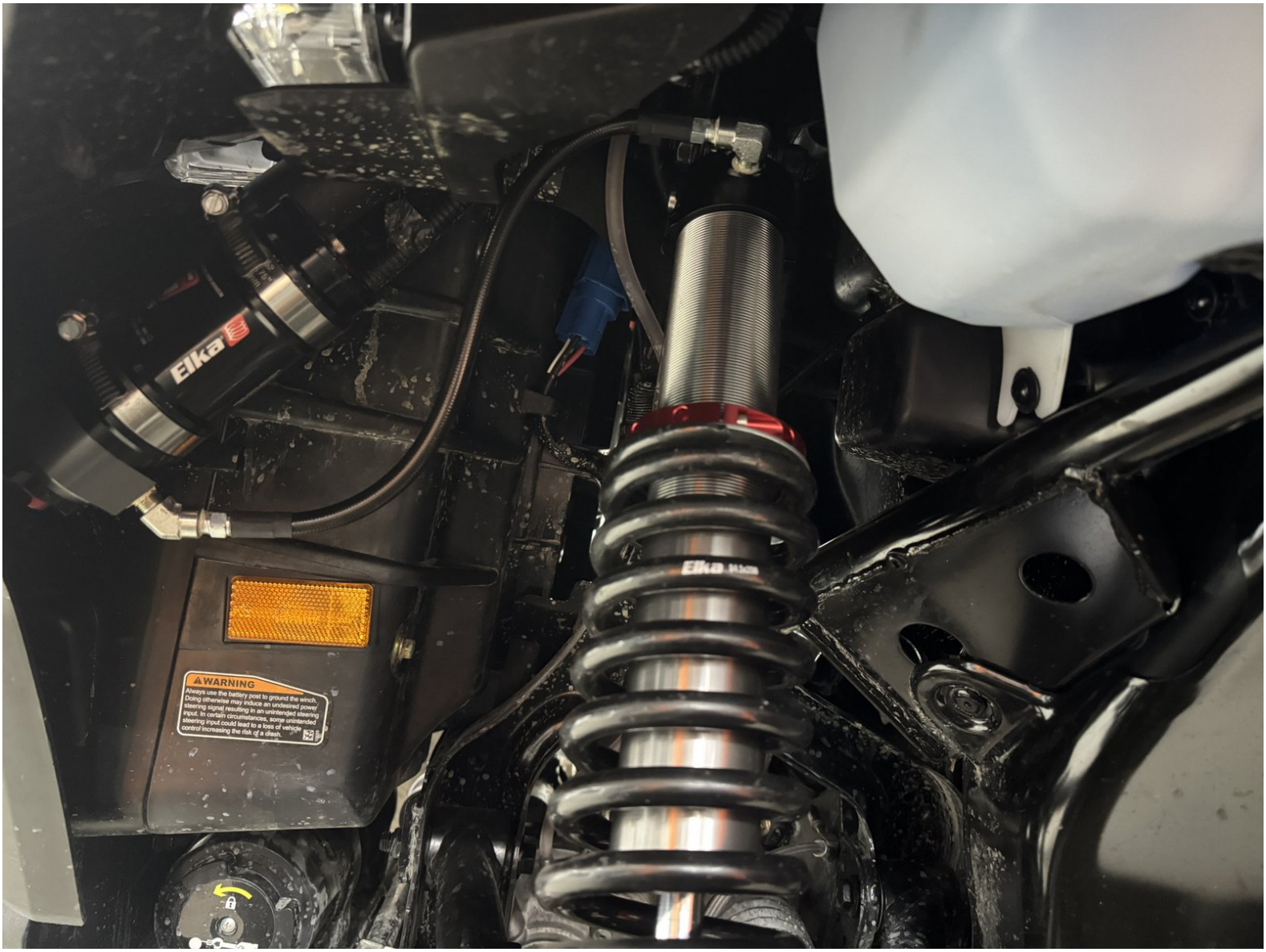
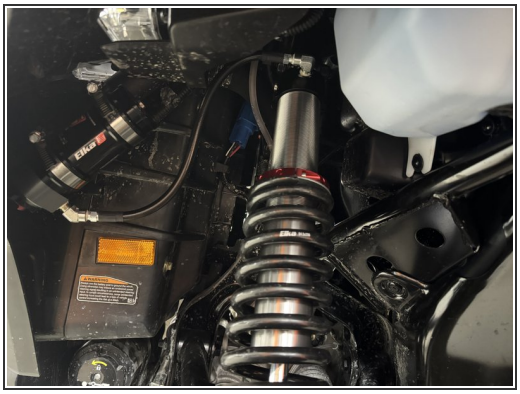
DEFENDER/DEFENDER MAX GEN2 (HD11) (HD10 2027+)

Written By: Laurent Metivier



Step 1 — Installing front Elka shocks stage 3-4-5.

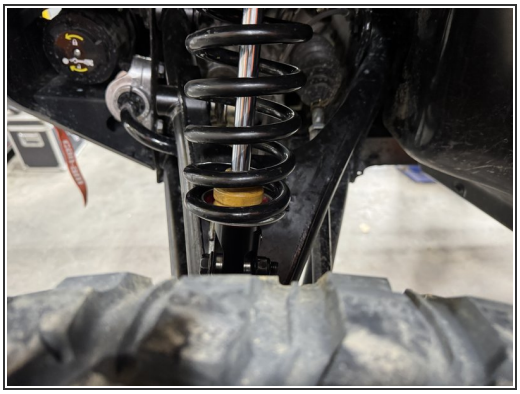




- Remove OEM shocks.
- Install front shock with the hose fitting facing the front of the vehicle.
- The lower rebound adjuster need to be oriented facing the rear of vehicle. Eyelets can be turned manually.
- Insert the 2 clamps between the plastic clip. Do not crush the wire with the clamps.
- Torque maximum of the clamp = 6lb.in. Excessive tightening of the collars on the reservoir may cause premature wear and internal damage.

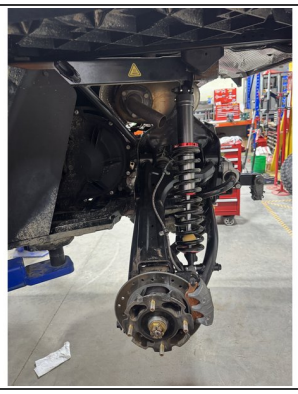
Step 2 — Installing front Elka shocks stage 1-2.



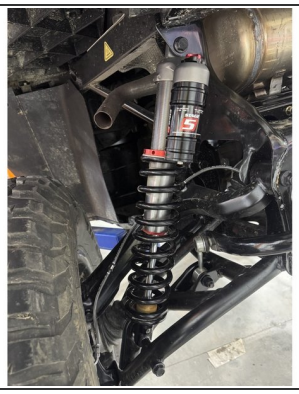


- Install the IFP shock with the head upward.
- The lower rebound adjuster need to be oriented facing the rear of vehicle. Eyelets can be turned manually.

Step 3 — Installing rear Elka shocks.







- Remove OEM shocks.
- Install piggyback shock with the reservoir upward and facing the rear of the vehicle.
- Install the IFP shock with the head upward.
- The lower rebound adjuster need to be oriented facing the rear of vehicle. Eyelets can be turned manually.