSeal RTV Silicone around each telescoping joint before assembling.
- Prepare the Track Sections by installing a Bridge Bracket with two sets of 1/4" Hardware at the breaks in the welded Track Brackets, .
- At one End of the Run, install RTV, an End Wall Mount Bracket and the First section of Track.
- Install a set of 1/4" Hardware to secure the two parts.
- Continue adding Track Sections, RTV, Bridge Brackets and two sets of 1/4" Hardware at each Track Joint.
- At the last Section of Track, assemble RTV, an End Wall Mount Bracket and 1/4" Hardware.
- Assemble this to the End of the Run.

Step 5 — Curve Track Section Assembly



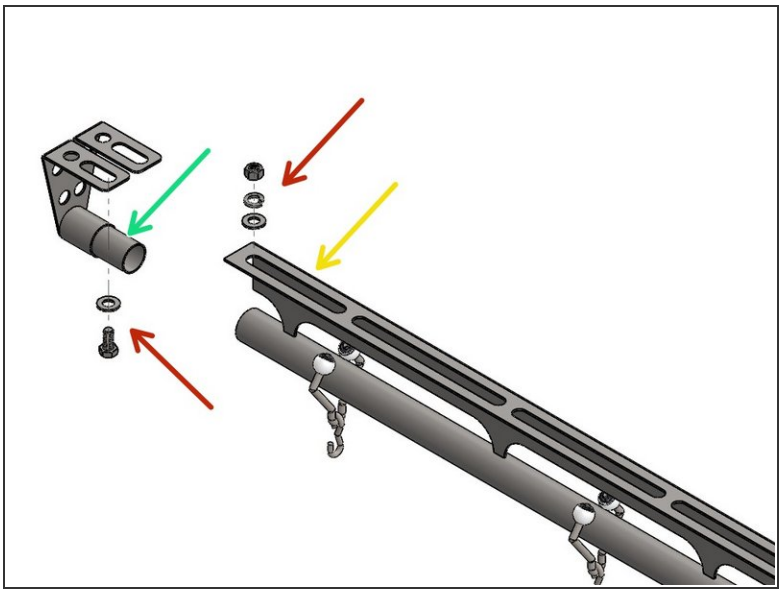
ⓘ 90 Degree Curved Track Sections require 24" in each direction. Straight Track Runs will be shortened by 24" to compensate for a 90 Degree Curved Track Section.

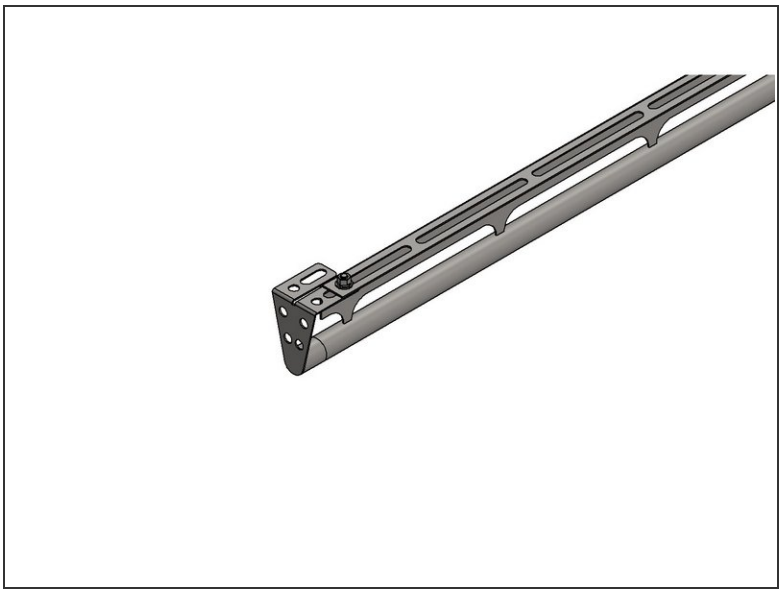
- Follow Instructions for the Straight Track Sections.

ⓘ Straight Track cannot be Field Cut.

- Insert the end of the Track into the end of the Curve Track.
- Install a Hanger Bracket with 1/4" Hardware.
- Level and Mount the Curve Track.
- Apply RTV, then Insert the next Section of Straight Track into the other end of the Curved Track, and secure it with 1/4" Hardware.
- Continue to follow the Straight Track Instructions (above).

