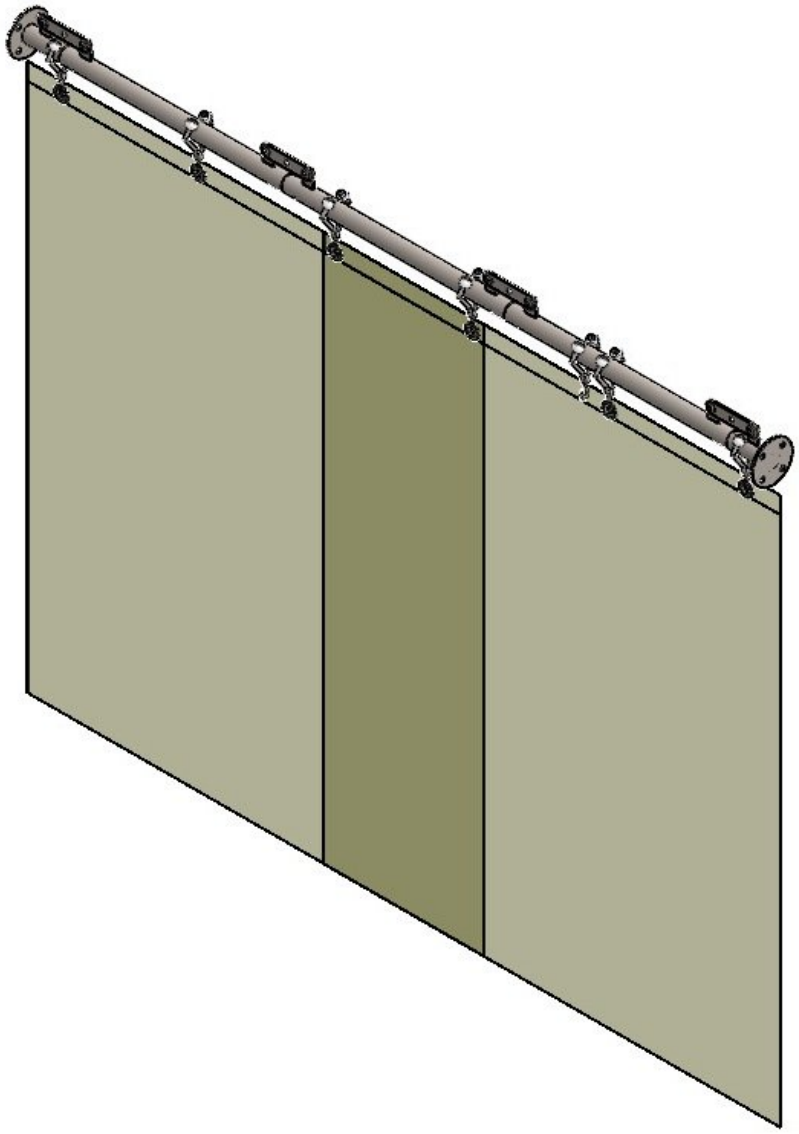
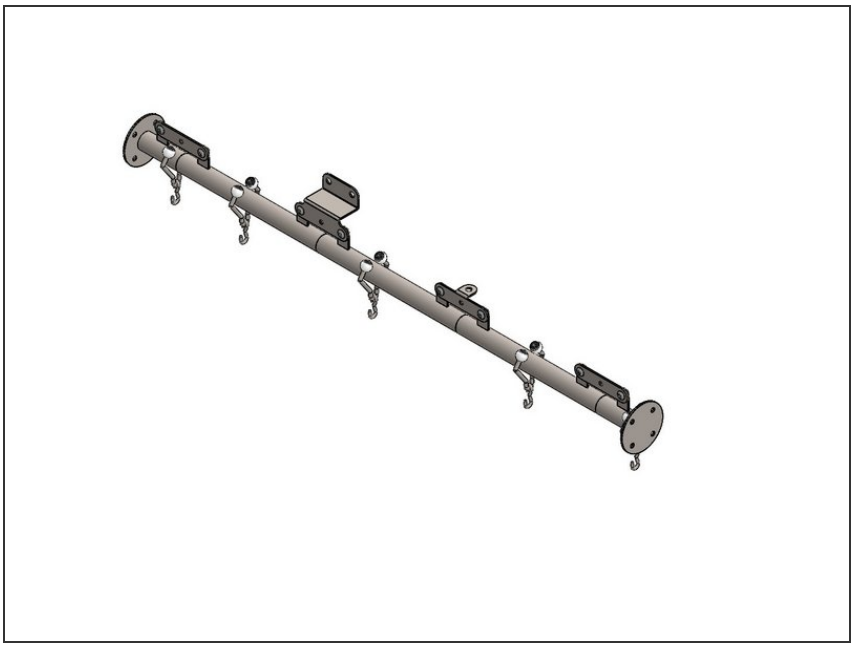
Clean Curtain Installation

Written By: Todd Lucas



Step 1 — Overview - System Installation



⚠ Allow the Curtains to warm to room temperature (50 Deg. F) before unfolding them.

