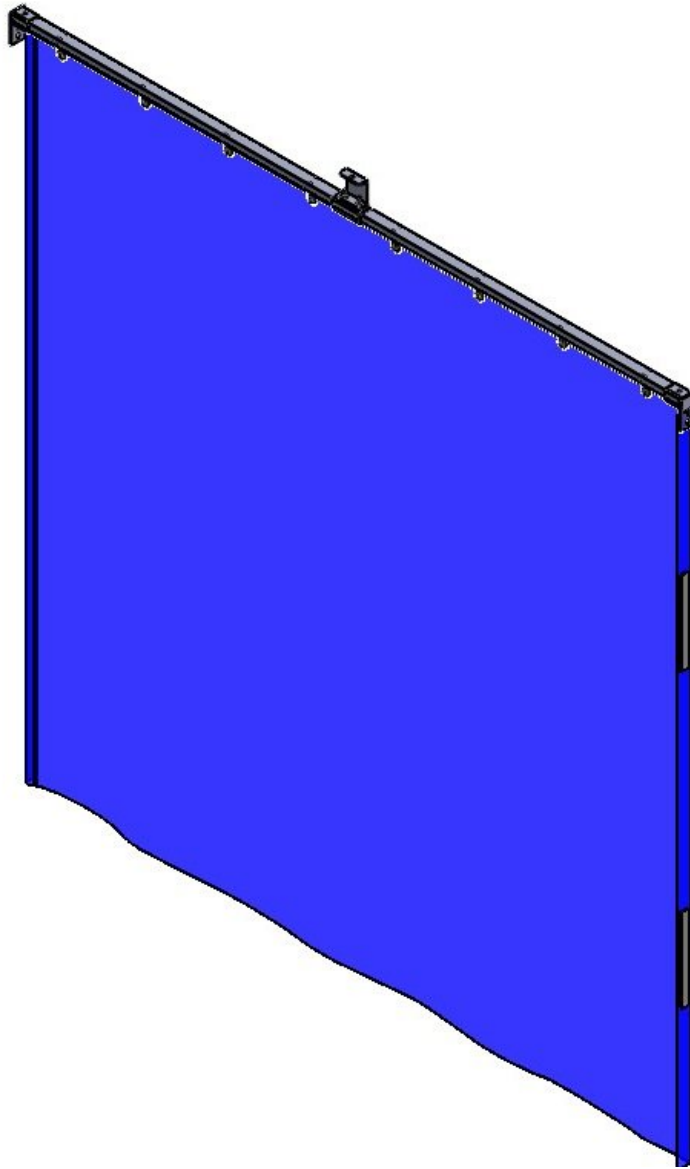




Stock Curtain Wall Installation

Stock Curtain Wall Installation 123508

Written By: Todd Lucas



Step 1 — Review Product and Warnings

ATTENTION

Thank you for purchasing from Goff's Enterprises, Inc. To ensure maximum functionality and longevity of your product, please carefully review and understand this guide.

SAFETY WARNING

READ THIS MANUAL CAREFULLY. MOST INSTALLATION REQUIRES A LADDER AND TWO PEOPLE AT A MINIMUM. WEAR PROPER SAFETY GEAR AND CLOTHING. OBSERVE WARNINGS AND PRACTICE CAUTION WHEN INSTALLING, OPERATING, OR MAINTAINING YOUR PRODUCT. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY.

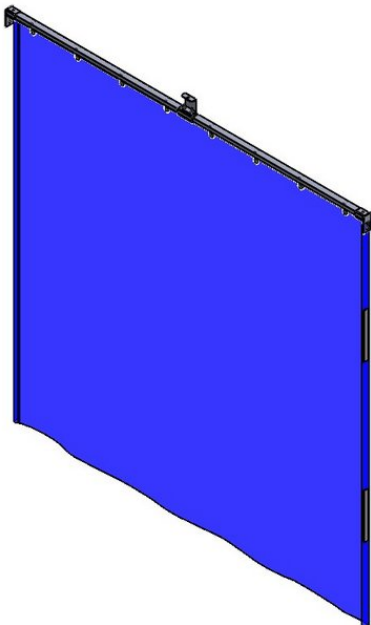
ADDITIONAL SUPPORT

For additional assistance after reviewing this instruction, please reach out to our Technical Support Team using the contact information.

