

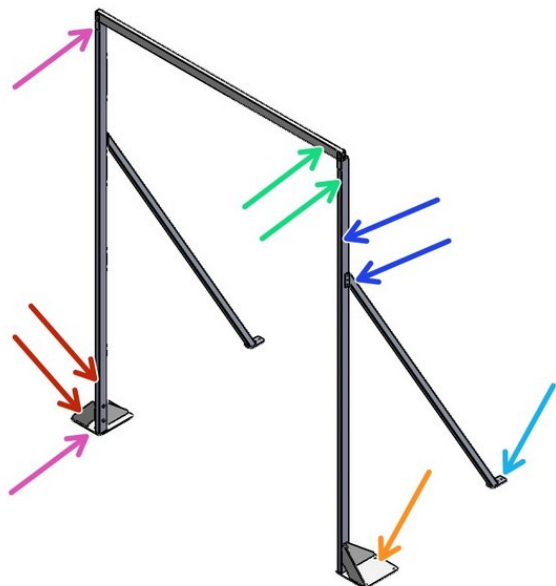


Strip Door Frame (Lightweight)

Written By: Todd Lucas

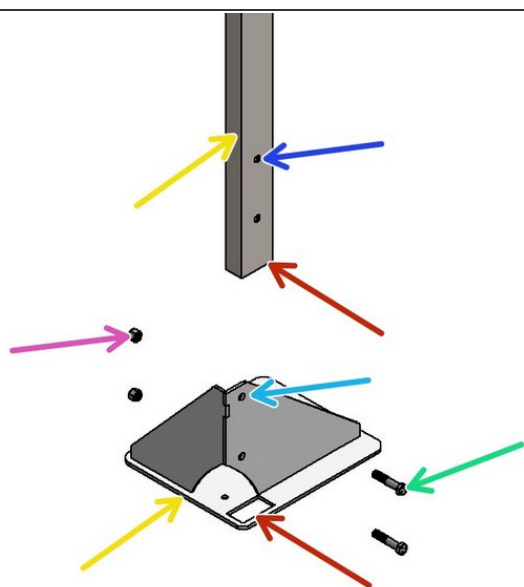


Step 1 — Overview of Installation



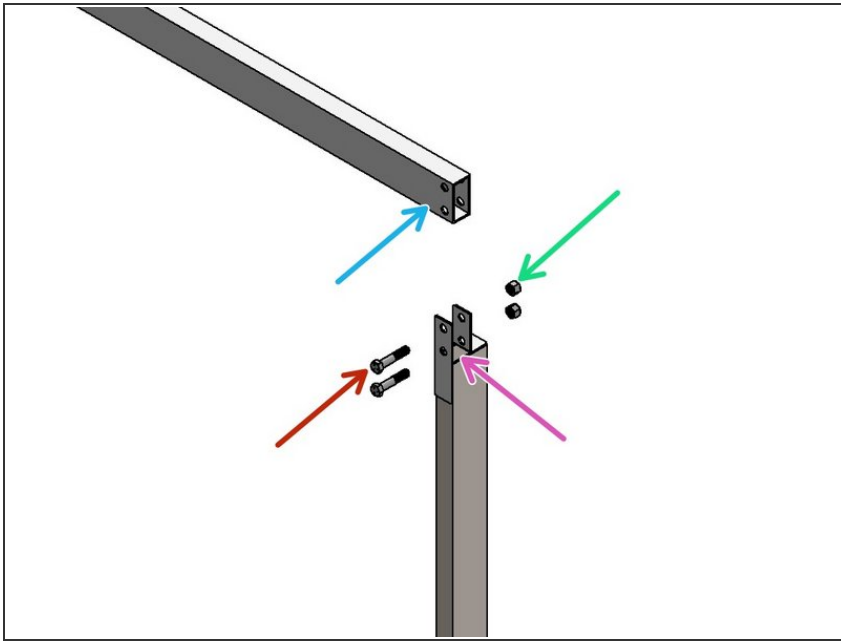
- The Base and Beam are oriented toward the Frame Front
- Bolt the Bases to the Posts (Aligned Flush to Front).
- Bolt the Beam to the Posts.
- Erect the Frame Structure.
- Level and Secure Frame Structure to the Floor.
- Bolt the Supports to the Posts.
- Plumb the Frame.
- Secure the Supports to the Floor.

Step 2 — Post and Base Assembly



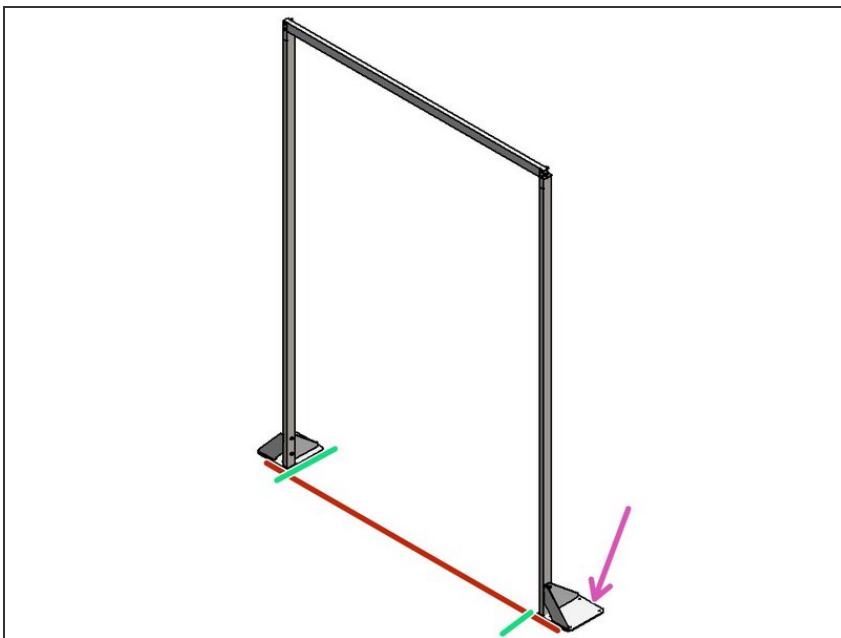
- Orient the Flush face of the Post with the Flush face of the Base.
- Insert the Post into the square hole in the Base.
- Install the bolts from the Frame Inside
- through the Post
- through the Base Flange.
- Square the Post to the Base.
- Secure them with a Lock Nut.