ⓘ Clean Curtain Track System is corrosion resistant partitioning divider designed for wash-down and low contamination areas. It is manufactured from stainless steel, Delrin, and other materials exhibiting anti-microbial and anti-oxidation characteristics.

ⓘ The Track System is modular and sectional in design. Pieces telescope together using stub splices that are sealed with BioSeal RTV Silicone to eliminate entrapment and contamination crevices and gaps.

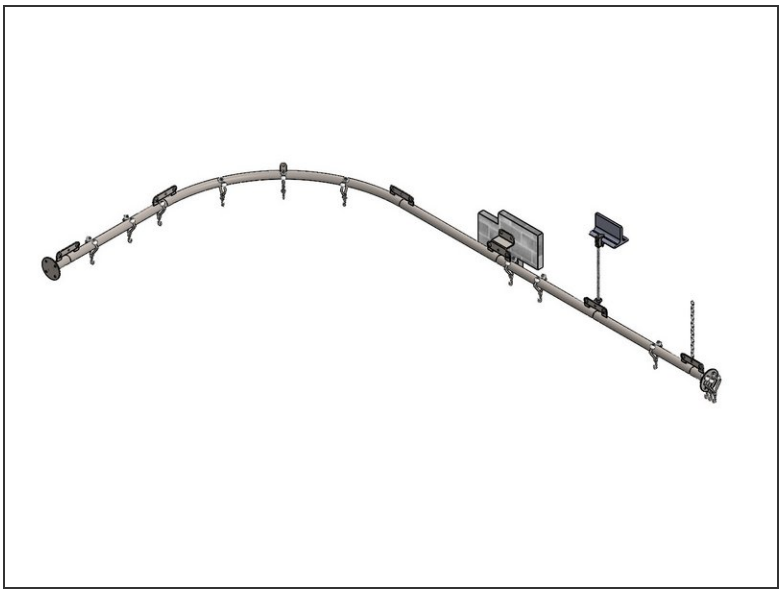
⚠ Track sections and components cannot be cut or adjusted in the field.

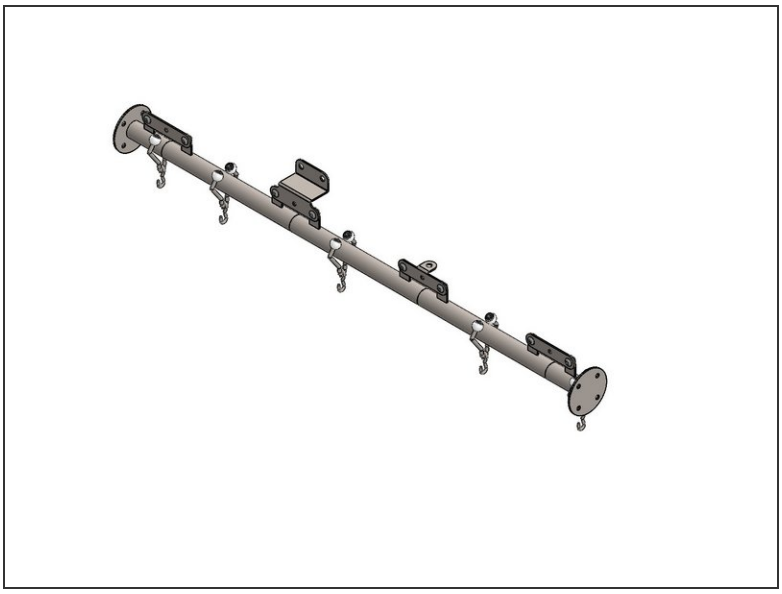
ⓘ Appropriate Installation Hardware, straps, threaded rods, clamps, turnbuckles, etc. will be supplied by the Installer.

ⓘ To reduce sway and deflection of large, elaborate systems, crisscross/angled drop supports will be required.

ⓘ The Installer is responsible for using best practices to install the Track system in the Facility.