Technical Support Contacts:

- Phone: 262-746-3374
- Email: techsupport@goffscw.com
- Website:
<http://www.goffsenderprises.com>

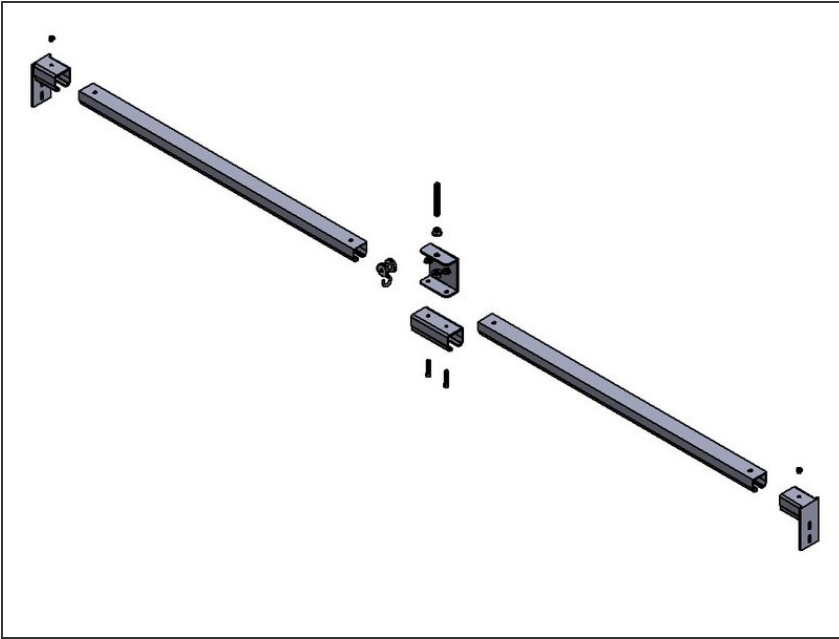
Step 2 — Overview - System Installation



 **Allow curtains to reach room temperature before unfolding them.**

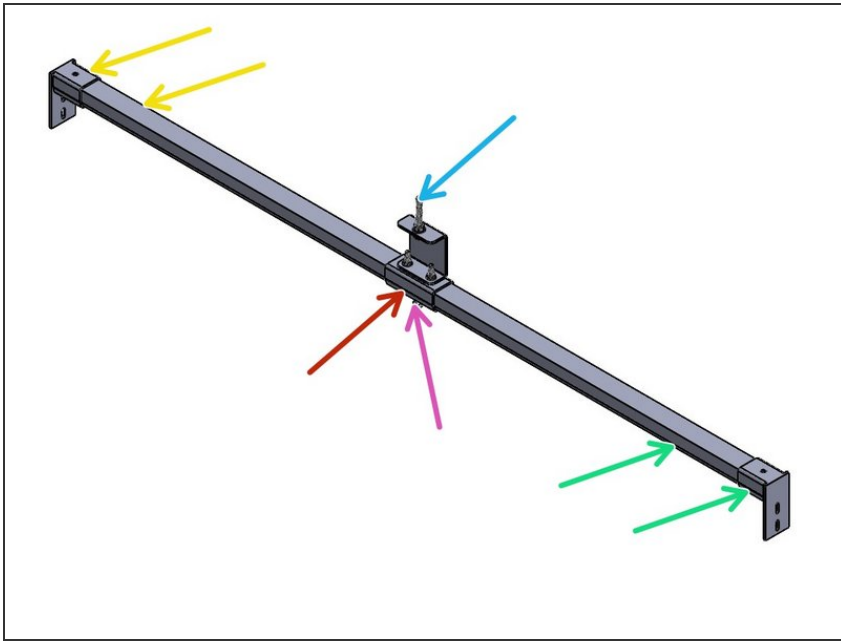
-  Finished Height is equal to Opening Height less 3" to allow for Track, Rollers and a 1" gap at floor.
-  The height listed on the tag which is attached to the lower corner of the Curtain will reflect the Finished Height ordered.
- Confirm that the dimension from the top of the track to the floor is the same as the opening height of the Curtain ordered (i.e. 8', 10', or 12' high etc.).

