

caribou3d

Printing via Slicer

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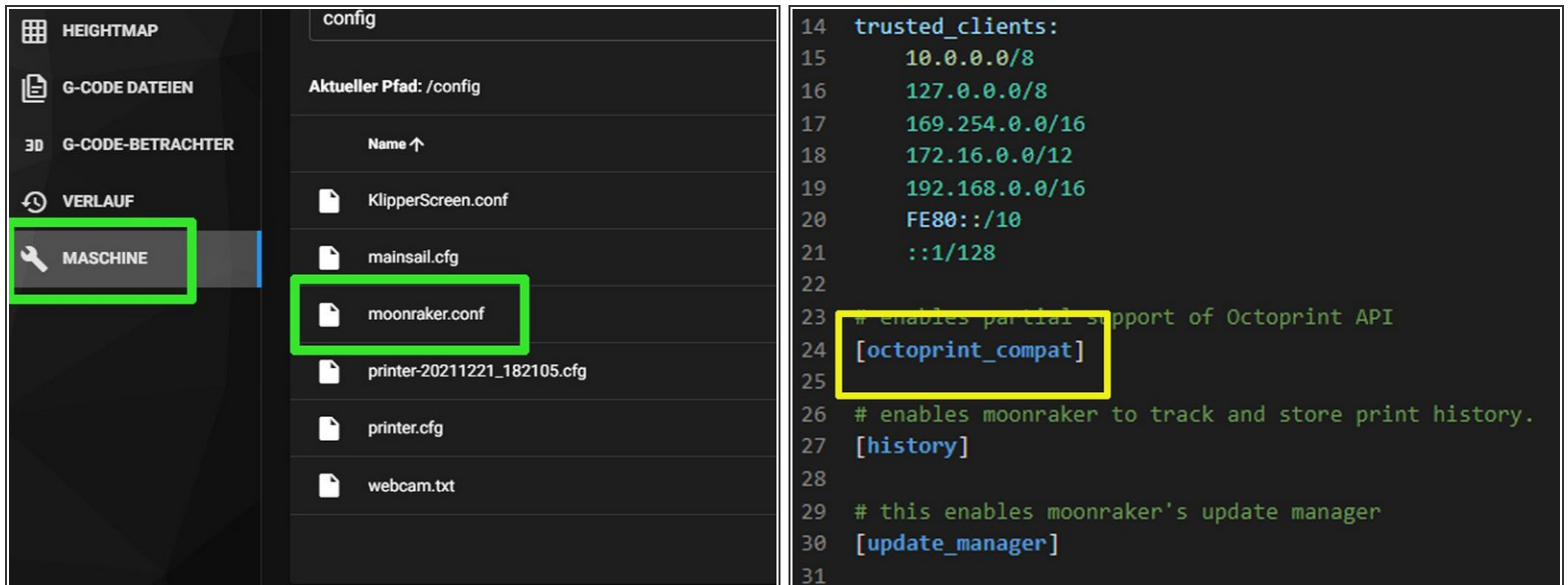
easy
upload

INTRODUCTION

There is also the option under Klipper to start printing directly via the slicer. This short HowTo explains which settings have to be made in this regard.

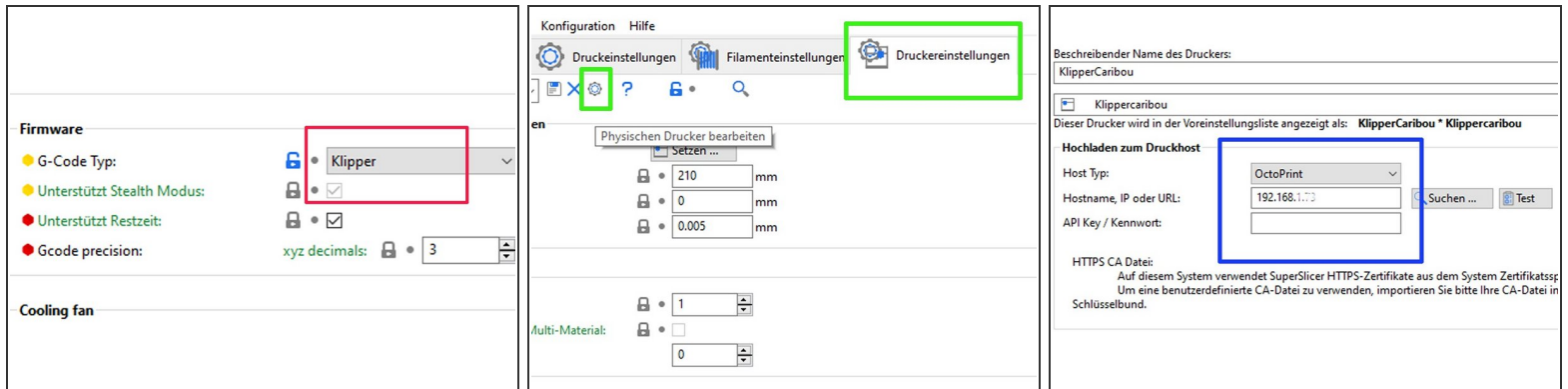
- 1.