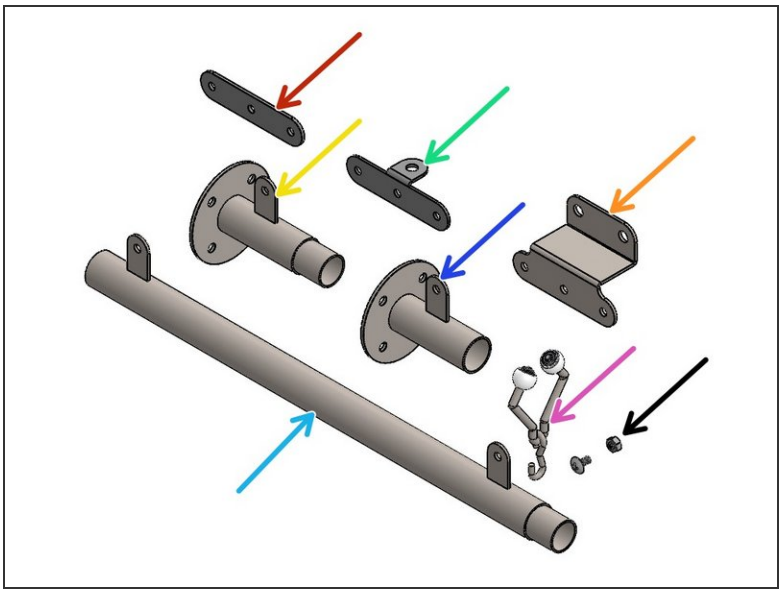
Step 2 — Overview - Track Assembly

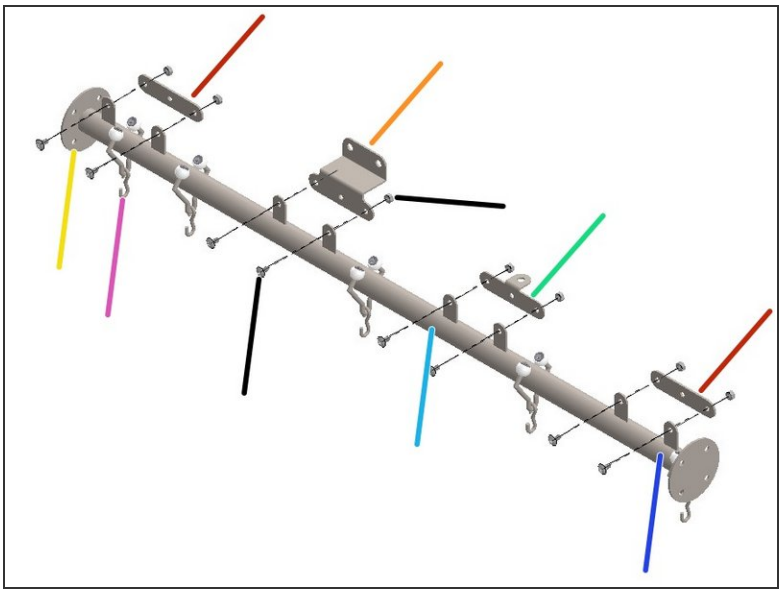




- Your kit will have all of the necessary Assembly Hardware, components, and a Track Layout Drawing for a complete Track and Curtain Assembly.
- Unpack your systems carefully, and notify the factory if there are any shortages, or if any items have been damaged during transit.
- Track systems are more easily assembled on the floor, and then raised in smaller sections for installation.
- Apply a bead of BioSeal RTV Silicone (included) all the way around each telescoping joint before joining a wall Mount Bracket, Bridge Bracket, or Hanger Bracket, with the provided 1/4” hardware.
- The RTV is a sealant which provides a hermetic seal, but it does not provide any form of structure, mechanical rigidity, or bonding.
- All Bracket Types can be used for Securing Tracks Joints.
- Lay the Track and Connectors in sequential order on the floor below the Installation Location.