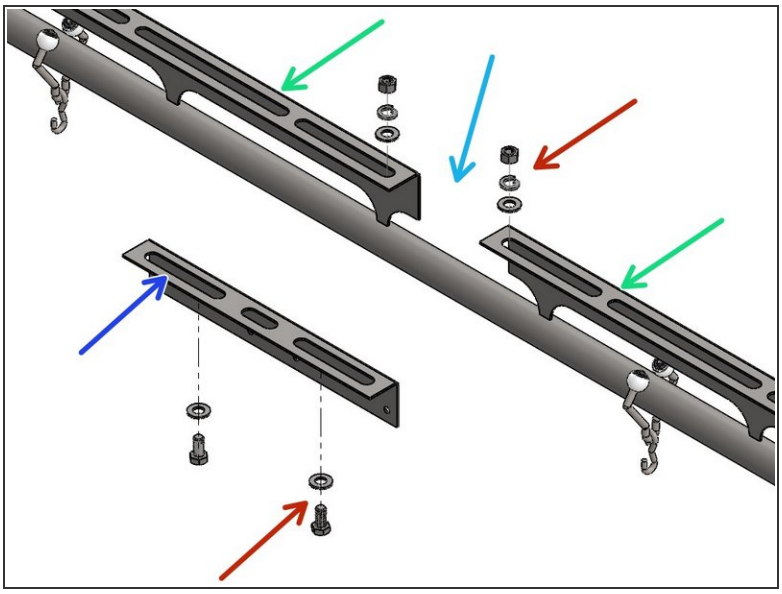
Step 6 — End Cap Assembly

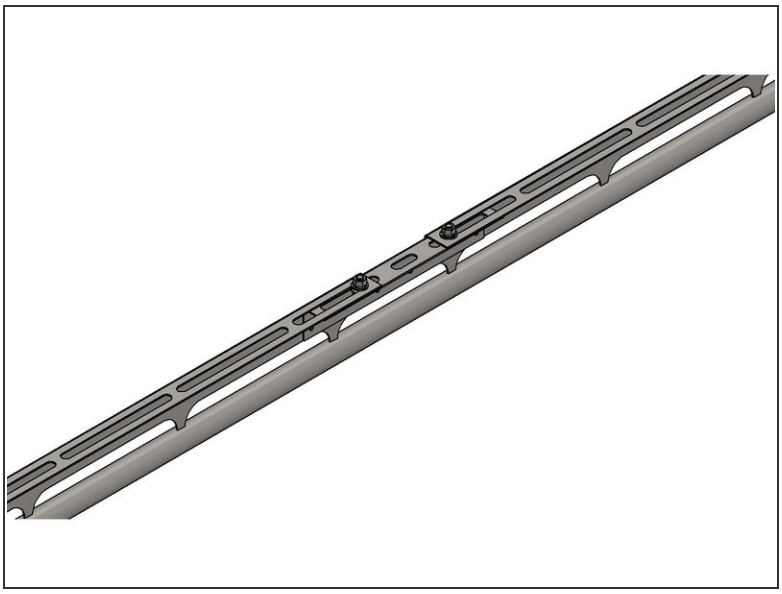




- Apply a bead of BioSeal RTV Silicone around each telescoping joint before assembling.
- Insert the Male Coupling of the End Stop into
- the Female end of a Straight Track Section.
- Fasten the Brackets through the Welded Track Brackets with one Set of Hardware.

