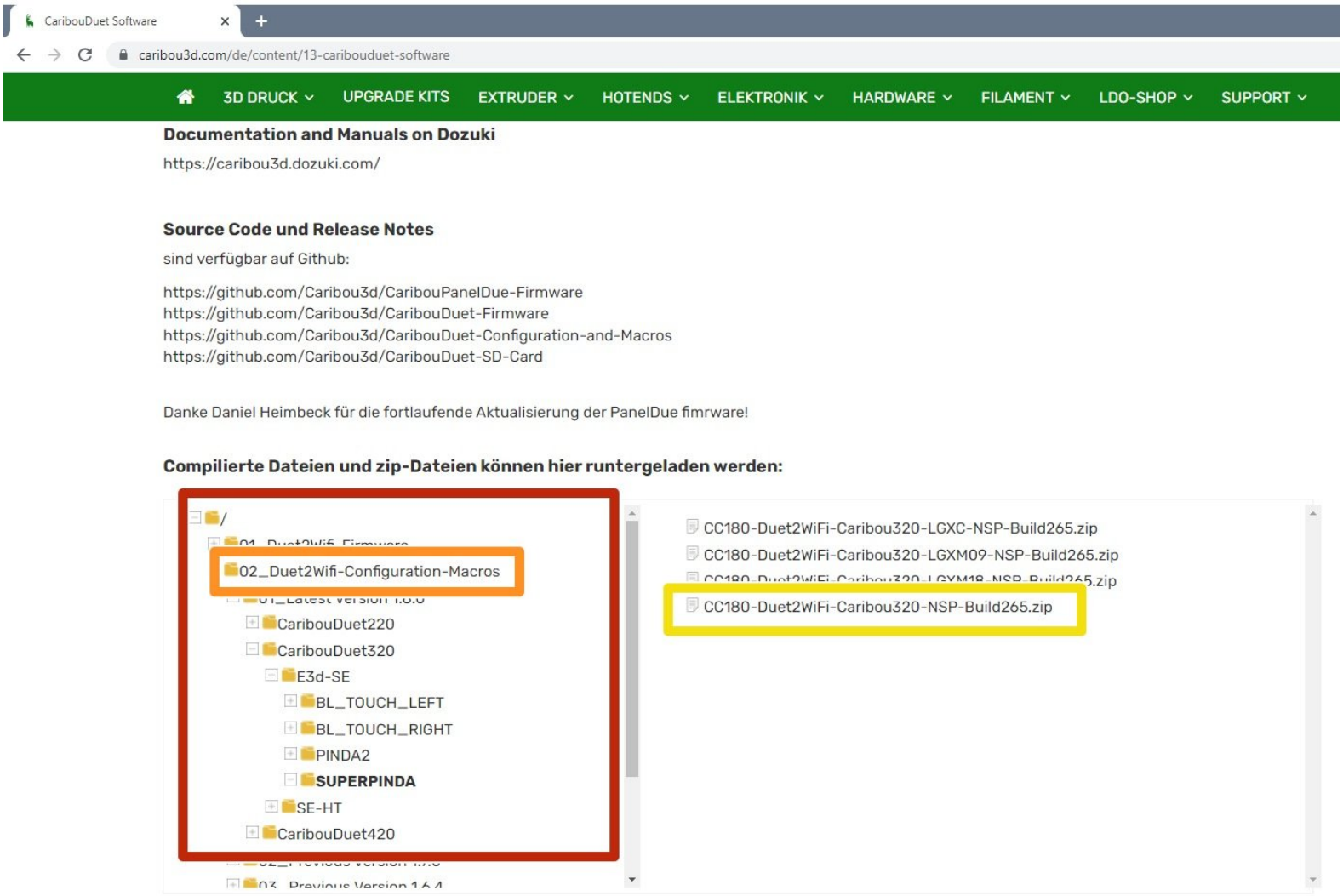
caribou3d

02_Upgrade Configrations & Macro Files

Written By: Caribou3d

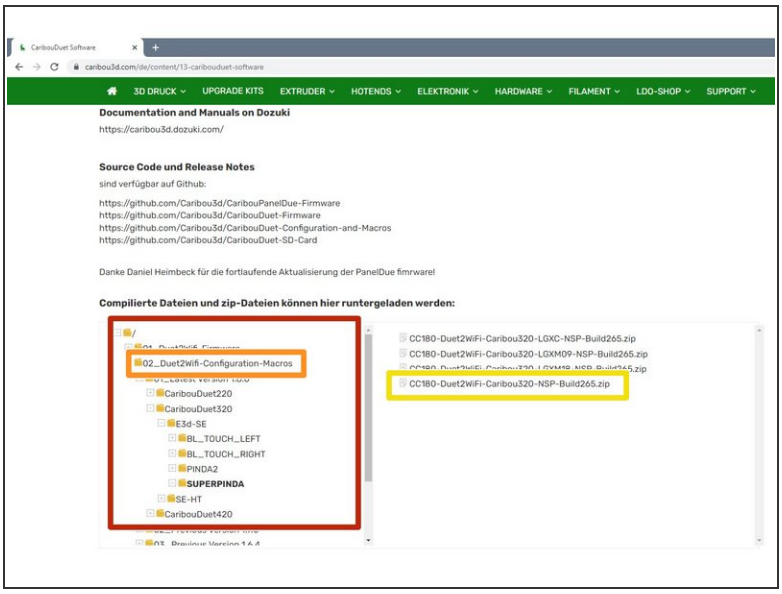


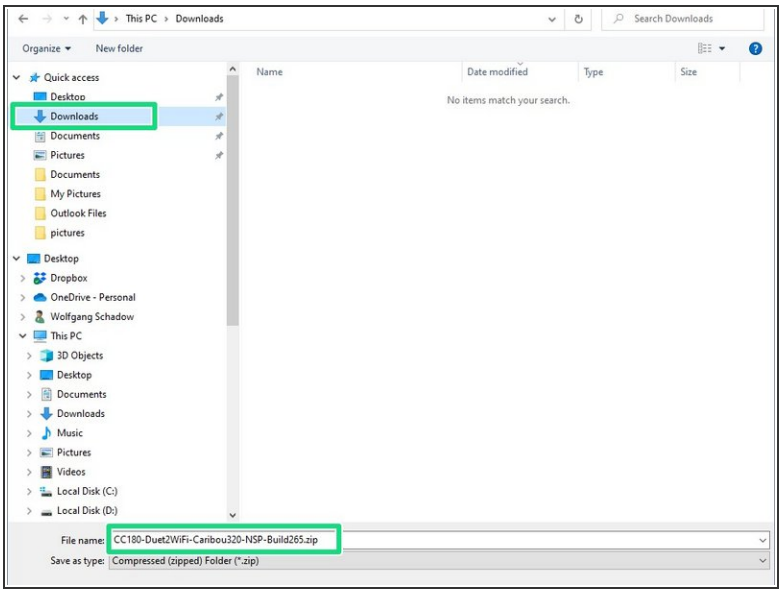
INTRODUCTION

The instructions show you how to update the Configuration&Macro