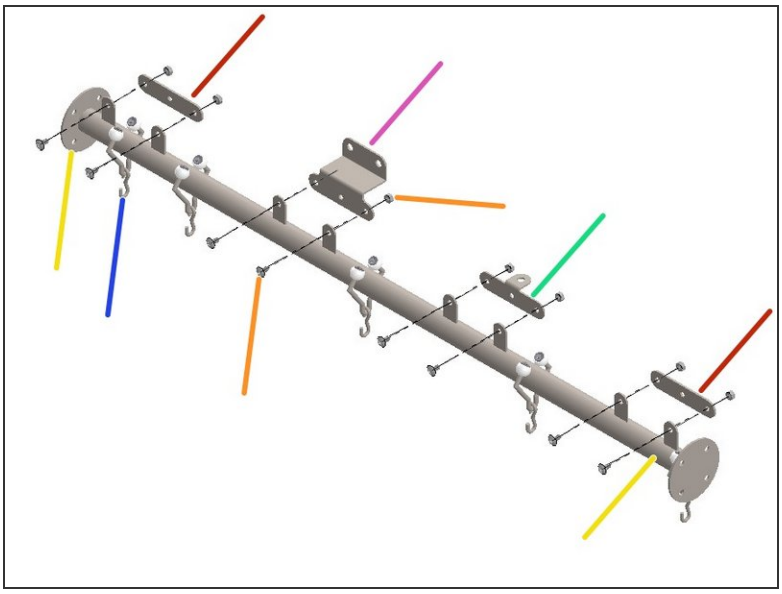
Step 3 — Component Identification/Use

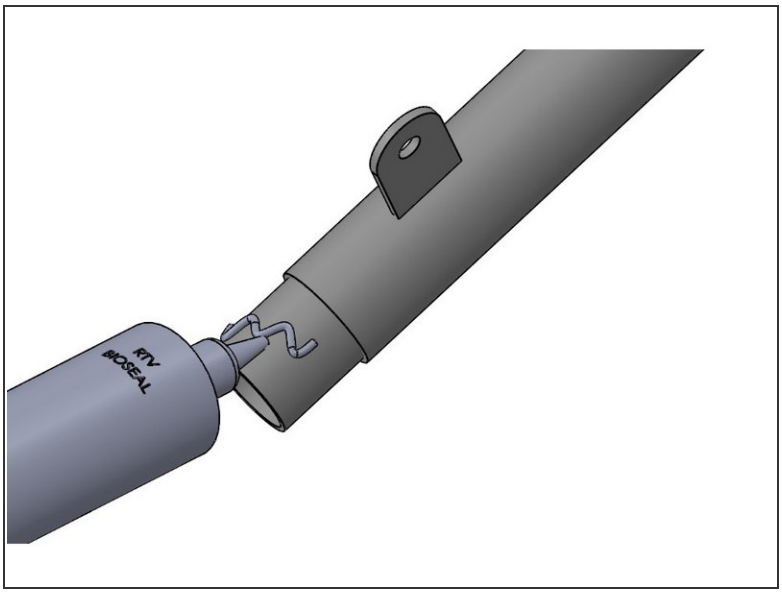




- Bridge Bracket - Bridge Brackets are used For Chain Suspension Mount Track Systems.
- Hanger Bracket - Hanger Brackets are used for Rod Suspension Mount Track Systems.
- Wall Mount Brackets are used for Face Mount Track Systems.
- End Wall Mount Bracket - Male (Has Coupling Tube)
- End Wall Mount Bracket - Female
- Trolley - Before assembling the final End Mount Bracket, slide the Trolley Assemblies onto the Track.
- Hardware Sets - Two 1/4” Screws and Nuts are included for each Joint Connection.
- Track, Straight - Longer lengths have additional Hanger Tabs. * - Cannot be Field Cut. *