Step 3 — Overview - Track Assembly



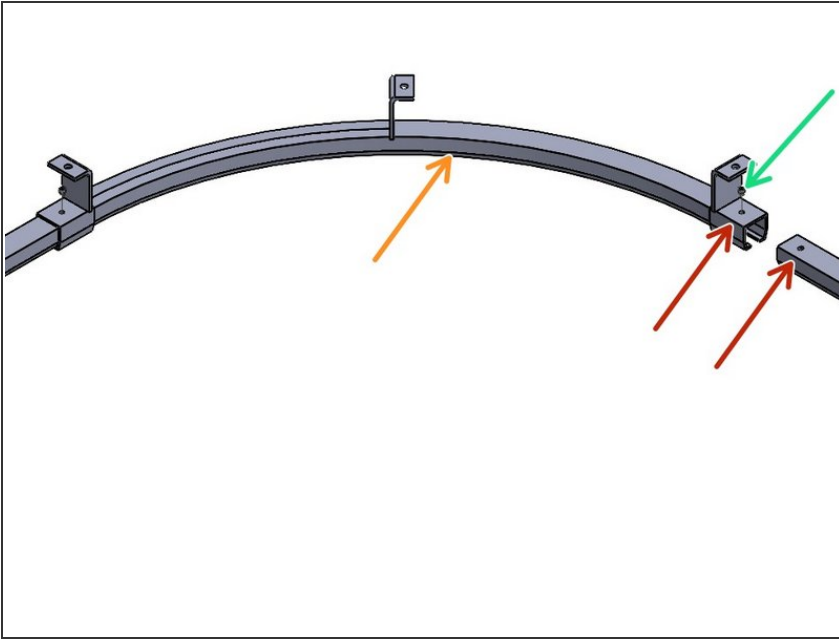
- ① This guide covers ALL Standard Track Mounting styles and may include mounting methods irrelevant to your application. Your Installation Kit will have all of the necessary Assembly Hardware, components, and a Track Layout Drawing to complete your Track and Curtain Assembly.
- Unpack your systems carefully, and notify the factory if there are any shortages, or if any items have been damaged during transit.
- ① Track systems are more easily assembled on the floor, and then raised in smaller sections for installation.
- ① All Bracket Types can be used for Securing Tracks Joints.
- ① To easily insert a Track Section into a Connector, lightly clamp a pair of Vice Grip Pliers onto the Track about 4" from the end. This narrows the track and allows easy insertion.
- Lay the Track and Connectors in sequential order on the floor below the Installation Location.

Step 4 — Straight Track Installation - Standard Hardware



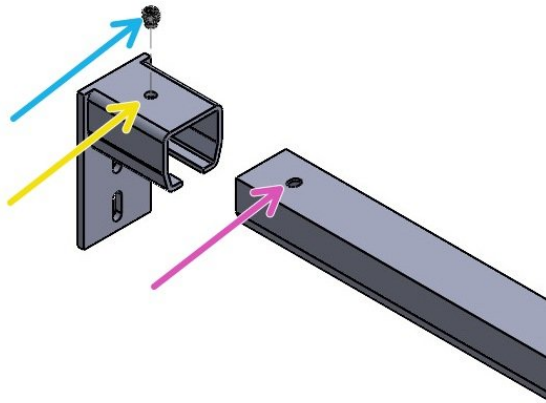
- ① For Specific Connection instructions, see Steps following this Step.
- At one End of the Run, install an End Mount Bracket to the First section of Track.
- Install a Universal Track Connector to the other end of the Track.
- Install a Threaded Rod with Nuts. Then Level the Track, and Install the End Mount Bracket to the Mounting Surface.
- Continue adding Track Sections and Universal Track Connectors at each Track Joint.
- Install an End Mount Bracket onto the last Track Section.
- Insert the Roller Hooks into the Installed Track Run. Ensure that the hooks are hanging out through the bottom of the track.
- Level and Install the Last Section of Track.