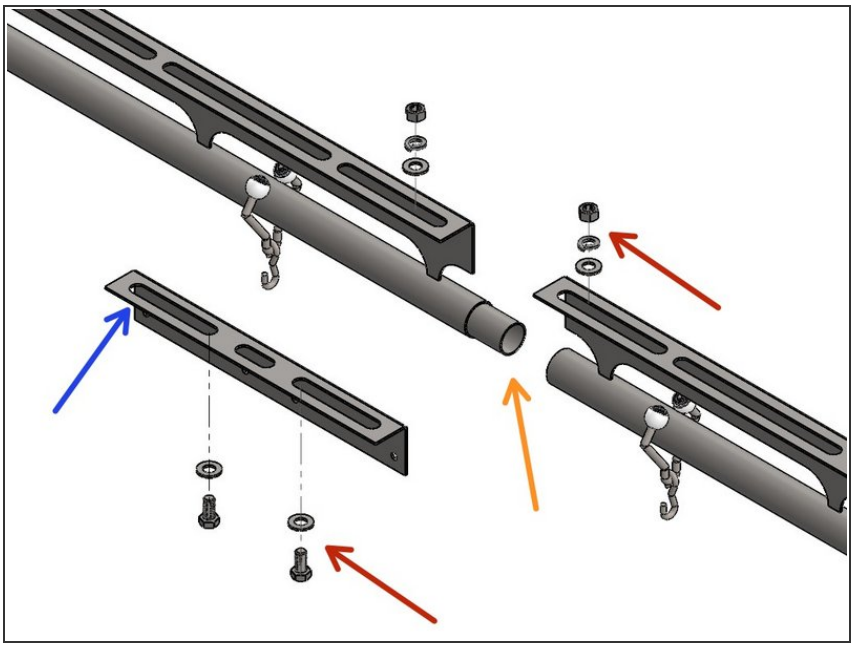
Step 7 — Bridge Mid-Track Assembly





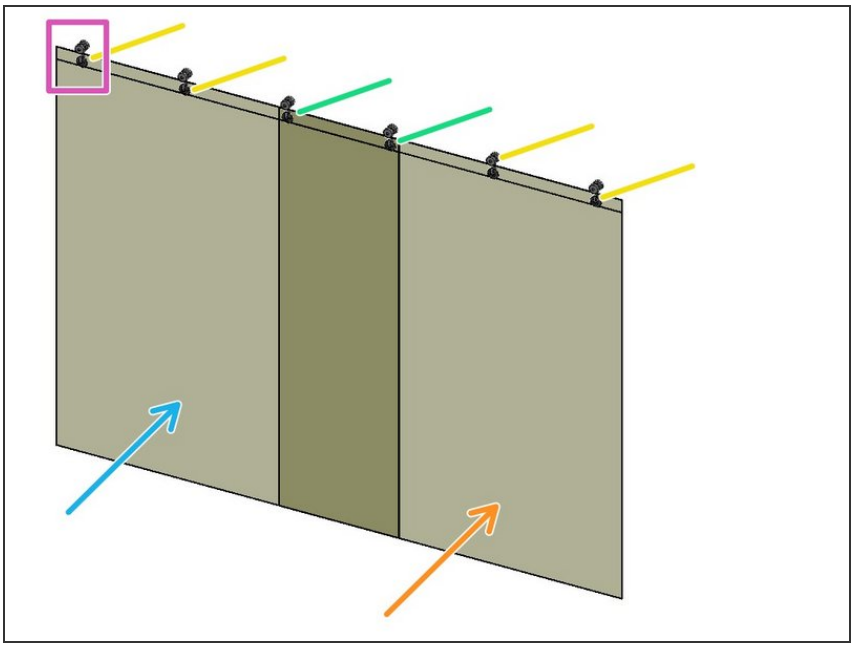
- Brackets are welded to to Track Sections.
- The Gaps between the welded Brackets need to be linked with Bridge Brackets.
- Use two Sets of Hardware to attach a
- Bridge Bracket at each Mid-Track Gap.

Step 8 — Bridge Track Assembly



- Apply a bead of BioSeal RTV Silicone around each telescoping joint before assembling.
- Bridge Connectors are used to secure two lengths of Track together.
- Use two Sets of Hardware to attach Bridge Bracket at each Track Joint.

Step 9 — Curtain Installation



⚠ When the Curtains have reached room temperature (50 Deg. F), unfold them on a clean surface.

- Begin at one end inserting the grommets onto the hooks.
- A single Curtain, and single layered sections, will use one Trolley for each Grommet.
- For a Single Curtain arrangement, crimp the Trolley Hooks closed after the Grommets are installed on the Hooks.
- For a Multiple Curtain arrangement, Crimp all But the Last 2 Roller Hooks of the 1st Curtain.
- The 2nd Curtain (and consecutive Curtains) will share the last two Trollies of the 1st/Previous Curtain.
- Continue Hooking, overlapping and Crimping the Trollies until the Curtain Run is complete.