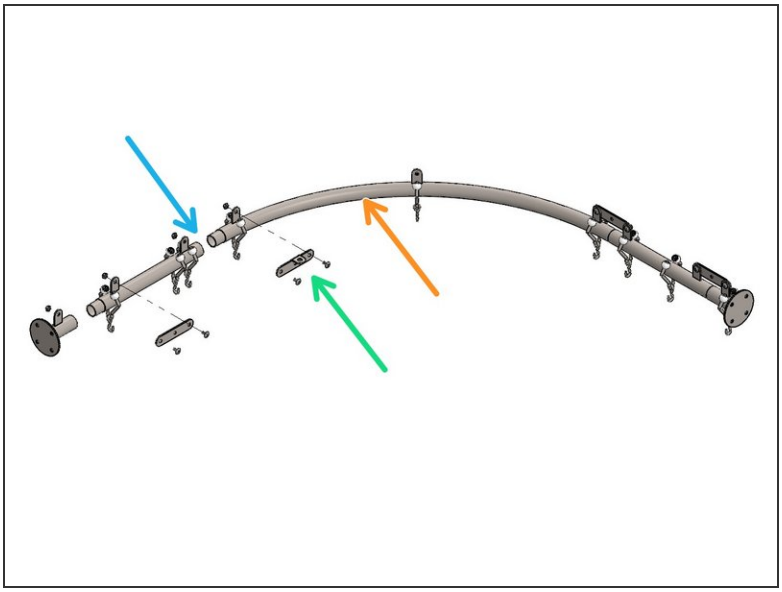
Step 4 — Straight Track Assembly

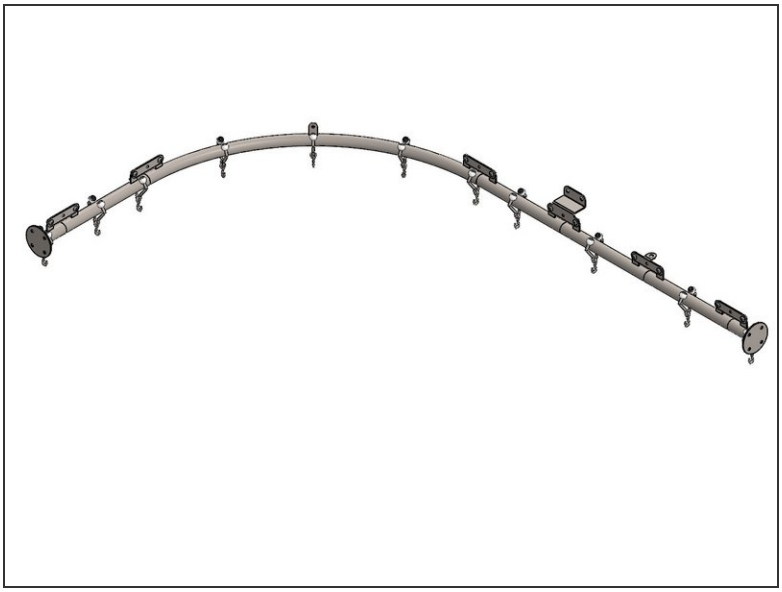




- ⓘ For Specific Connection instructions, see Steps following this Step.
- ⓘ Apply a bead of BioSeal RTV Silicone around each telescoping joint before assembling.
- At one End of the Run, install RTV, an End Wall Mount Bracket and the First section of Track.
- Install a Bridge Bracket with two sets of 1/4" Hardware to secure them.
- Continue adding Track Sections, RTV, and Bridge Brackets at each Track Joint.
- Install the Trolley Assemblies onto the Installed Track Sections. Ensure that the Hooks all face the same direction.
- At the last Section of Track, assemble RTV, an End Wall Mount Bracket and two sets of 1/4" Hardware.
- Assemble this to the End of the Run.

Step 5 — Curved Track Section Assembly

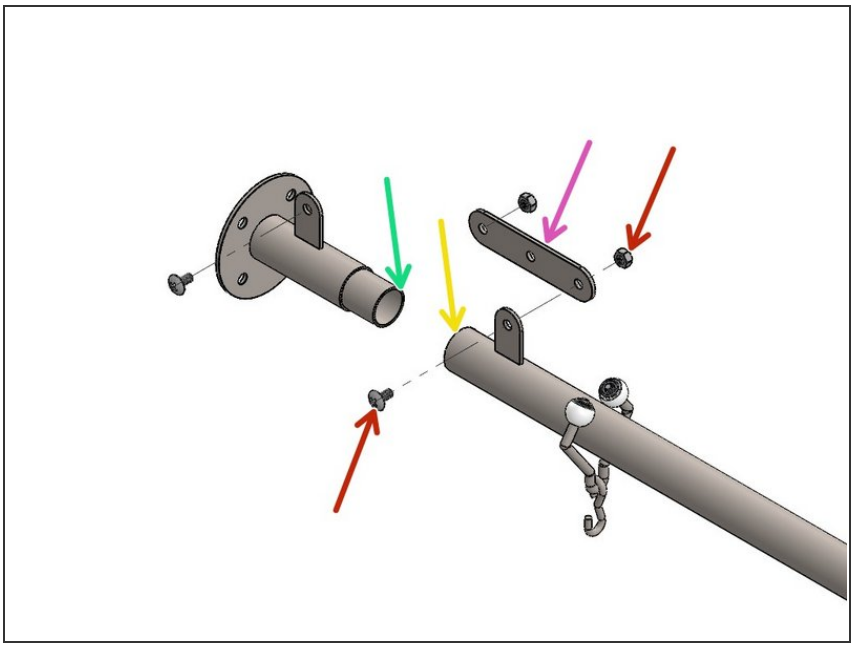




- ⓘ 90 Degree Curved Track Sections require 24" in each direction. Straight Track Runs will be shortened by 24" to compensate for a 90 Degree Curved Track Section.
- Follow Instructions for the Straight Track Sections.
- ⓘ Straight Track cannot be Field Cut.
- Apply RTV, then Insert the end of the Straight Track into the end of the Curve Track.
- Install a Connecting Bracket, Hanger Bracket or Wall Mount Bracket, with two Sets of1/4" Hardware to secure the two together.
- Level and Mount the Curve Track.
- Apply RTV, then Insert the next Section of Straight Track into the other end of the Curved Track, then Install a Bracket, with 1/4" Hardware.
- Continue to follow the Straight Track Instructions (above).