Step 3 — Post and Beam Assembly



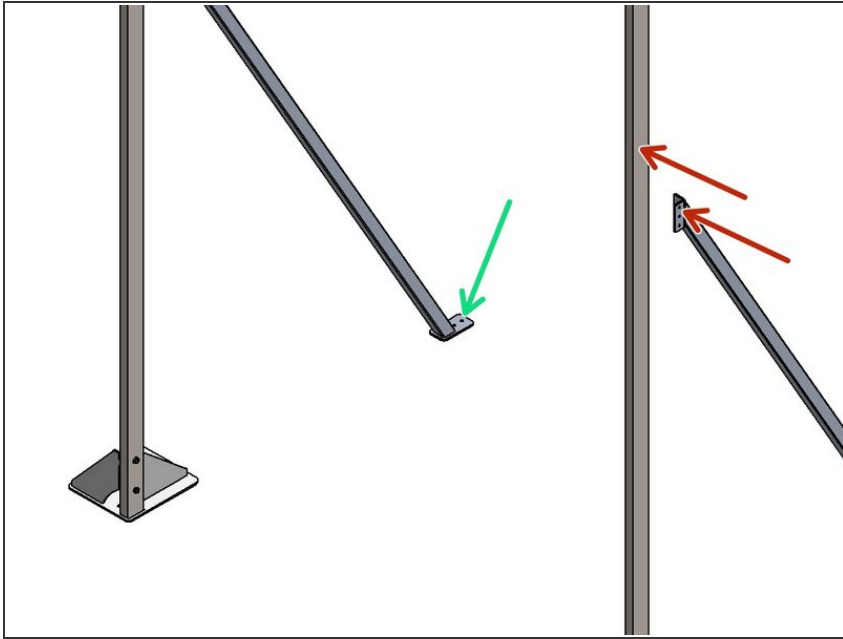
- Slide the Beam
- between the Tabs on the Post Top.
- Insert Bolts from the Front of the Frame.
- Secure the pack with Lock Nuts.

Step 4 — Install Frame Structure



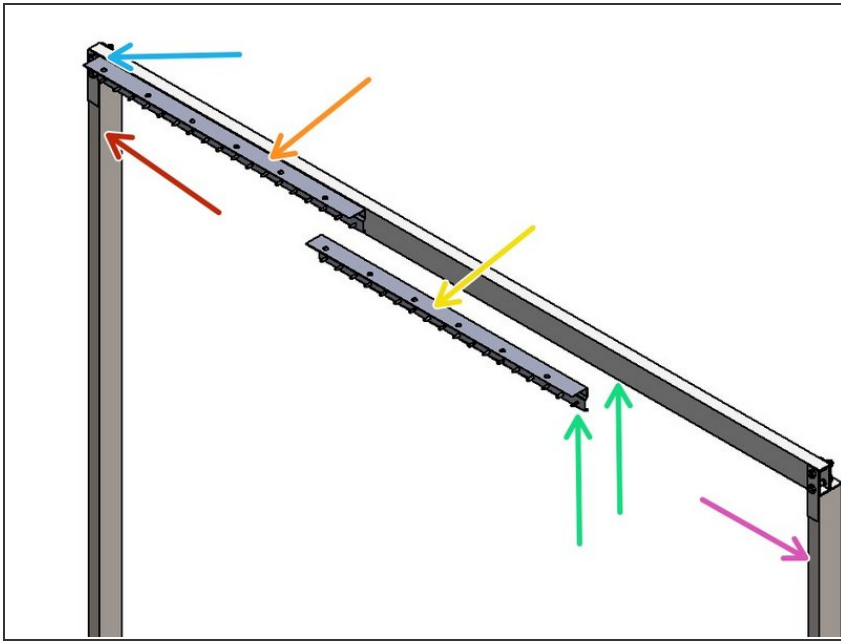
- Move the Frame Structure to it's Installation Location.
- Level, Square and Plumb the Structure.
- Anchor the Frame Structure to the Floor.

Step 5 — Frame Support Installation



- ❗ Supports Bolt to the Outside of the Frame Structure Posts.
- ⚠ With the Frame Plumb (Front to Back)
 - rest the Support's Floor Mounting Flange on the Floor
 - Bring the Mounting Angle of the Support to mate with the Outside Face, and the Rear Face of the Post
 - Bolt the Support to the Post.
 - Secure the Support to the Floor.
 - Repeat for the remaining support(s).

Step 6 — Installing Strip Door Track



- Align the Edge of the First Section of Track
 - with the Inside Face of the Post.
- Align the Bottom Edge of the Track to the Bottom Edge of the Beam.
- Check for Level.
- Secure the First Section of Track to the Beam.
- Butt the Second Section of Track up to the Edge of the First, then secure it to the the Beam.
- The Last section of Track can be cut to the fill the remaining length to the other Post. (Cut the outermost end.)