Step 1 — Changes on moonraker.conf



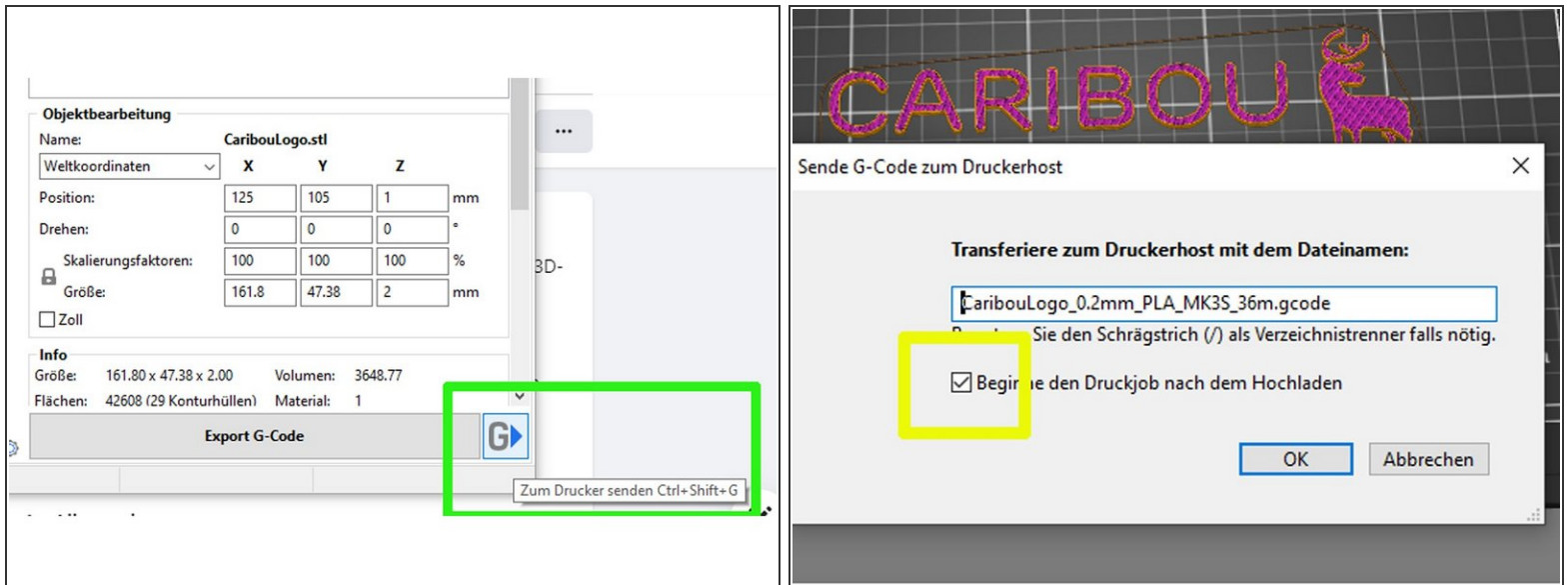
- We call up the mainsail interface, go to the button **machine** and open the file **moonraker.conf**.
- We complement **moonraker.conf** around the entry **[octoprint_compat]** , save the change and restart.

Step 2 — Slicer setting



- In this howto the **Superslicer** (Download from [here](#)) because clippers can be set as "G code flavor" in the printer settings. But it also works with that **Prusaslicer**.
- In the printer settings we go to the button **Edit physical printers**.
- We choose as "host type" **Octoprint** and enter the mainsail IP in the field below. In the field **API key** no entry has to be made. Via the button **test** we can check the connection. We confirm the changes with **OK** and save the configuration.

Step 3 — Upload to the printer



- After the slicen, the upload process is pressed by pressing the button **G** or the key combination **Ctrl + Shift + G** initiated.
- A window opens in which we are in front **Start the print job after uploading** have to put another check mark. With a click on **OK** the print is started.