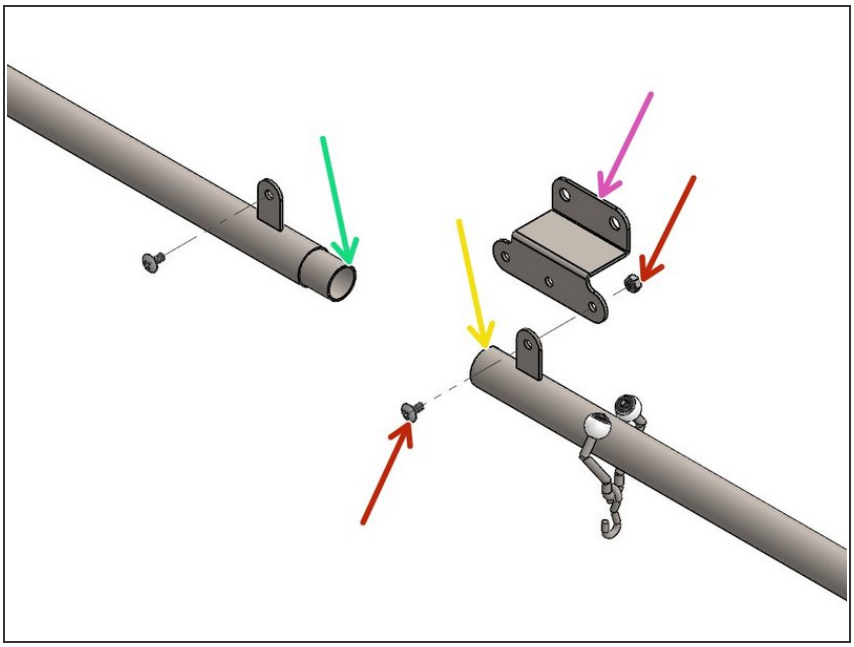
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Step 6 — Connecting Bracket Assembly



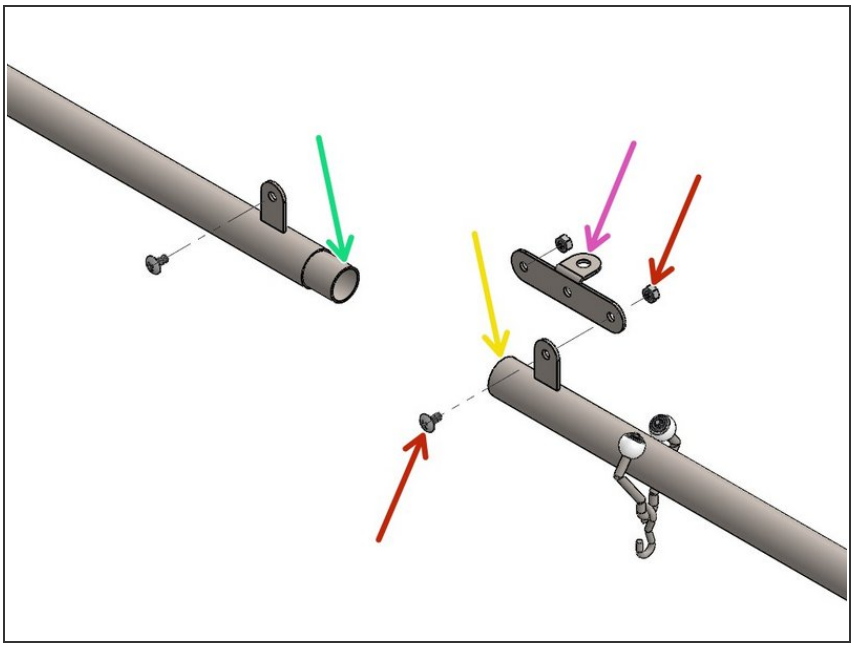
- Apply a bead of BioSeal RTV Silicone around each telescoping joint before assembling.
- Insert the Male Coupling of a Straight Track Section into
- the Female end of a Straight Track Section.
- Fasten the Bracket through the Tabs on the Track
- with two Sets of 1/4" Hardware.