files. **After the update, be sure to repeat the PID tuning of the nozzle and heating bed. Also the baby steps for the First layer must be reset.**

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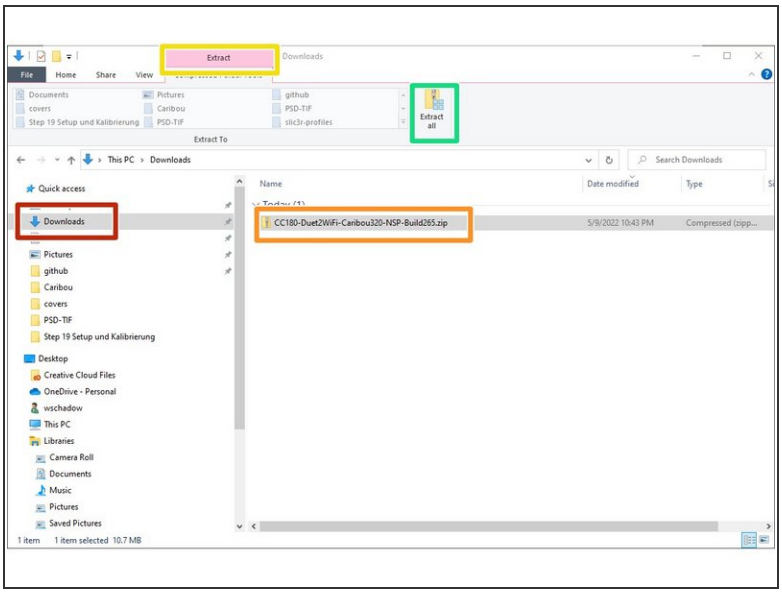
Step 1 — Download Software