Step 5 — Curved Track Section Assembly



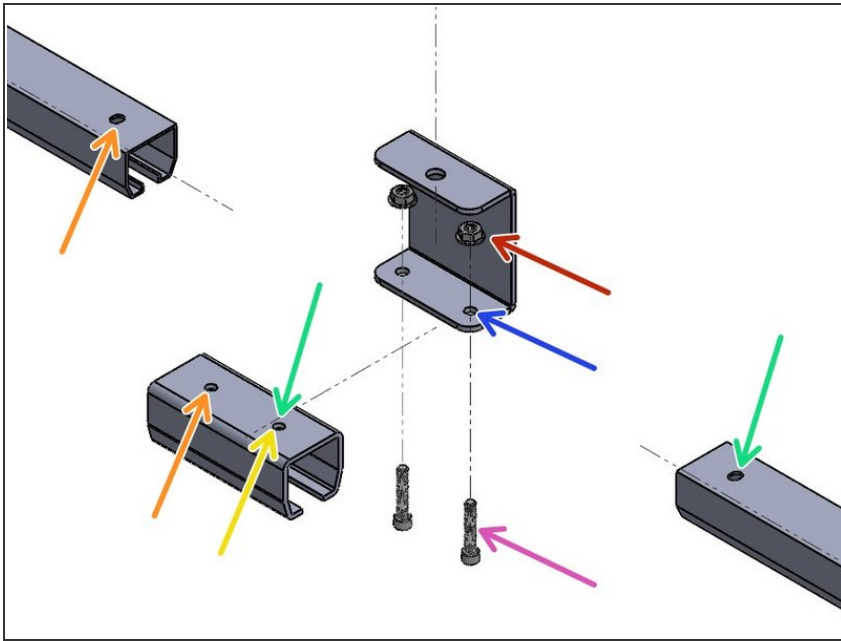
- ❗ 90 Degree Curved Track Sections require 24" in each direction. Straight Track Runs will be shortened by 24" to compensate for a 90 Degree Curved Track Section.
- Follow Instructions for the Straight Track Sections
- Measure and Cut (if necessary) the Last Section of Straight Track with a Chop or Hack Saw. Drill a 5/16" Hole 1" from the Cut Track end.
- Insert the end of the track into the end of the curve (which includes a built-in connector).
- Tighten the Set Screw (from the Top) to secure the Curve to the Track.
- Level and Mount the Curve Track.
- Insert the Next Section of Straight Track into the other end of the Curved Track, and tighten the Set Screw.
- Continue to follow the Straight Track Instructions (above).

Step 6 — End Mount Connector Installation



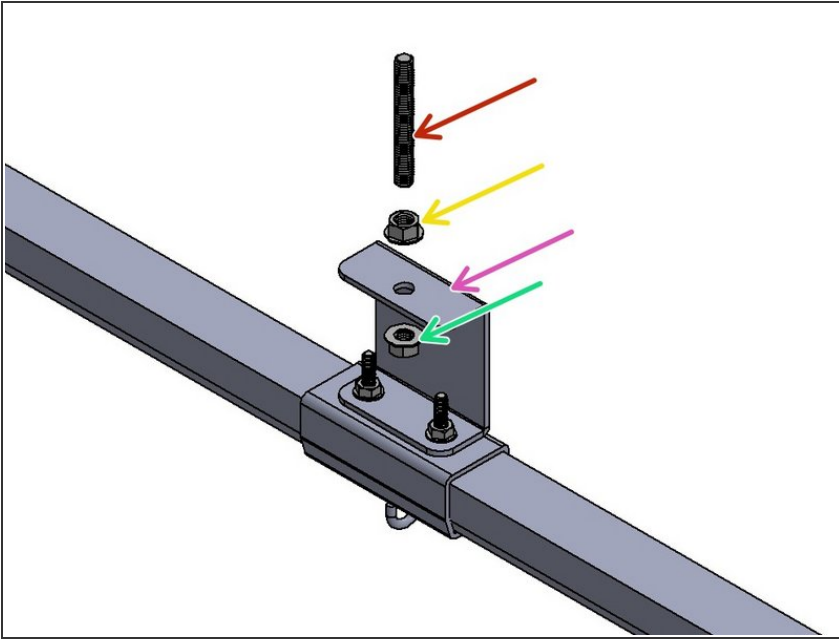
- Locate the End Mount Connector.
- Align the Hole in the Connector with the Hole in the top of the Track.
- Secure the two parts from the Top with a 3/8" Set Screw (included with Wrench).
- Set the Track Height, Level, then Secure the End Mount to the Mounting Surface.