Step 7 — Wall Mount Bracket Assembly



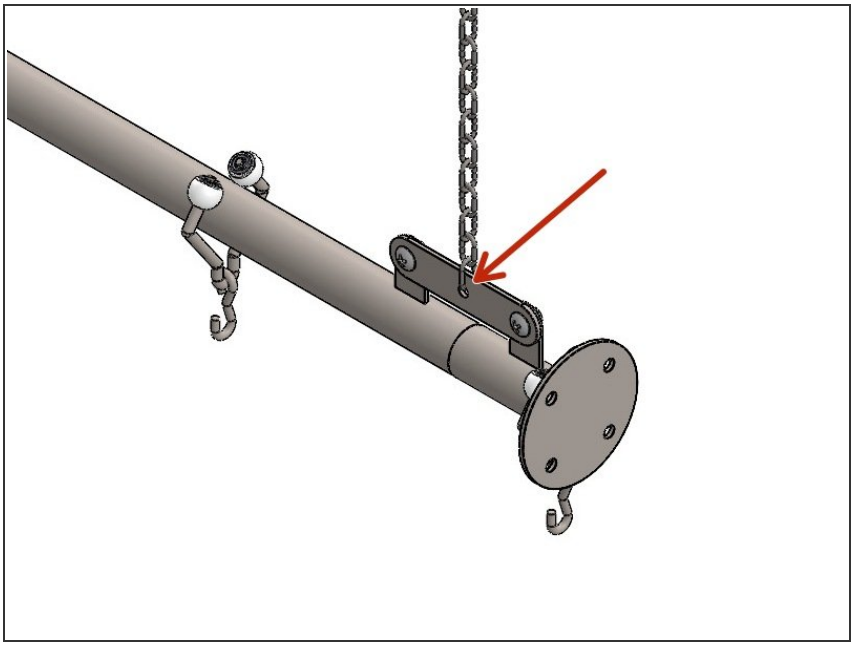
- Insert the Male Coupling of a Straight Track Section into
- the Female end of a Straight Track Section.
- Fasten the Bracket through the Tabs on the Track
- with two Sets of 1/4" Hardware.

Step 8 — Rod Suspend Mount Bracket Assembly



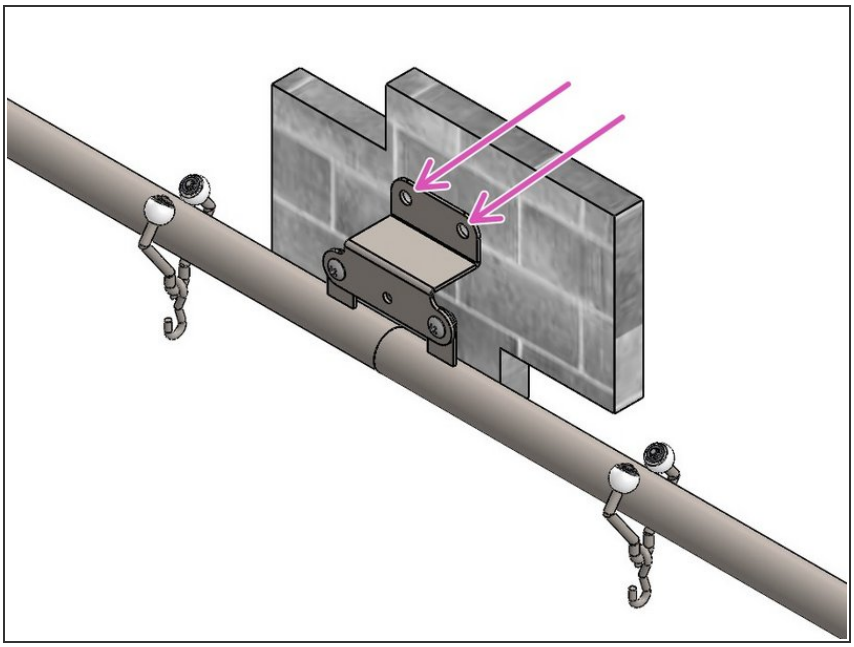
- Insert the Male Coupling of a Straight Track Section into
- the Female end of a Straight Track Section.
- Fasten the Bracket through the Tabs on the Track
- with two Sets of 1/4" Hardware.