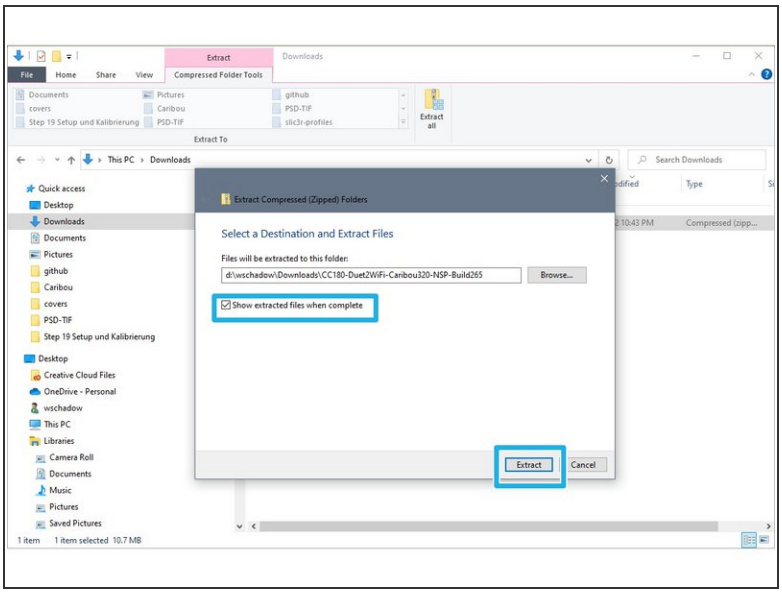




- Go to the CaribouDuet Software page.
  - In the File Manager of the page, click:
  - 02_Duet2Wifi-Configuration-Macros
  - Navigate through the directory tree to the correct software for your printer and download the .zip by clicking on it.
  - Save the file in a directory of your choice.

Step 2 — Unpacking the files

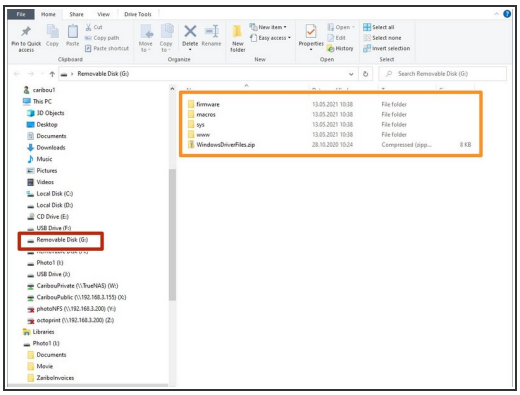
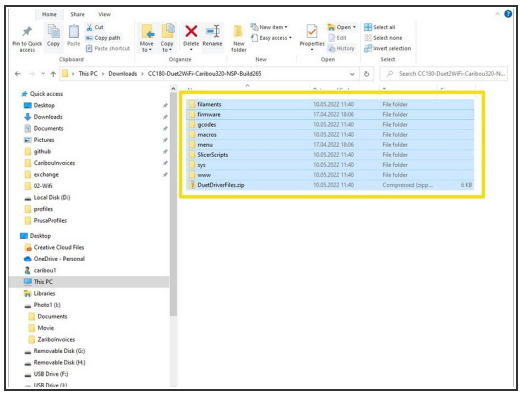
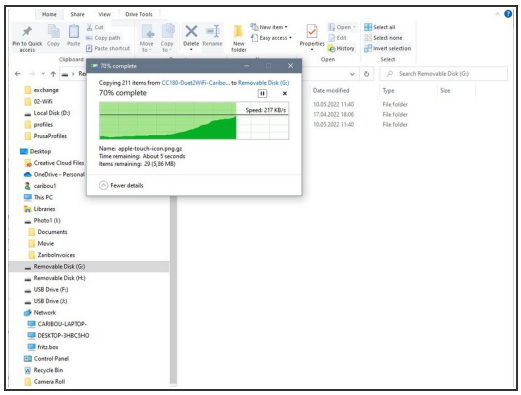




- Open a Windows Explorer and change to the directory where you downloaded the file.
- Click once on the file.
- An option to unzip will be displayed. Click on it once.
- Click Extract All.
- A window opens, in which a destination directory is displayed. This is a subdirectory of the current folder. When you click Extract, the files will be unzipped. Make sure that you check the box to display the unzipped files

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Step 3 — Copy to the SD card

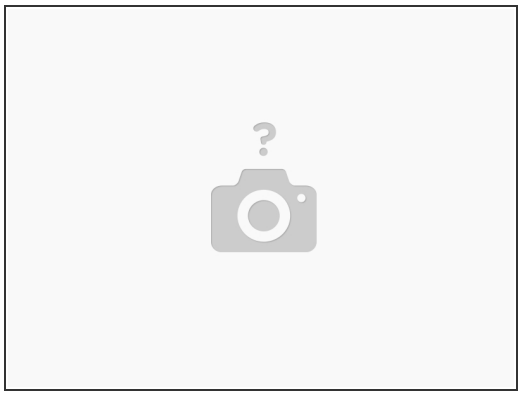




Switch off the printer.

- Now remove the SD card from the Duet board in the DuetBox and insert it into your PC / laptop.
- A window opens, which displays the contents of the card.
- Make a backup copy of the data and delete all files present on the SD card.
- Now go back to the directory with the unzipped files and mark all files by pressing **STRG-A** or **CTRL-A**.
- Now press **STRG-C** or **CTRL-C** to copy.
- Switch back to the SD card and press **STRG-V** or **CTRL-V** to insert.
- After the copying process is finished, you can remove the card from the PC / laptop and put it back into the Duet board.

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Step 4



⚠ **After the update, be sure to repeat the PID tuning of the nozzle and heating bed. Also the baby steps for the First layer must be reset.**