Step 7 — Universal Track Connector Installation



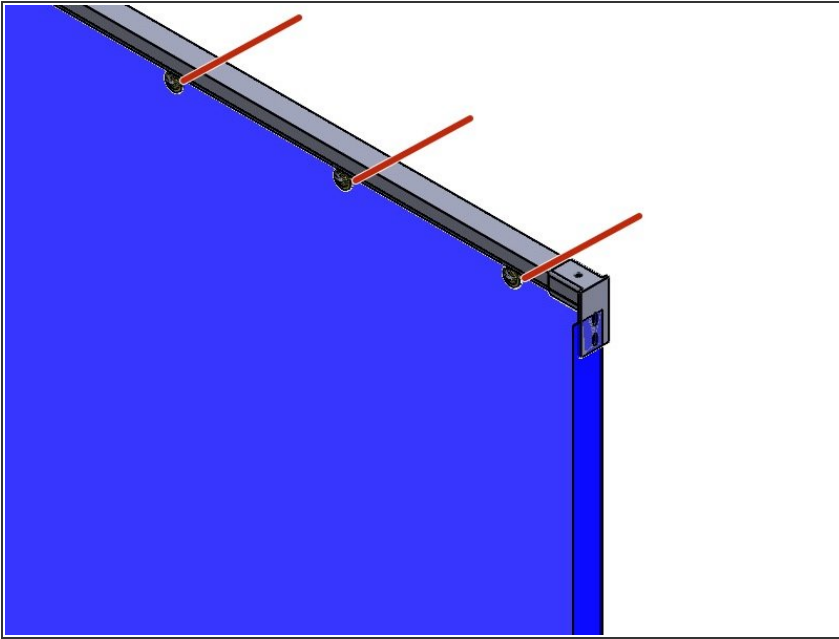
- Locate the Universal Track Connector components.
- Insert a Track section into the Connector until the holes align.
- Insert another Track section into the other end of the Connector until the holes align.
- Install two Socket Head Screws from inside the Track,
 - through the Track Connector
 - through the Hanger Bracket
 - then Thread a Flanged Nut onto each Screw.
-  Go to the Step "Threaded Rod Support Installation" to complete this Installation Process.

Step 8 — Threaded Rod Support Installation



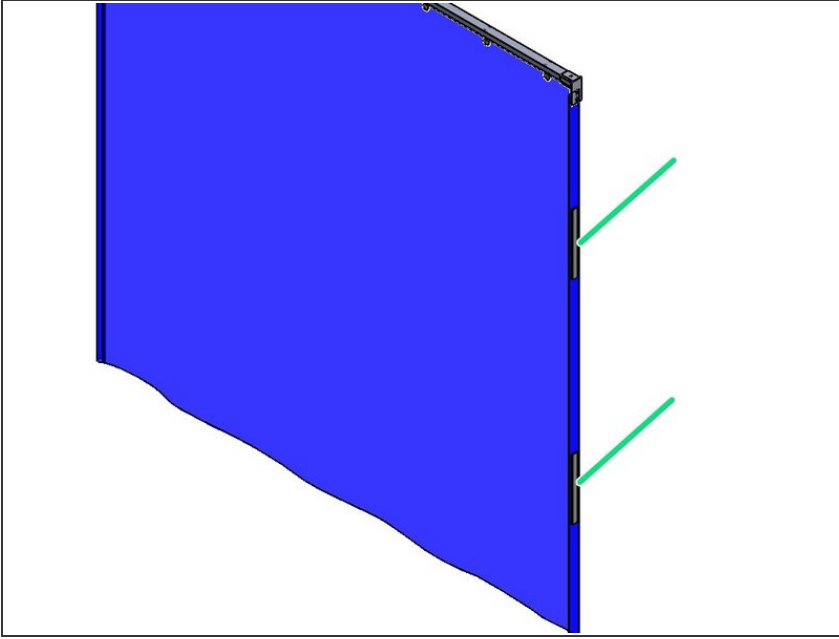
- ① Threaded Rod and Nuts are Optional.
- Suspend a Threaded Rod to the Structure from above.
- Thread a Nut onto the Threaded Rod.
- Slide the Track Support Bracket onto the Threaded Rod.
- Thread a Nut onto the Threaded Rod to support the Bracket.
- Level the Track.
- Tightly secure the Nuts to hold the Assembly in place.

Step 9 — Hang the Curtain Wall



- ⚠ Allow curtains to reach room temperature (50 Deg. F) before unfolding them.
- ℹ To ensure that the Velcro Curtain sections join correctly, Hang each Curtain Section with the Logo Facing toward the Front.
- Clean the Floor area around the Curtain Run, and try not to drag the Curtain along the floor during installation.
- Hook Grommets onto Roller Hooks.
- Crimp each Roller Hook shut after Hooking the Curtain on it. A pair of Pliers works well for this.

Step 10 — Seal Curtain to Wall



- ① Hook and Loop Material is used to secure the Curtain to the Wall.
- Create a Plumb Reference Line (Vertically) at the End of the Curtain Run.
- Locate the loose Hook/Loop Material.
- Press it into the sewn Hook/Loop Material on the Curtain's edge.
- Clean the Mounting Surface.
- Peel off the Adhesive Liner from the Hook/Loop backing.
- Align Curtain Edge to your Reference line.
- Press the Curtain firmly against the Mounting Surface.