Step 9 — Chain Suspension - Mounting the Track



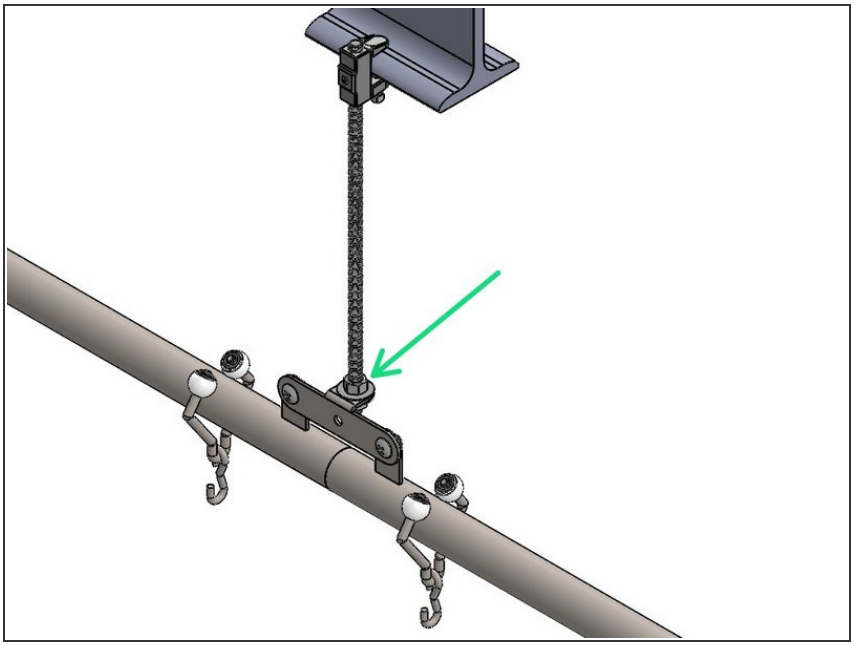
- ⓘ Bridge Brackets are used For Chain Suspension Mount Track Systems.
- Level the Track.
- Fasten through the Center Hole in the Connecting Bracket.

Step 10 — Face - Mounting the Track



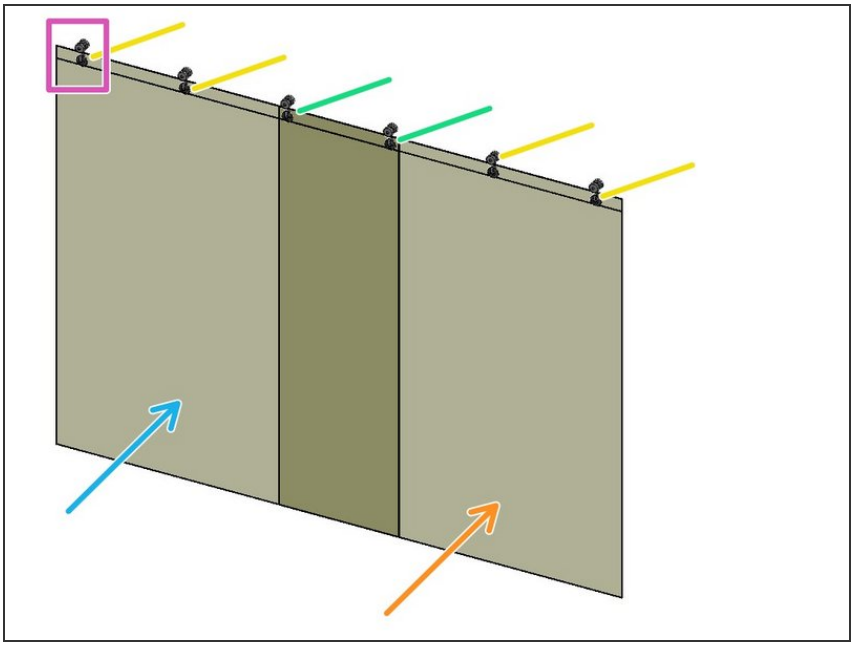
- ⓘ Wall Mount Brackets are used at Face Mount Track Systems.
- Level the Track.
- Fasten through the Holes in the Mounting Flange, and into the Mounting Surface.

Step 11 — Rod Suspension - Mounting the Track



- ⓘ Hanger Brackets are used for Rod Suspension Mount Track Systems.
- Level the Track.
- Fasten through the Hole in the Connecting Bracket

Step 12 — Curtain Installation



⚠ When the Curtains have reached room temperature (50 Deg. F), unfold them on a clean surface.

- Begin at one end inserting the grommets onto the hooks.
- A single Curtain, and single layered sections, will use one Trolley for each Grommet.
- For a Single Curtain arrangement, crimp the Trolley Hooks closed after the Grommets are installed on the Hooks.
- For a Multiple Curtain arrangement, Crimp all But the Last 2 Roller Hooks of the 1st Curtain.
- The 2nd Curtain (and consecutive Curtains) will share the last two Trollies of the 1st/Previous Curtain.
- Continue Hooking, overlapping and Crimping the Trollies until the Curtain Run is complete.